

PARAMETRI DI STAMPA DEFAULT in Cura 3.2.1

per PLA

Layer height	0.2
Top/Bottom line width	0.4
Skirt/Brim line width	0.4
Wall thickness	0.8
Top/Bottom thickness	0.8
Infill density	25
Infill pattern	Grid
Printing temperature	210
Build plate temperature	60
Diameter	1.75
Flow	100
Enable Retraction	YES
Retraction Distance	6.5
Retraction Speed	25
Print Speed	60
Travel Speed	100
Initial Layer Speed	30
Skirt/Brim Speed	30
Enable Print Cooling	YES
Minimum layer time	5
Generate Support	YES
Support Extruder	Extruder 1
Support Placement	Everywhere
Support Overhang Angle	50
Support Pattern	ZigZag
Support Density	15
Support Z Distance	0.1
Support X/Y Distance	0.7
Build Plate Adhesion Type	Brim
Build Plate Adhesion Extruder	Extruder 1
Brim Width	8.0

