

ASSUNZIONI

$$\bar{w}_i = 1000 \text{ kg/h}$$

$$V = \text{cost} = 2 \text{ cm}$$

$$\Rightarrow \bar{w}_i = \bar{w} = 1000 \text{ kg/h}$$

$$\rho = \text{cost} = 900 \text{ kg/cm}$$

$$c_p = \text{cost} = 1 \frac{\text{cal}}{\text{g}^\circ\text{C}} = 1 \frac{\text{kcal}}{\text{kg}^\circ\text{C}}$$

$$M_{ecp} \approx 0$$

$$\bar{T}_i = 100^\circ\text{C}$$

$$\bar{T} = 130^\circ\text{C}$$

$$\stackrel{!}{=} T_i(0)$$

$$\stackrel{!}{=} T(0)$$

$$T'(s) = \frac{\frac{1}{w c_p}}{\frac{\rho V}{w} s + 1} \dot{Q}'(s) + \frac{1}{\frac{\rho V}{w} s + 1} T_i'(s)$$

$G_1(s) \rightarrow \text{HEAT}$

$G_2(s) \rightarrow \text{INLET } T$

① \bar{Q} ? K ? τ ?

$$\dot{Q} = w c_p (\bar{T} - \bar{T}_i) = 1000 \cdot 1 (30) = 30000 \frac{\text{kcal}}{\text{h}}$$

$$G_1(s) = \frac{1}{w c_p} \frac{1}{\frac{\rho V}{w} s + 1} \Rightarrow K = \frac{1}{w c_p} = \frac{1}{1000} = 0,001 \frac{1}{\frac{\text{kg} \cdot \text{kcal}}{\text{h}} \cdot \frac{\text{kcal}}{\text{kg}^\circ\text{C}}}$$

$$= 0,001 \frac{\text{K}}{\frac{\text{kcal}}{\text{h}}}$$

$$\times \uparrow 1^\circ\text{C be } T \leftarrow = 1000 \frac{\text{kcal}}{\text{h}}$$

$$\rho V = 900 \cdot 2 = 1800 \text{ kg cm}$$

$$\tau = \frac{\rho V}{w} = \frac{900 \cdot 2}{1000} = 1,8 \quad \frac{\frac{\text{kg}}{\text{cm}^3} \cdot \text{cm}}{\frac{\text{kg}}{\text{l}}} = \text{hr}$$

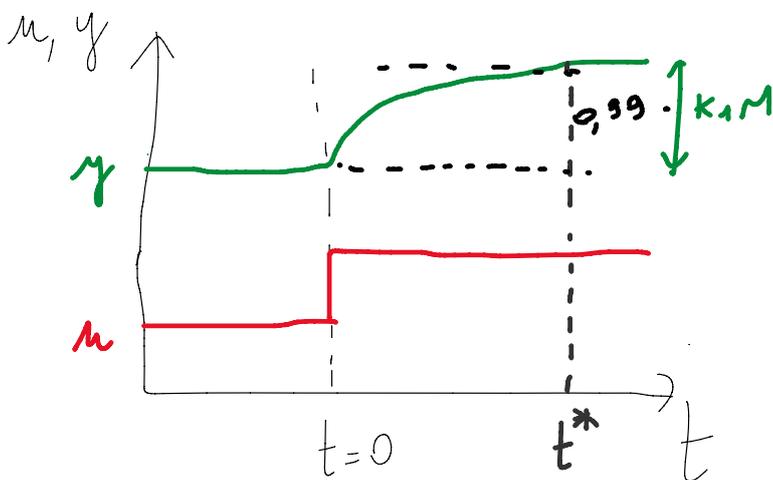
$$\tau = 1,8 \text{ hr}$$

$$G_1(s) = \frac{K_1}{\tau s + 1} = \frac{0,001}{1,8s + 1}$$

$$s.s = (4-5)\tau \approx 8 \text{ hr}$$

$$\Delta Q = 0,3 \quad Q_2 = 1,3 Q_1$$

$$u = Q_2 - Q_1$$



$$U(s) = \frac{M}{s} = \frac{30000 \cdot 0,3}{s} = \frac{9000}{s}$$

$$G_1(s) = \frac{K_1}{\tau s + 1} = \frac{T'(s)}{Q'(s)}$$

$$T'(s) = G_1(s) \cdot Q'(s)$$

$$= \frac{K_1}{\tau s + 1} \cdot \frac{M}{s}$$

$$T'(t) = K_1 M \left(1 - e^{-\frac{t}{\tau}}\right)$$

$$T'(t) = T(t) - \bar{T}$$

$$\lim T'(t) = K_1 M$$

$$\Rightarrow t^* \Rightarrow T(t) = 0,99 K_1 M$$

$t \rightarrow \infty$

$$0,99 k_1 \Gamma = k_1 \Gamma \left(1 - e^{-\frac{t^*}{\tau}} \right)$$

$$k_1 \Gamma (0,99 - 1) = -k_1 \Gamma e^{-\frac{t^*}{\tau}}$$

$$\ln(0,001) = -\frac{t^*}{\tau} \Rightarrow$$

$$t^* = -\tau \ln(0,001) = 8,3 \text{ h}$$

\uparrow
1,8

$$0,99 k_1 \Gamma = k_1 \Gamma - k_1 \Gamma e^{-\frac{t^*}{\tau}}$$

$$0,001 = e^{-\frac{t^*}{\tau}}$$