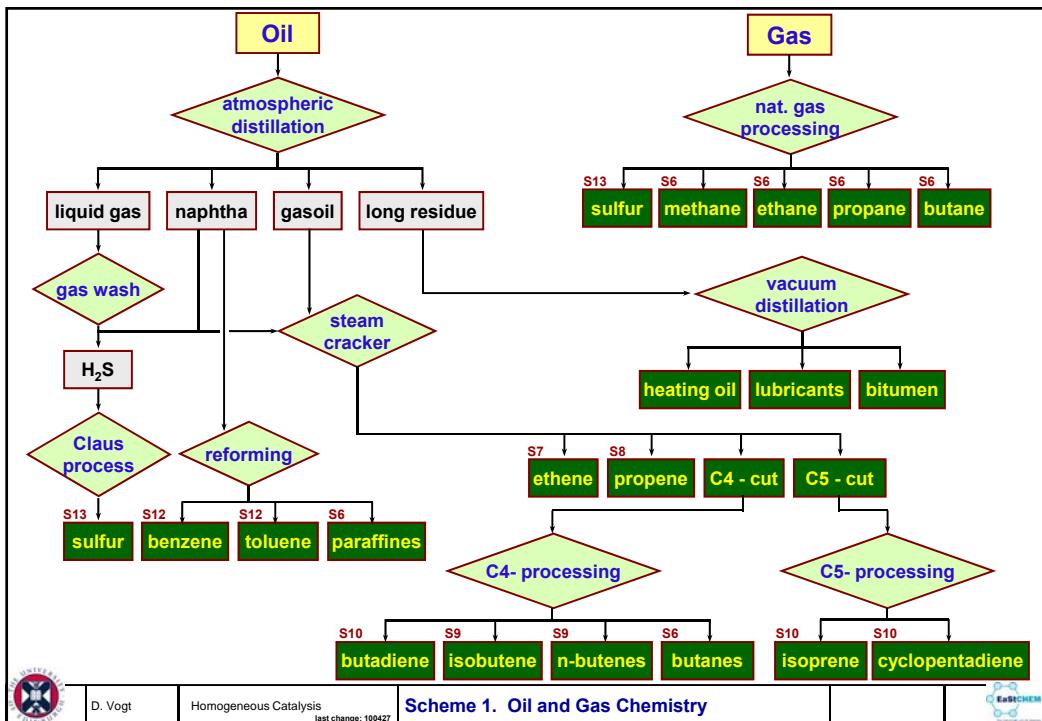
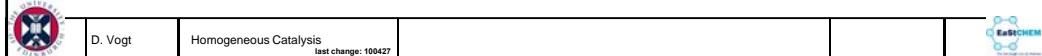
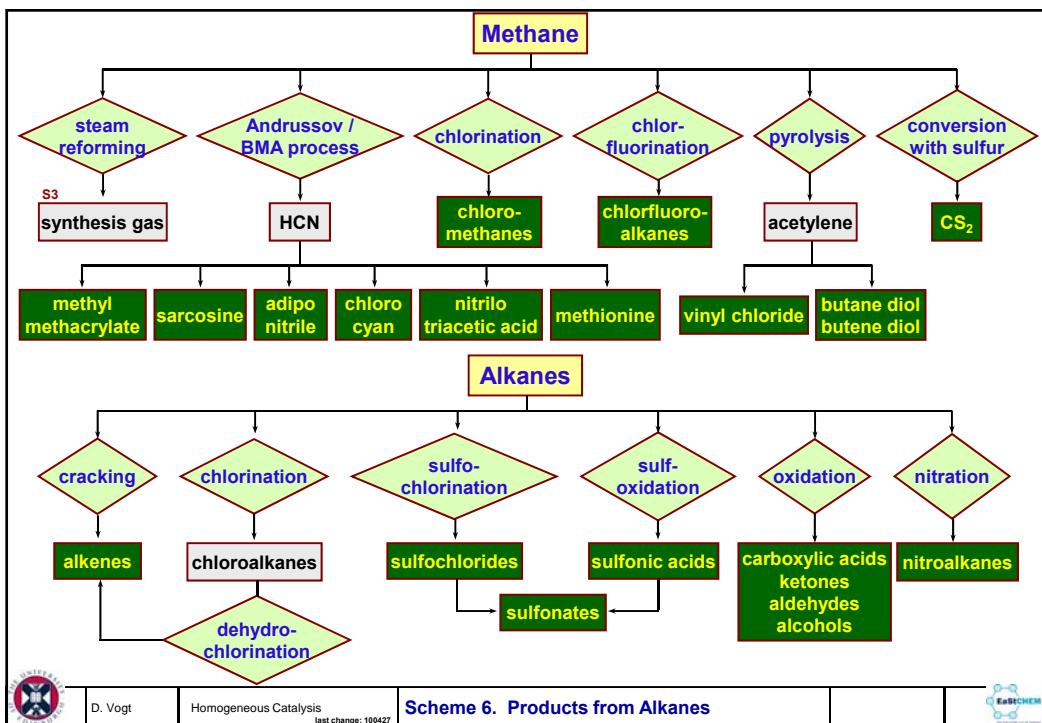
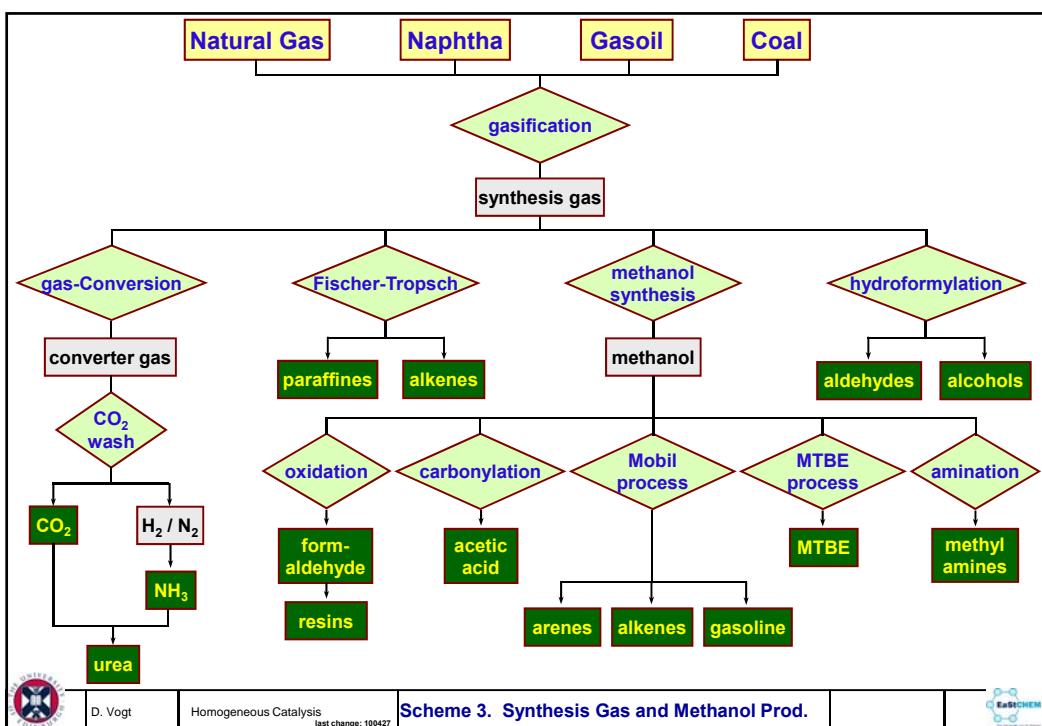


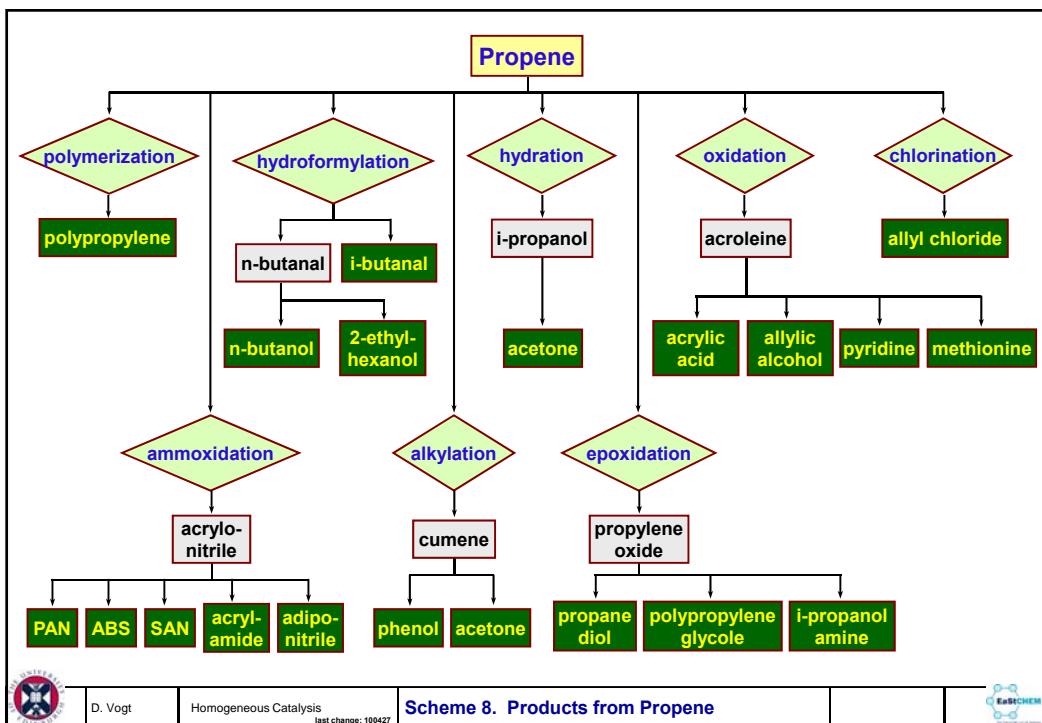
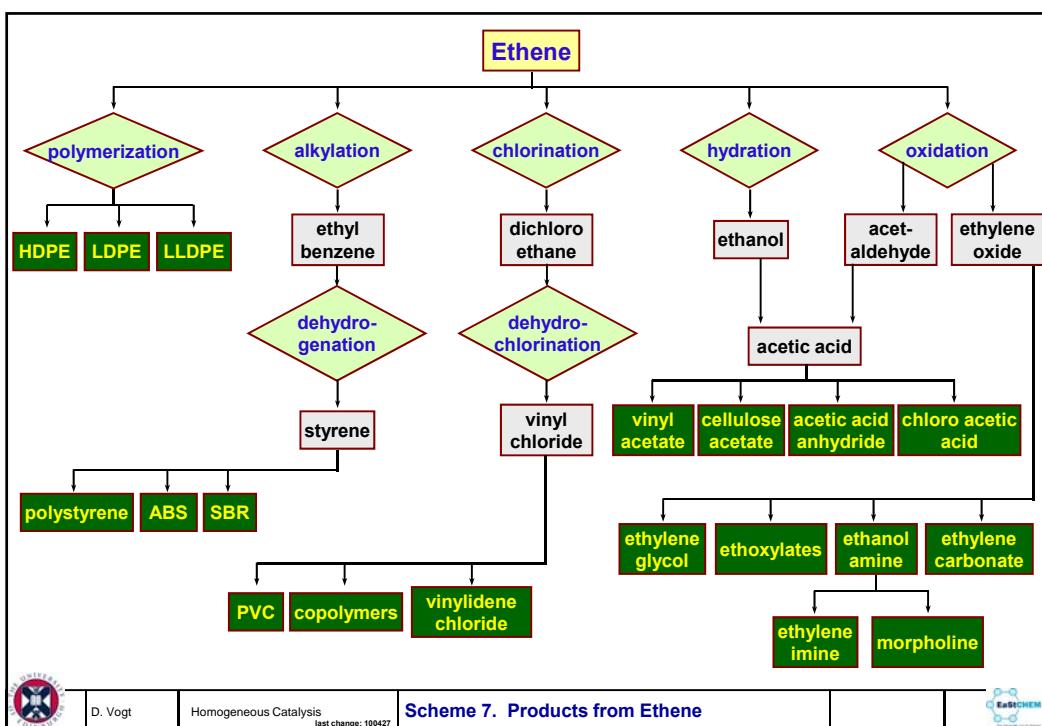
# Flow Charts

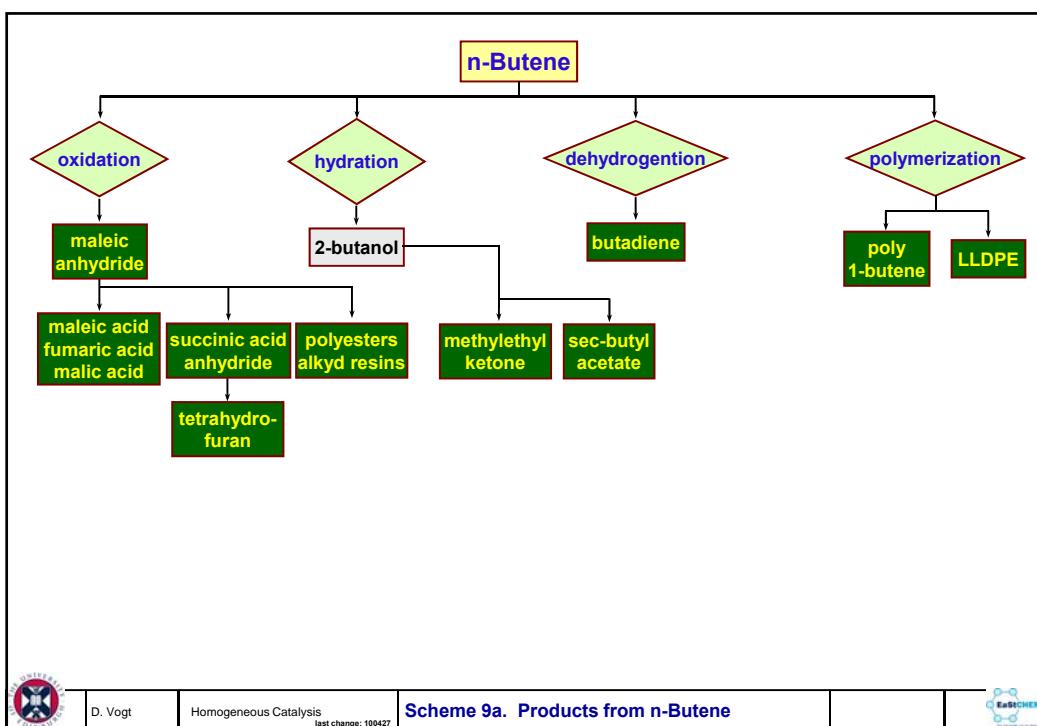
## Organic Base-Chemicals & Intermediates

The following charts are taken from  
U. Onken, A. Behr, *Chemical Processes*, G. Thieme Stuttgart, New York 1996





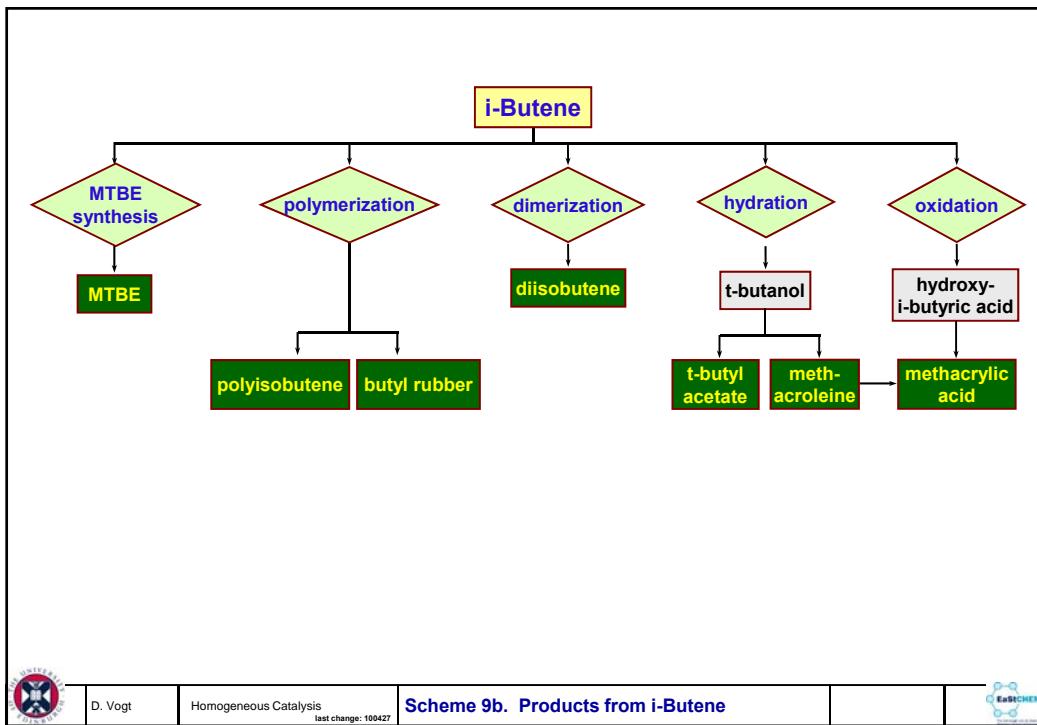




D. Vogt

Homogeneous Catalysis  
last change: 100427

**Scheme 9a. Products from n-Butene**

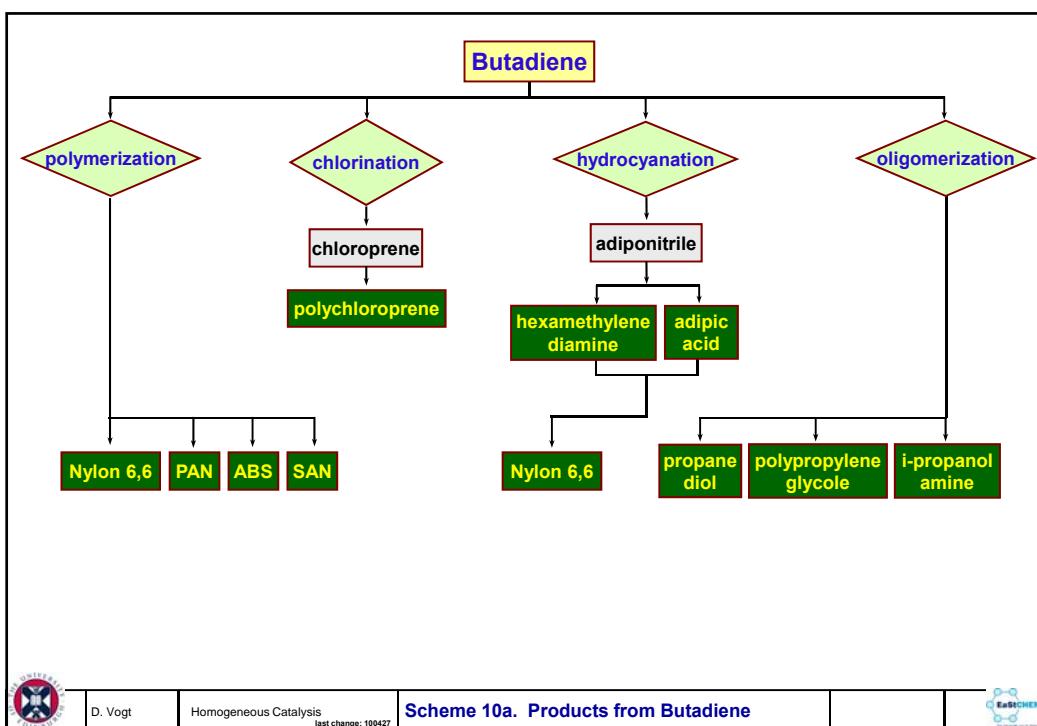


D. Vogt

Homogeneous Catalysis  
last change: 100427

**Scheme 9b. Products from i-Butene**

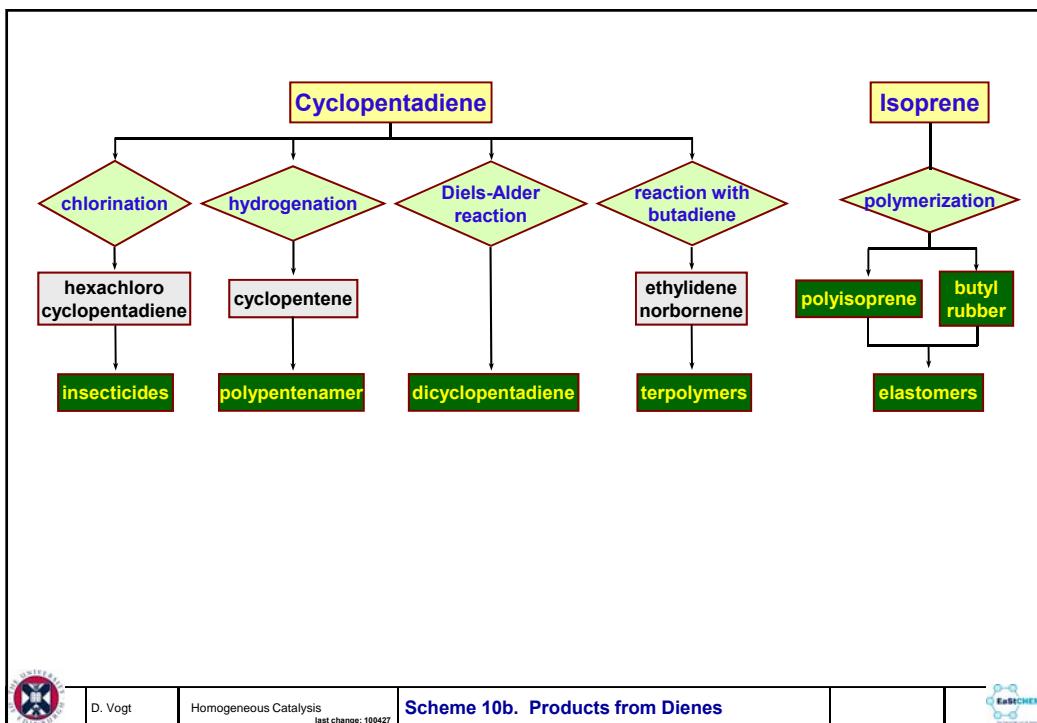




D. Vogt

Homogeneous Catalysis  
last change: 100427

Scheme 10a. Products from Butadiene



D. Vogt

Homogeneous Catalysis  
last change: 100427

Scheme 10b. Products from Dienes



