## Life Cycle Assessment - LCA

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#### Agenda

- Life cycle thinking
- Quantitative methods and life cycle cost analysis
- The ISO LCA standard
- Life cycle inventory
  - Data needs and data quality
  - Data sources
  - Handling multifunction systems (disaggregation and allocation)
  - Uncertainty
  - Input-output LCA
- Impact assessment
- Conclusions

## Why LCA?

- "Business as usual" can be defined as meeting needs of present without considering future needs or current social costs
- What is the impact of "business as usual"?
  - Ripple effects
  - Intuition not a sufficient framework for analysis!
- LCA = systematic method for comparing systemic impacts of products and policies

#### Product life cycle views: examples

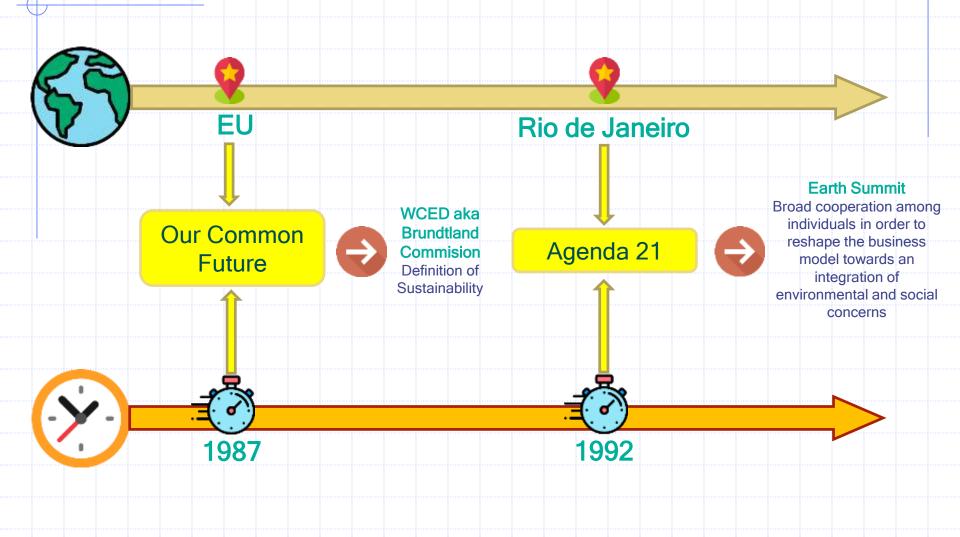
- A piece of fruit
- A tuxedo
- A car
- A computer
- Engineering and environment evolution ...
  - End of pipes treatments
  - Remediation
  - Pollution prevention Cleaner production
  - Sustainability

### Why LCA?

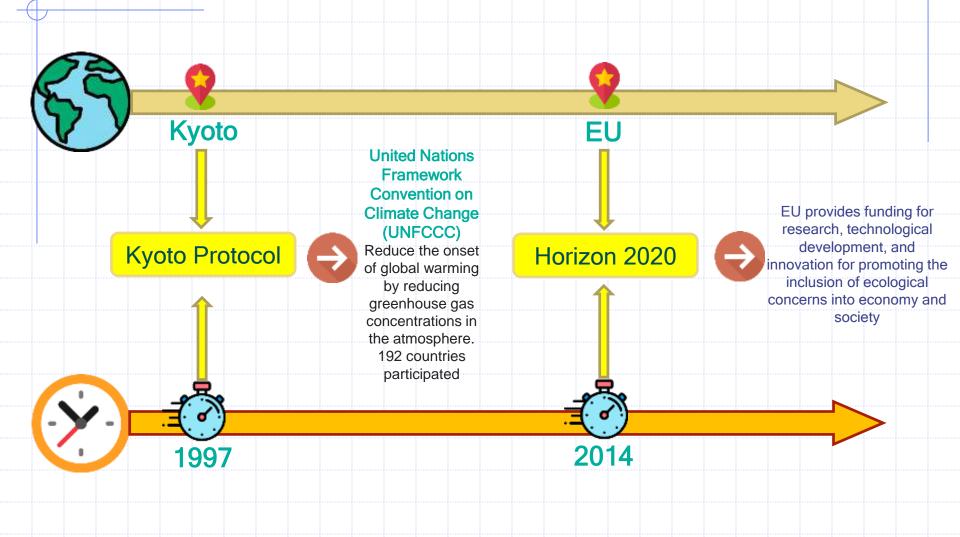
Sustainability is "meeting needs of present without compromising our ability to meet future needs"



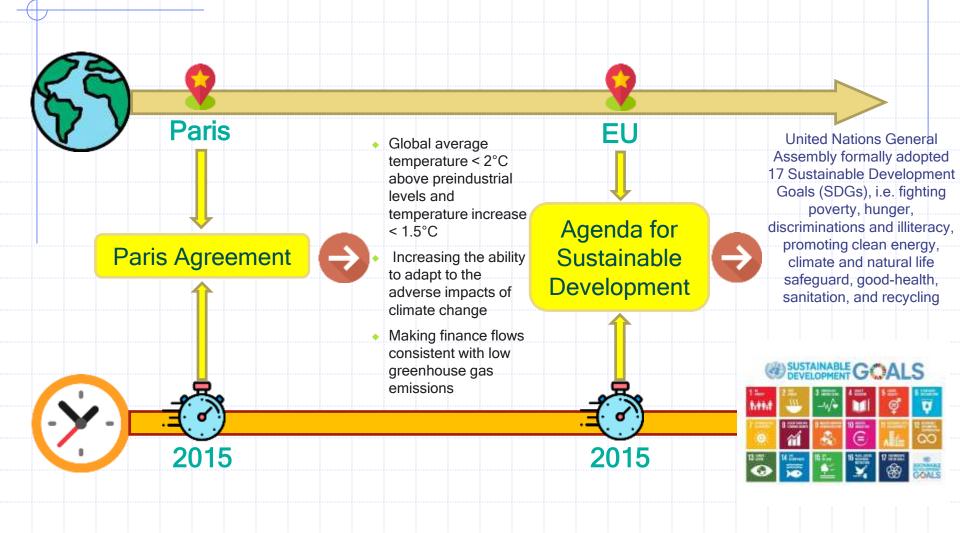
#### Sustainability Roadmap



#### Sustainability Roadmap



#### Sustainability Roadmap



#### Sustainability Methodologies

#### **Design for Environment (DfE)**

starting from the product design stage, it takes into consideration the potential refurbishing and/or recycle of the final product or some of its components, embedding their long term environmental and human impacts. Components are designed to exhibit interchangeability for reusable ones or biodegradability for consumables ones.

#### Total Quality Environmental Management(TQEM)

it is a high level framework adopted by companies to improve their environmental performance through a top down approach from management support through increasing employees' and stakeholders' awareness on environmental protection.

#### **PSP and WAR algorithm**

PSP is a combination of 3D indexes, including all the 3 aspects of sustainability, and WAR algorithm focuses on sustainability of chemical processes. Effects on environmental indexes are considered.

#### Life Cycle Assessment (LCA)

it comprehends the potential environmental impacts and the resources exploited throughout the entire product's life-cycle from cradle, i.e. extraction of raw materials, to grave, i.e. waste disposal.

#### Sustainable Supply Chain Management(SSCM)

means integrating environmental, social and economical thinking into supply-chain management, including product design, material sourcing and selection, manufacturing processes, delivery of the final product to the consumers as well as end-of-life management of the product after its useful life.

#### ISO 14000 family standards

provide practical tools for companies and organizations of all kinds looking to manage their environmental responsibilities. The updated version of ISO 14001 is ISO 14001:2015 and it is based on the Plan-Do-Control-Act (PDCA) cycle to constantly improve the environmental performance of the manufacturing process.



Society

1D

Environment

1D

3D

2D

From Martins, 2006

Fermeglia M., Longo G., Toma L., AIChE J, 2009

2D

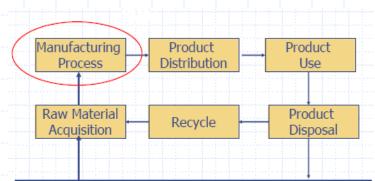
2D

Economy

1D

## Sustainability evaluation (of a process) - PSP

- The question of Indicators
  - 1D indicators: economical, ecological, or social;
  - 2D indicators: socio-ecological, socioeconomical, or economic-ecological;
  - 3D indicators: all three dimensions of sustainability
- Indicators in this study:
  - Four 3D
  - Four 1D (environment)

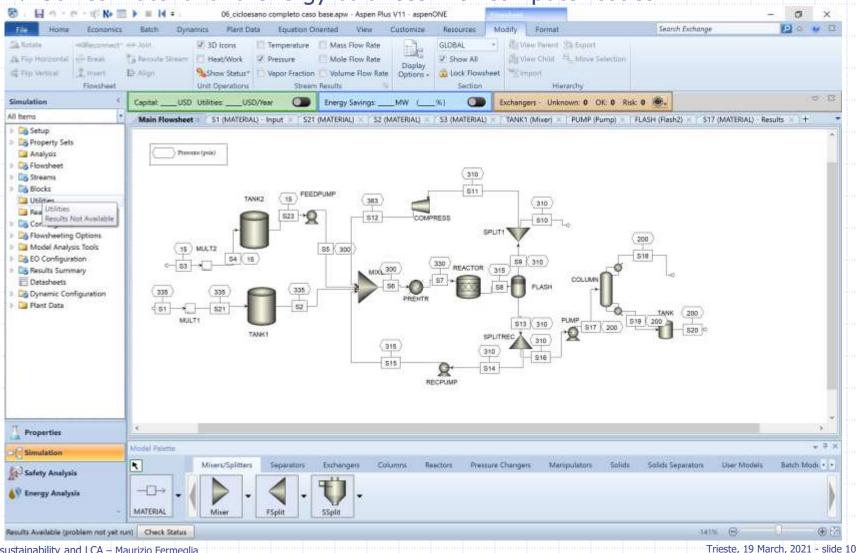


Environment



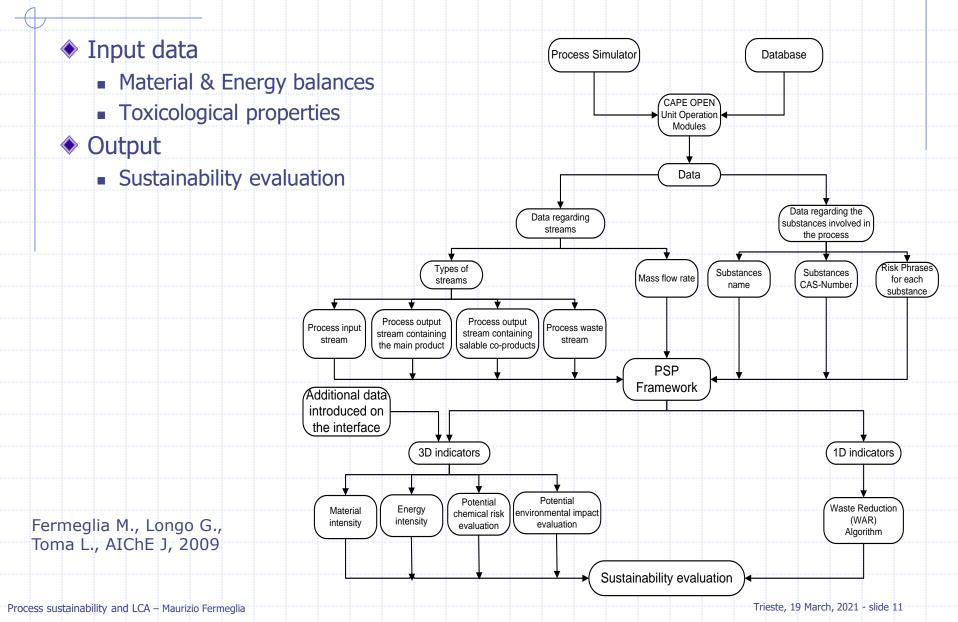
#### A process simulator

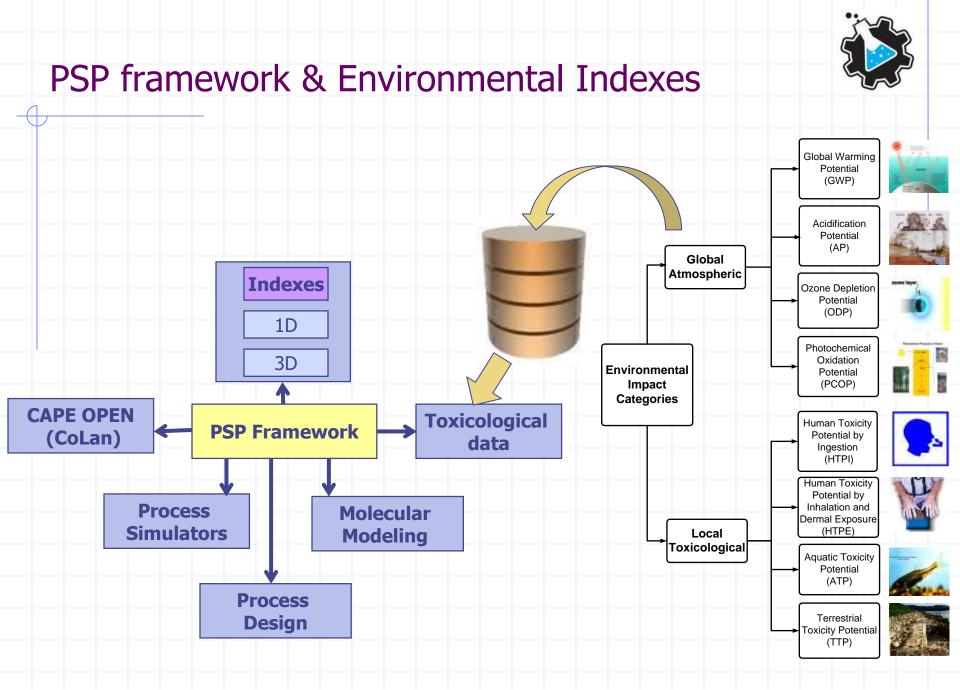
#### Solves material and energy balances with computer codes



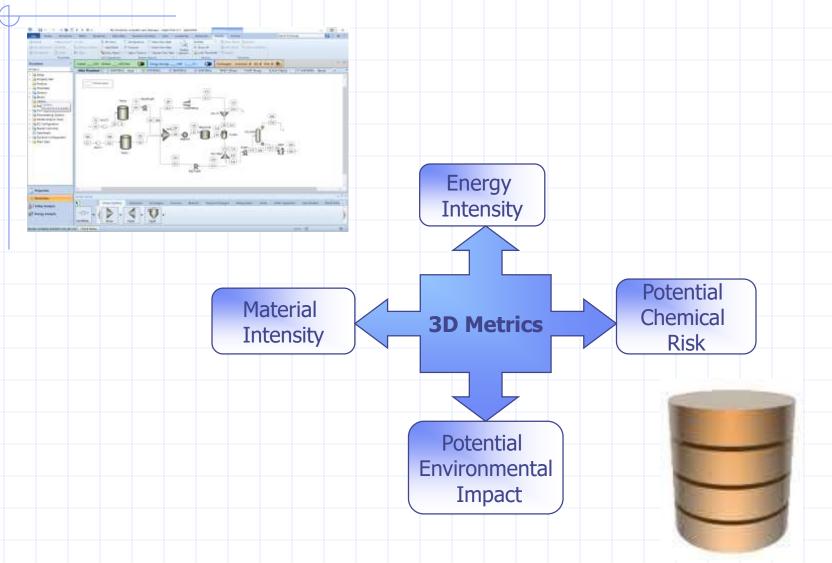


#### **PSP** framework









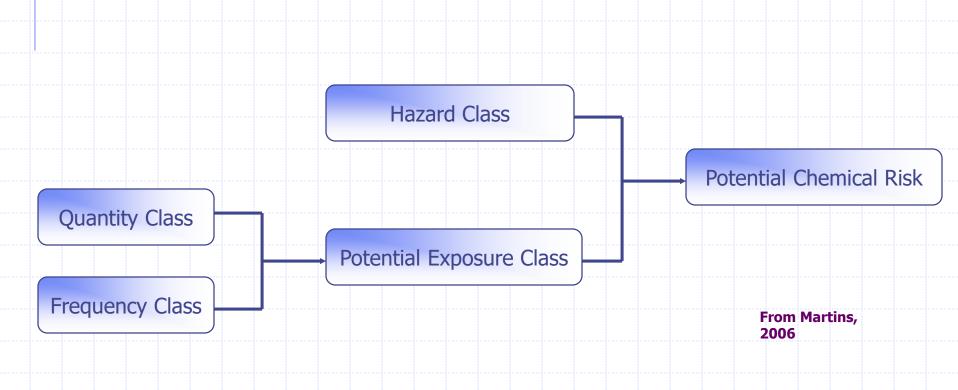
## Material Intensity (MI) & Energy Intensity (EI)

amount of nonrenewable resources required to obtain a unit mass of	energy demands of the process per unit mass of products		
products	<ul> <li>focused on the use of nonrenewable energy (natural gas, fuel oil, steam, electricity)</li> </ul>		
$MI = \frac{mass \ of \ raw \ materials - mass \ of \ products}{output}$	EI = <u>net energy consumed in primary fuel equivalents</u> output		
$output = \frac{mass \ of \ product + mass \ of \ salable \ coproducts}{mass \ of \ product}$	$output = \frac{mass \ of \ product + mass \ of \ salable \ coproducts}{mass \ of \ products}$		
	From Martins, 2006 From Tanzil, 2004		
ss sustainability and LCA – Maurizio Fermedia	Trieste, 19 March, 2021 - slide 14		

## Potential Chemical Risk (PCR)

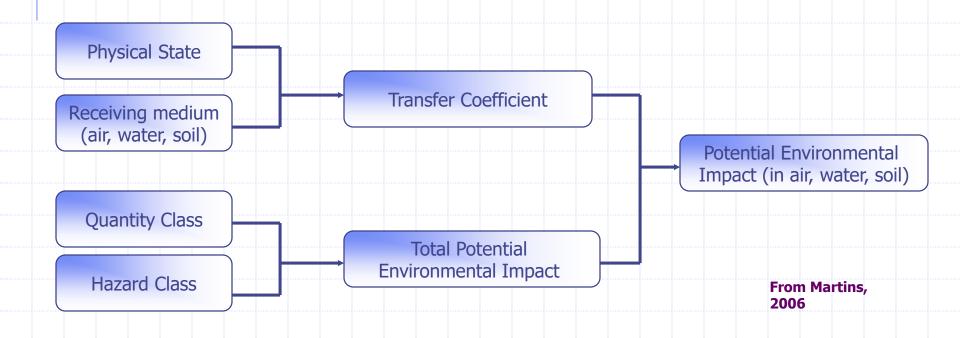
Process safety and potential risk to human health

- Due to manipulation, storage and use of hazardous chemicals
- per unit mass of products

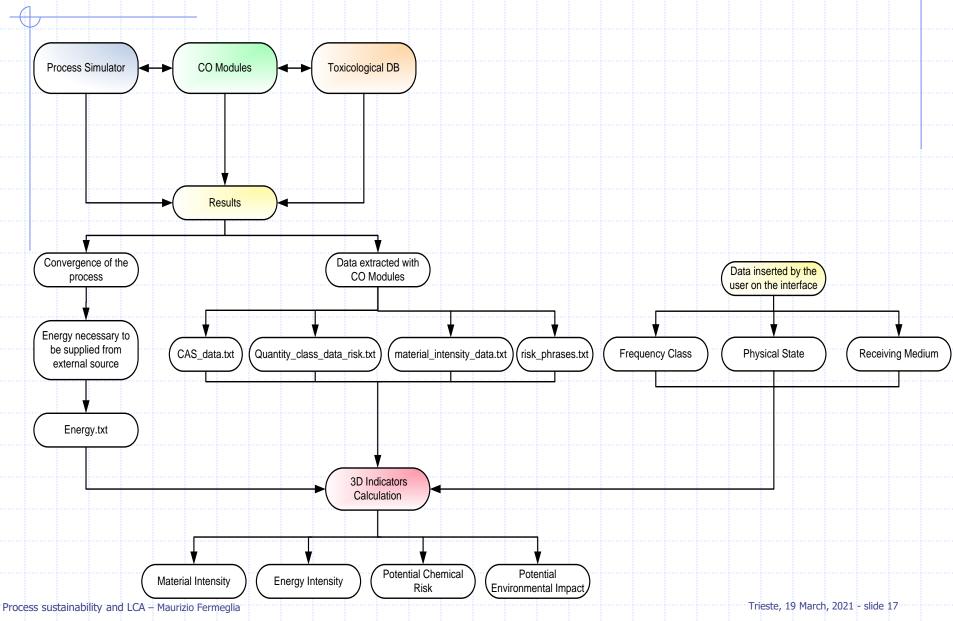


#### Potential Environmental Impact (PEI)

- Potential impact due to the emissions and the discharge of the hazardous chemicals to the environment
  - per unit mass of products

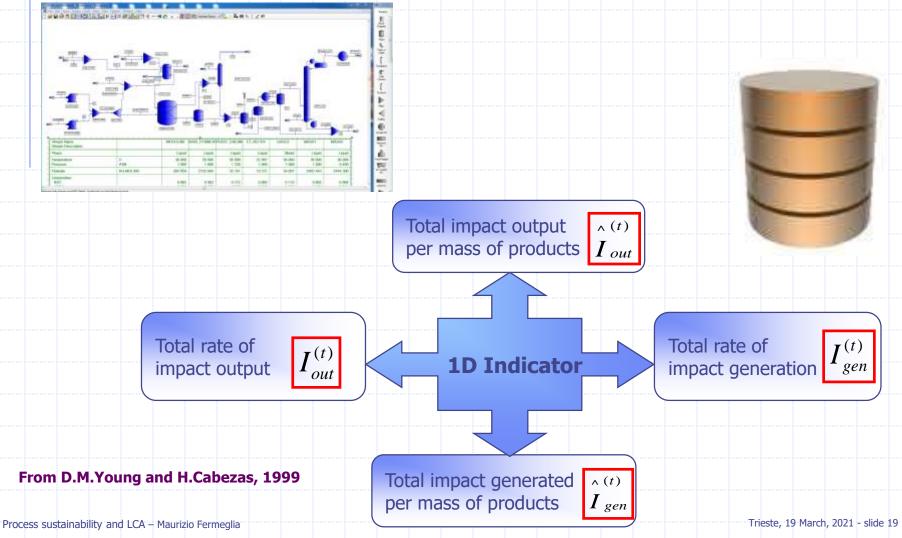


#### General Schema of 3D Implementation

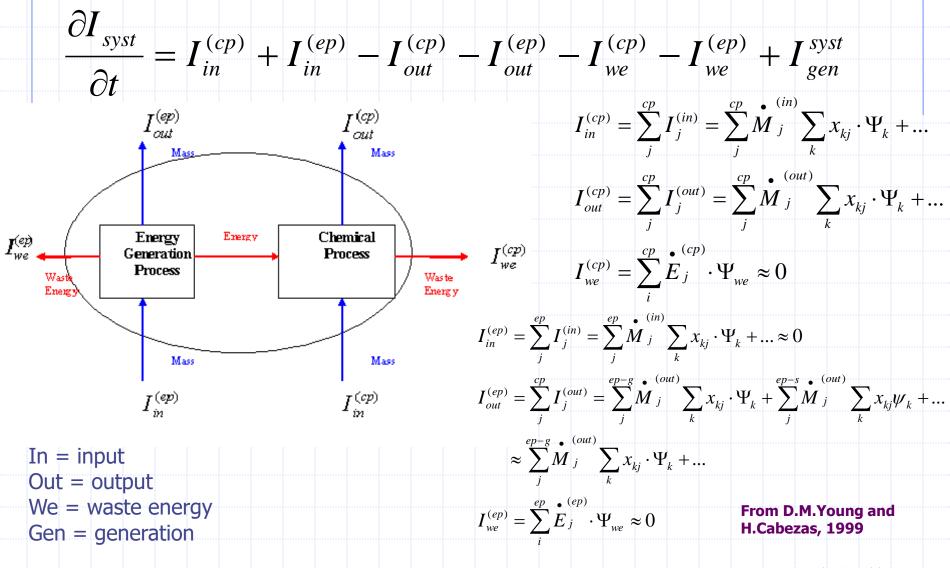


### **1D Indicators**

#### Waste Reduction Algorithm (WAR)

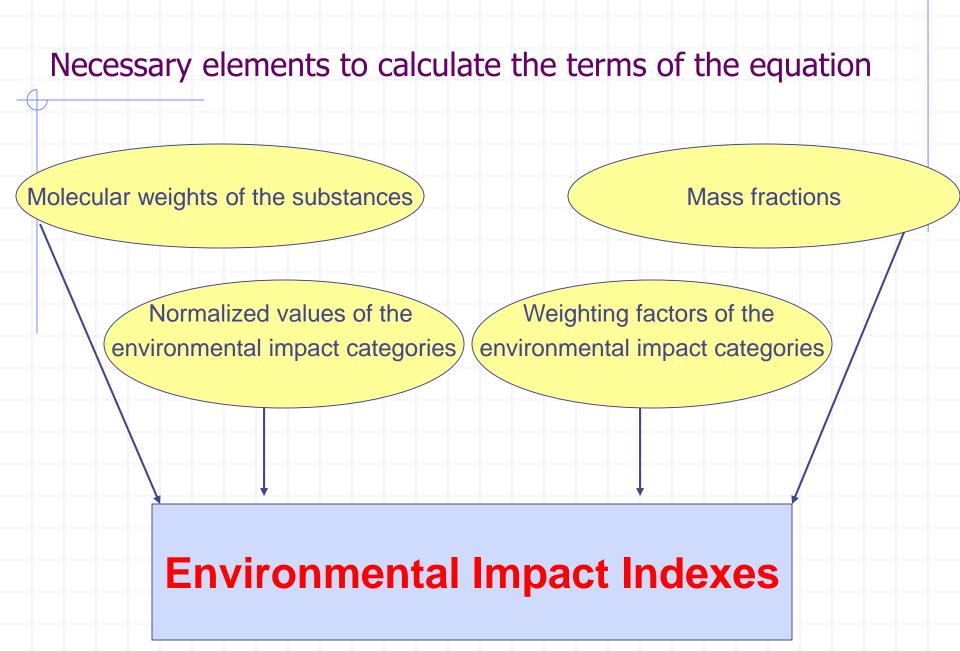


### The balance of Potential Environmental Indexes (I)

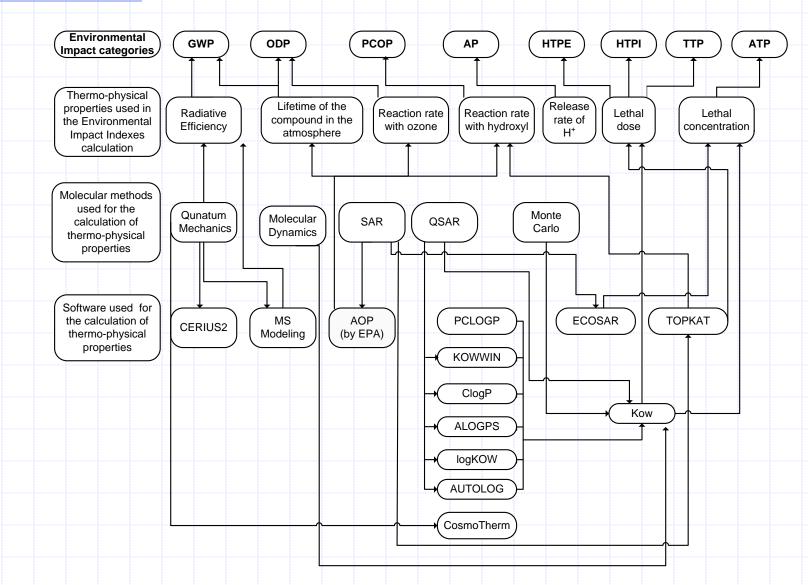


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#### Molecular modeling



#### Octanol-water partition coefficient

 $Kow = \frac{concentration in octanol \ phase}{concentration in \ aqueous \ phase}$ 

Kow is used to calculate different properties

Soil/sediment adsorption coefficients

**Bioconcentration** 

Kow

**Human Toxicity Potential** 

**Aquatic Toxicity Potential** 

**Terrestrial Toxicity Potential** 

Fermeglia M., Longo G., Toma L., Env.Progress (2008)



Ingestion

Inhalation

**Dermal Exposure** 

#### **Kow-Results**

Substance	logKow (exp)	logKow calculated		logKow RAD	
		QSAR	CSM COSMO	QSAR	CSM COSMO
Methanol	-0.77	-0.63	-0.73	0.1818	0.0529
Naphthalene	3.3	3.17	3.09	0.0393	0.0625
Phenol	1.46	1.51	1.42	-0.0342	0.0192
Chloroform	1.97	1.52	2.1	0.2284	-0.066
Toluene	2.73	2.54	2.65	0.0696	0.0275
Anisole	2.11	2.07	2.23	0.0189	-0.0555
Methyl Ethyl Chloride	1.25	1.34	1.26	-0.072	0.0073
Benzene	2.13	1.99	2.1	0.0657	0.0121
Methane	1.09	0.78	1.02	0.2844	0.0677
Ethane	1.81	1.32	1.63	0.2707	0.0984
Propane	2.36	1.81	2.18	0.2330	0.0077
Benzoic Acid	1.87	1.87	2.24	0	-0.1967

The relative absolute deviation (RAD) between the experimental and the predicted method (QSAR e COSMO) has been calculated

 The error has lower values for when
 Kow is calculated
 using
 QM - COSMO

log Kow<sub>experimental</sub>

log Kow<sub>experimental</sub> – log Kow<sub>calculated</sub>

RAD = -

#### Processes developed and analyzed with PSP Framework

Process from the scientific literature

- Acrylic Acid production process Sweetening natural gas by DGA absorption
- Formaldehyde production process Phthalic Anhydride production process Maleic Anhydride Production process Dimethylether production process Dimethylformamide production process R134a production process

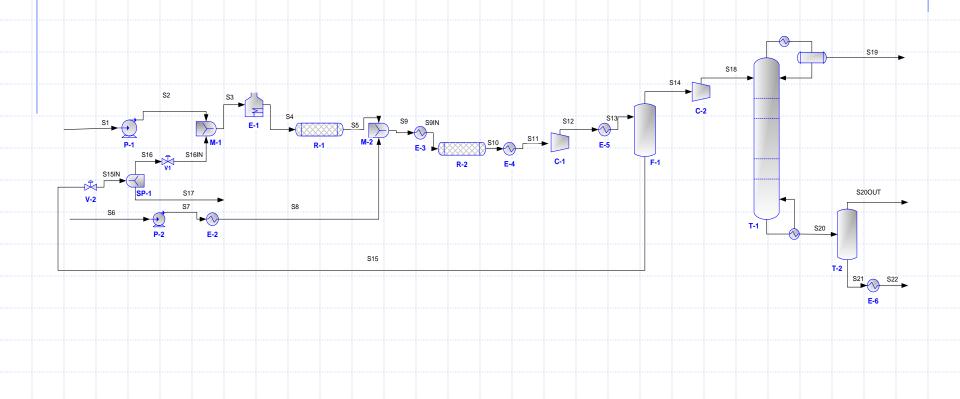
Chemical Plants situated in the developing countries

Fuel Ethanol production from sugar cane molasses (Cuba) Multiple Effect of Sugar Cane Juice (Mexico)

Electroplating wastewater discharge process (Russia)

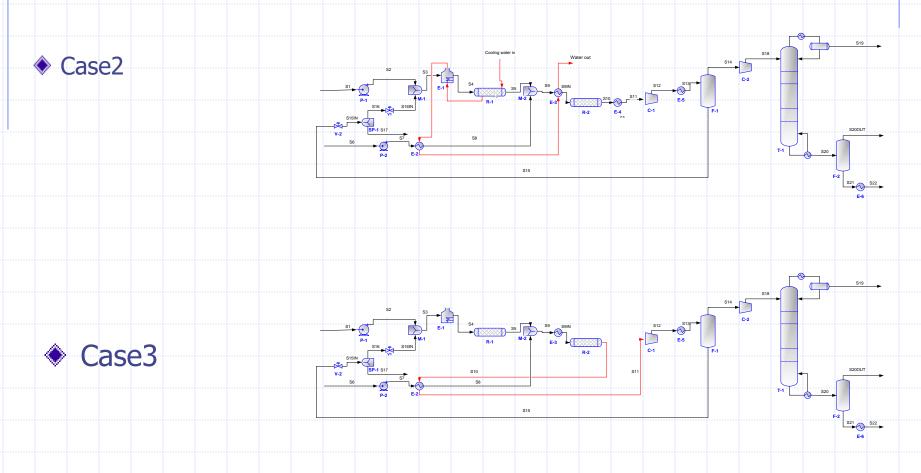
## **R-134a Production Process**

#### Case1 (base case)

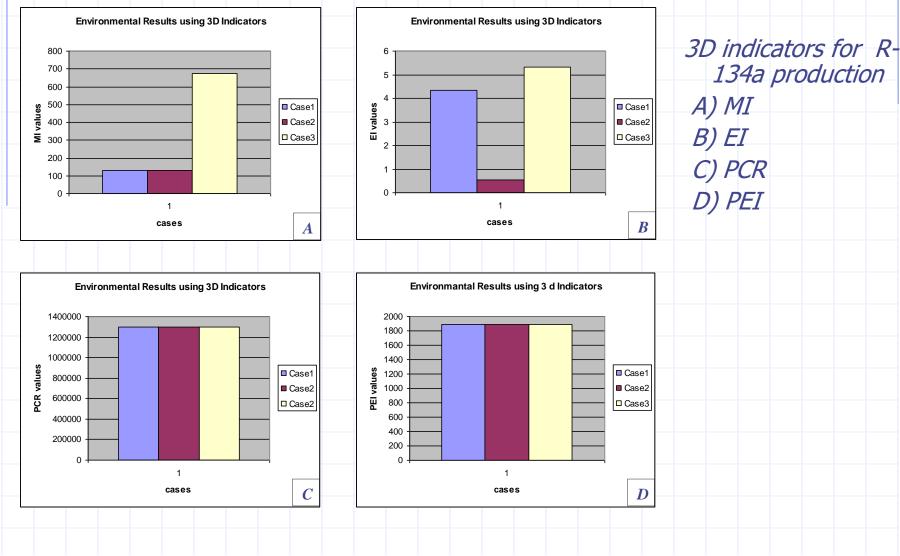


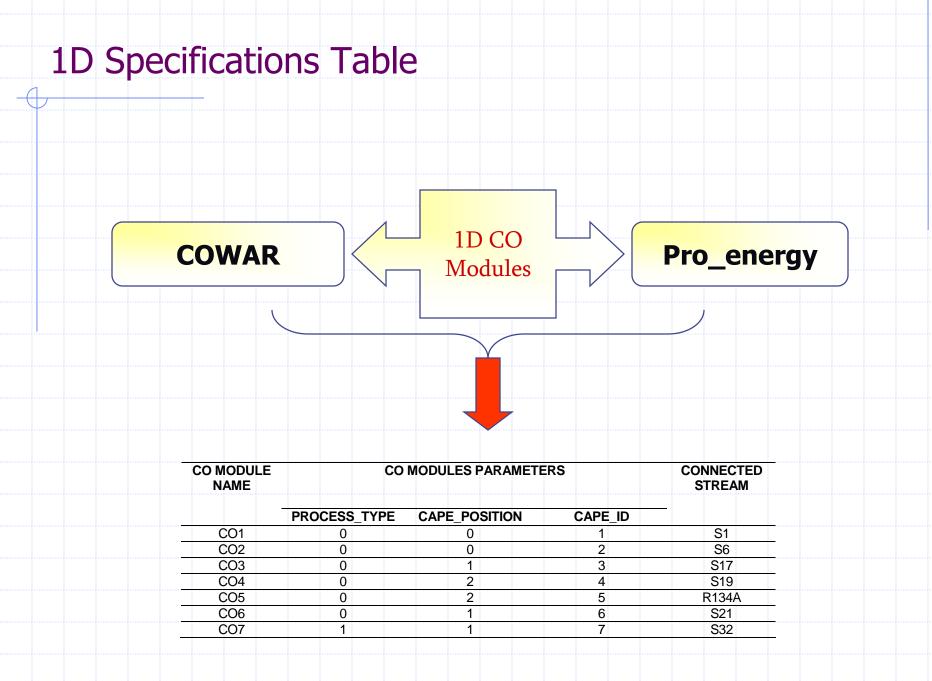
### **Case studies**

#### Case1 (previous slide)

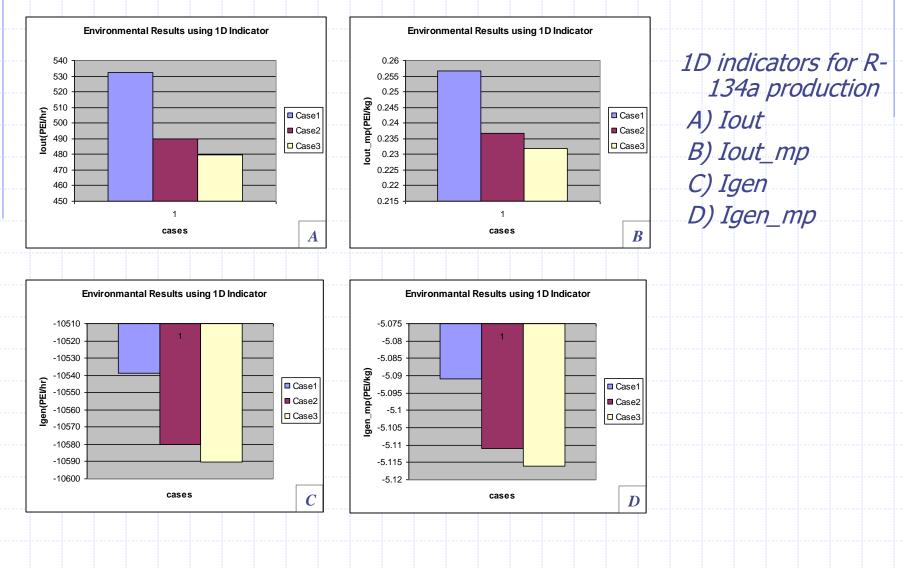


#### **3D Results**





### **1D Results**



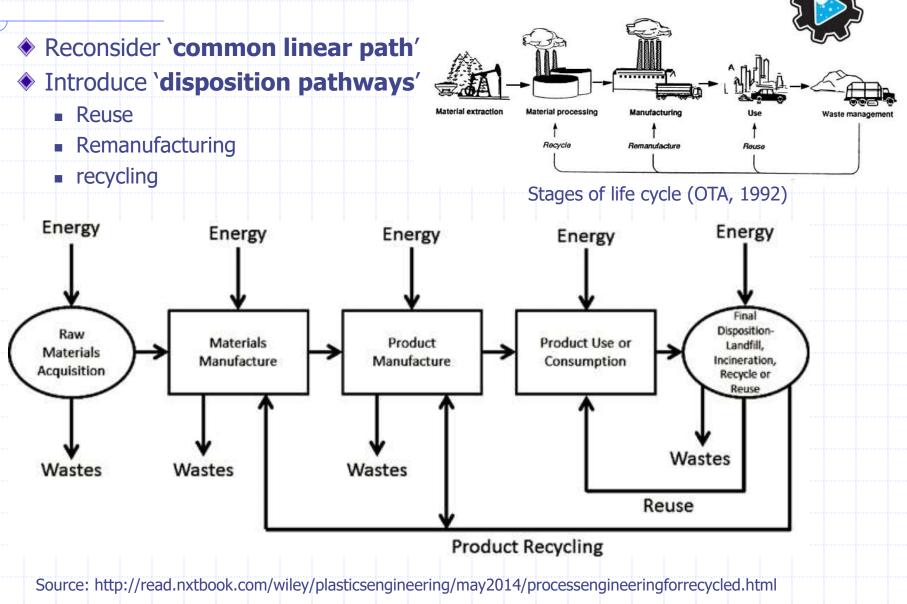
### Systems thinking - Life cycle thinking

- Standard industrial model: linear
   sequence of extraction, production, distribution (Hawkins)
  - Focus on creation of value
  - Not concerned with the natural systems which allow for "extraction" or must absorb emissions and end-of-life products
- Consideration of the broader system is a key component of sustainability theory
- Acknowledging the complex connectivity of our societies, economies and the natural environment
  - Understanding system behaviors and responses (positive and negative)
  - Modifying complex systems to achieve a more sustainable balance
  - Life cycle thinking, applied to products and processes, is a specific example of systems thinking





### LCA

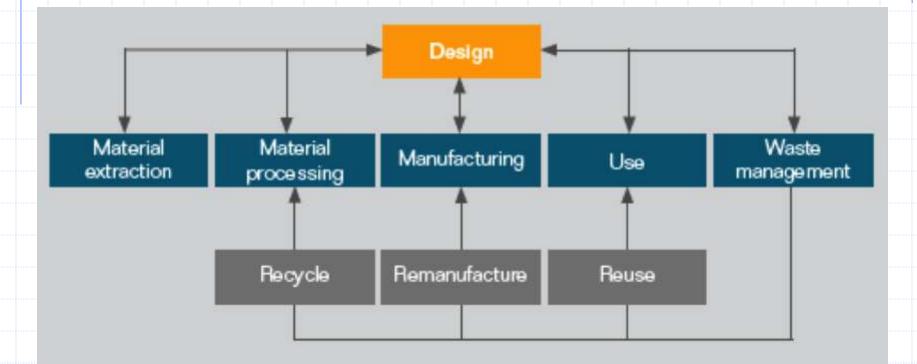


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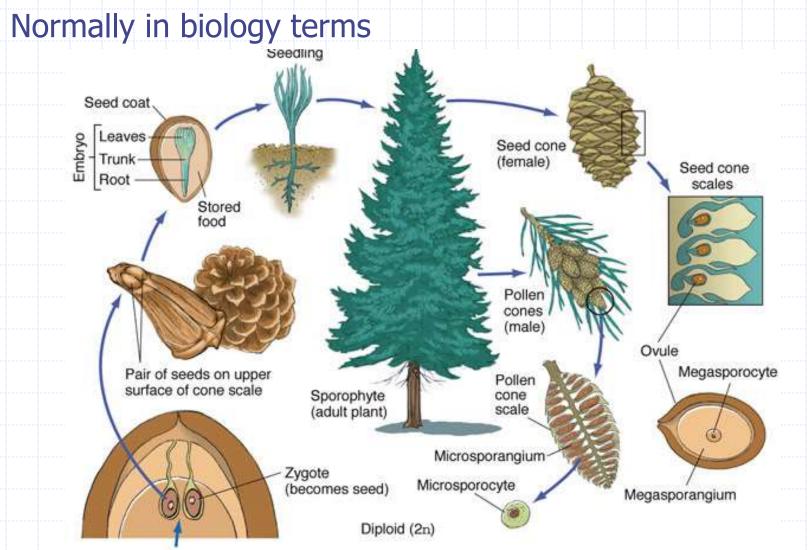
#### The role of design in LCA



A life cycle of a product (a.k.a. "cradle to grave") begins with raw materials production and extends to manufacture, use, transport, and waste management



#### Point of departure: a life cycle



Source: http://www.biographixmedia.com/biology/pine-tree-life-cycle.jpg

# The Water Cycle

Water storage in ice and snow

Water storage in the atmosphere Condensation

Precipitation

Sublimation Evapotranspiration

Evaporation

Surface runoff

Snowmelt runoff to streams

Streamflow

Evaporation

Spring Freshwater storage

Ground-water storage

Water storage in oceans

U.S. D-formitient of the Interior U.S. Geological SSiver http://gatwaterusgs.govieduwatercycle.htm

USGS

#### Cradle to ....

- Cradle to grave
  - The entire life cycle of a product: follow the product to the grave
- Cradle to gate
  - LCA term, consideration limited to the point of product distribution (a boundary condition)
- Also gate to gate
  - Life cycle inside the production facility boundaries.



#### Cradle to ....

#### Cradle to cradle

- Term coined by Walter Stahel to describe a circular economy that internalizes all costs
- 2002 book: Cradle to Cradle: Remaking the Way We Make Things, by architect William McDonough and chemist Michael Braungart
- They presented an integration of design and science that provides enduring benefits for society from safe materials, water and energy in circular economies and eliminates the concept of waste.
- In LCA, refers to the incorporation of recycling impacts





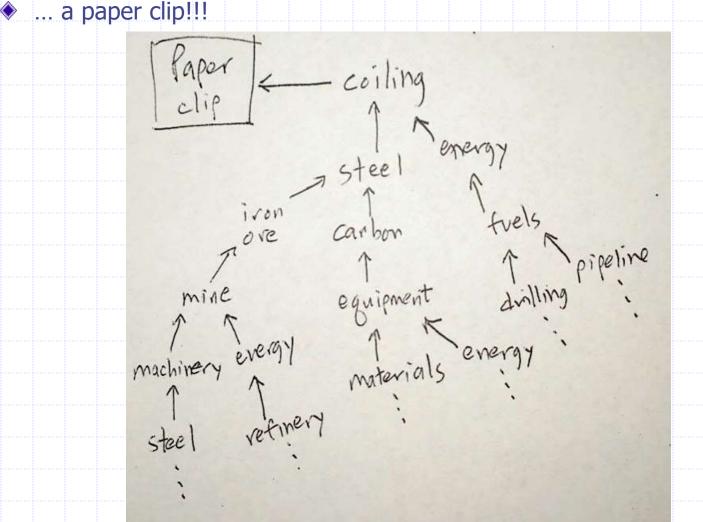




Witten Millerungh & Martini Dramps

## LCA Complexity – an example

What materials/resources do I need to consider for an analysis?



## If only... (decisions made without Life Cycle thinking)

- In early 1990s, California had a policy goal of reducing emissions of air pollution by encouraging adoption of **zero emission vehicles** (ZEVs) into 2% of fleet by 1998 (10% in 2003).
  - These vehicles were battery-powered (lead acid)
  - These vehicles had no tailpipes
- A study in Science by Lave et al (1995) suggested this policy would not
  - achieve its intended goals
- What were (some of) the problems?
  - Cars fully powered by batteries
    - Batteries of this type need to be recharged
    - Recharging happens with electricity
    - Electricity production has air emissions!
  - Batteries were lead-acid
    - Heavy batteries for battery-only power
    - Large amounts of lead needed (with significant manufacture/recycling emissions of lead)
    - More lead released than without ZEVs!
- LCA could have pointed this out

Lave, L., C. Hendrickson, and F. McMichael, "Environmental Implications of Electric Vehicles," Science, pp. 993-995, May 19, 1995.

## Life Cycle Assessment

- What is (and what is not) LCA
  - LCA is a way of structuring/organizing the relevant parts of the life cycle
  - It is a tool to track performance
  - LCA is not a cure-all for our environmental problems
  - LCA is not an "exact" science with provable axioms/theories
  - LCA is part of the sustainability tool box
- History of LCA
  - Initial LCA work was focused on energy
  - 1969 first multi-criteria study for Coca-Cola
    - Glass versus plastic for container
    - Choice between internal / external container production
    - End of life options (recycling or one-way)
    - Result: plastic bottle was best, contrary to expectations
    - Study never published
    - Questions of validity then occurred (a running theme!)
    - Led to calls by scientific community for a standardization process
  - Early 1990: "paper or plastic?"
  - LCA formal and structured definitions: 1997: first version of ISO LCA
  - Most recent ISO LCA standard is 2006

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### Agenda

- Life cycle thinking
- Quantitative methods and life cycle cost analysis
- The ISO LCA standard
- Life cycle inventory
  - Data needs and data quality
  - Data sources
  - Handling multifunction systems (disaggregation and allocation)
  - Uncertainty
  - Input-output LCA
- Impact assessment
- Conclusions

### **Primary Sources**

#### Be quantitative!

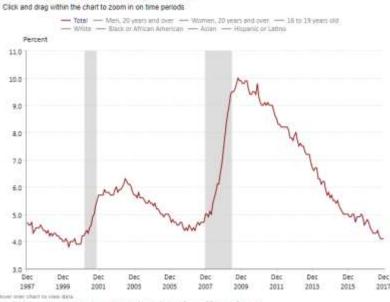
 ... sometimes a qualitative skill may be needed

#### A reference, article, etc., that is the original source of data or results

- Example: US Dept. of Labor/Bureau of Labor Statistics collects data on unemployment through monthly household surveys
- December 2017 4.1%
- https://www.bls.gov/bls/unemployment.htm



- Accuracy vs. precision
- Uncertainty and variability
- Ranges
- Management of significant digits
- Units and unit conversions
- Energy conversion and efficiency
- Estimation vs. calculation



Harle. Shialad area represents relations, as determined by the National Bareau of Economic Nassart Persons whose ethnicity is identified as briggeric of Latine may be of any race.

Civilian unemployment rate, seasonally adjusted

Therein about theory of the Theory at Propagate

	Accurate	Inaccurate
Precise		
Imprecise		

### **Secondary Sources**

A reference that repeats the data/results found in a primary source

 Example: An article in The New York Times discussing previus month's unemployment (4.1%) which came from the Dept. of Labor

E SECTIONS

POLITICS

POLITICS

https://www.nytimes.com/aponline/2018/0 1/23/us/politics/ap-us-stateunemployment.html

#### Unemployment Rates Hit Record Lows in 3 US States Last Month

By THE ASSOCIATED PRESS JAN. 23, 2018, 1:18 P.M. E.S.T.

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WASHINGTON — The unemployment rate fell to record lows in three U.S. states last month, as steady hiring soaked up more of those out of work.

The New Hork Times

The Labor Department said Tuesday that the jobless rate fell to the lowest levels since records began in 1976 in Hawaii, Mississippi and California. The rate in Hawaii was 2 percent, while Mississippi's dropped to 4.6 percent and California's declined to 4.3 percent.

Nationwide, employers added 148,000 jobs last month and the U.S. unemployment rate stayed at 4.1 percent. Employers added 2.1 million jobs last year, the fewest in seven years. Hiring typically slows as the unemployment rate falls and there are fewer people to hire. Released: Dec 2006 Next CBECS will be conducted in 2007

Table C14	Electricity Consumption and Expenditure Intensities for Non-Mall Buildi	ings,
2003		

		E	lectricity Con						
	per Building (thousand kWh)			Building	stribution g-Level Int /h/square f	ensities	Electric	ity Expend	itures
		per Square Foot (kWh)	per Worker (thousand kWh)	25th Per- centile	Median	75th Per- centile	per Building (thousand dollars)	per Square Foot (dollars)	per kWh (dollars
All Buildings*	202	14.1	12.2	3.6	8.2	17.1	15.7	1.09	0.0

US Dept. of Energy, 2003 Commercial Buildings Energy Consumption Survey (CBECS), Table C14. "Electricity Consumption and Expenditure Intensities for Non-Mall Buildings, 2003", 2006.

Release date: May 2016

Table C14. Electricity consumption and expenditure intensities, 2012

	Electricity cor	nsumption	1						
				Distribution of building-level intensities (kWh/square foot)			Electricity ex	1	
22	per building (thousand kWh)	per square foot (kWh)	per worker (thousand kWh)	25th per-	Median	75th per- centile	per building (thousand dollars)	per square foot (dollars)	per kwh (dollars)
All buildings	237	14.6	14.1	3.8	8.7	17.2	23.3	1.44	0.098

https://www.eia.gov/consumption/commercial/data/2012/c&e/pdf/c14.pdf

# Attributes of 'good assumptions'

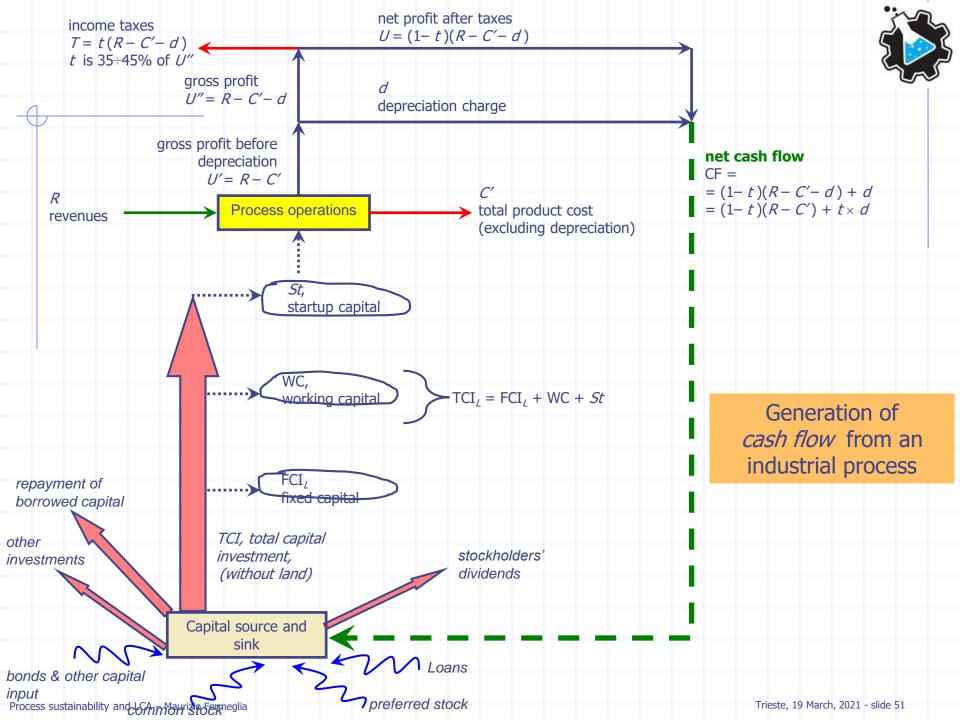
#### Main attributes

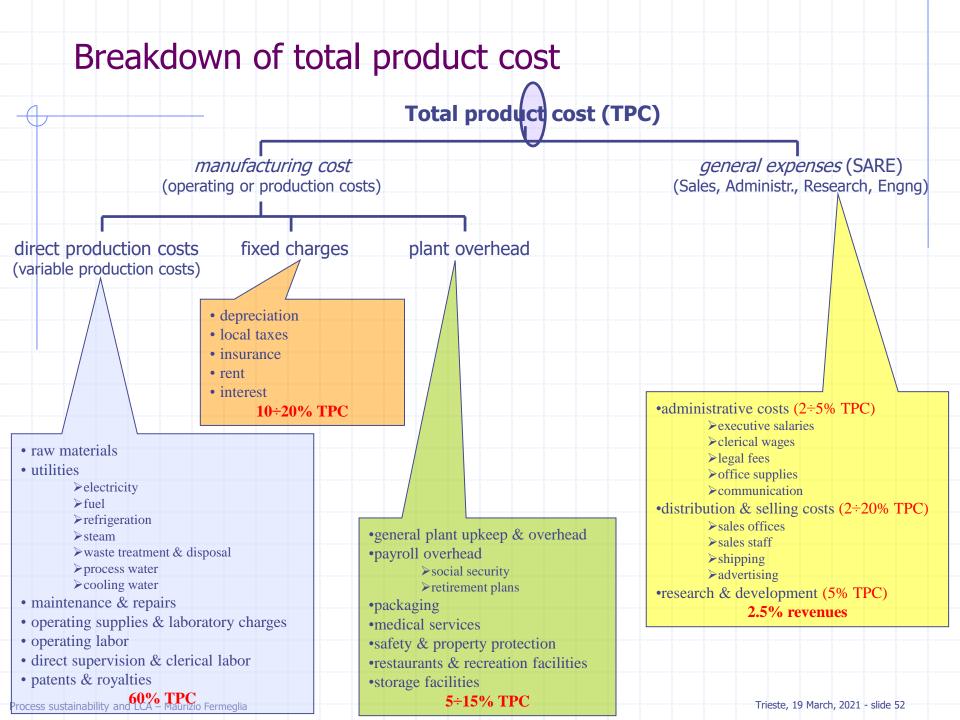
- Clarify and simplify
- Correct, credible and feasible
- Not a shortcut
- Unbiased
- Validate your estimate
- Build quantitative models
- General guideline on how to quantitatively answer question. Provide:
  - A description of the method used to complete the task
  - The result or output of the task
  - A critical assessment, validation, or thought related to the result

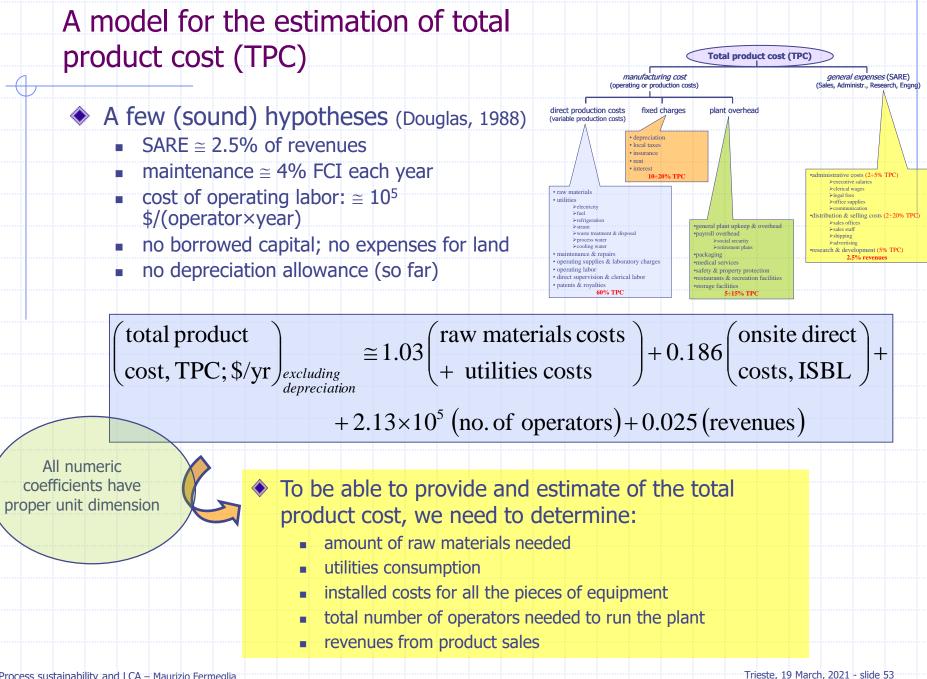


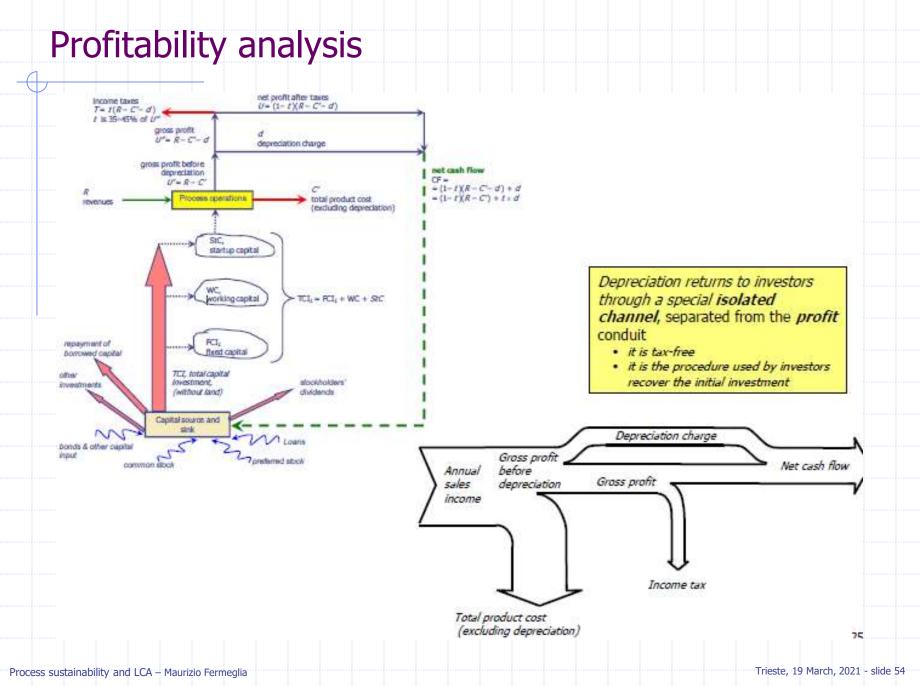
# Point of Departure: Life Cycle Cost Analysis (LCCA)

- Developed to track costs over life cycle of infrastructure projects
  - Lets decision makers think about "first cost" and maintenance, etc.
  - Useful also for personal decisions
- Concepts from engineering economics or investment analysis,
  - In depth coverage elsewhere
  - Related to this is the total cost of ownership
- LCCA as a basis for LCA
  - LCCA often used as a planning tool early in a project
  - LCCA is the economic analysis of various phases of a project's useful life
    - Construction (including materials)
    - Occupation or use by the public (operating costs, maintenance, rehabilitation)
    - Disposition (demolition)
  - Very similar to the frameworks for environmental life cycle models

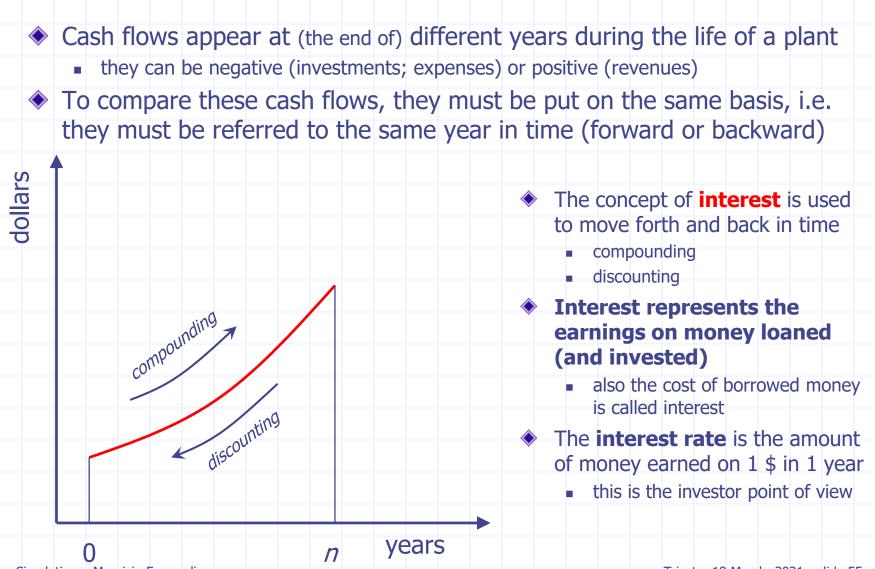








# **Discounting and compounding**

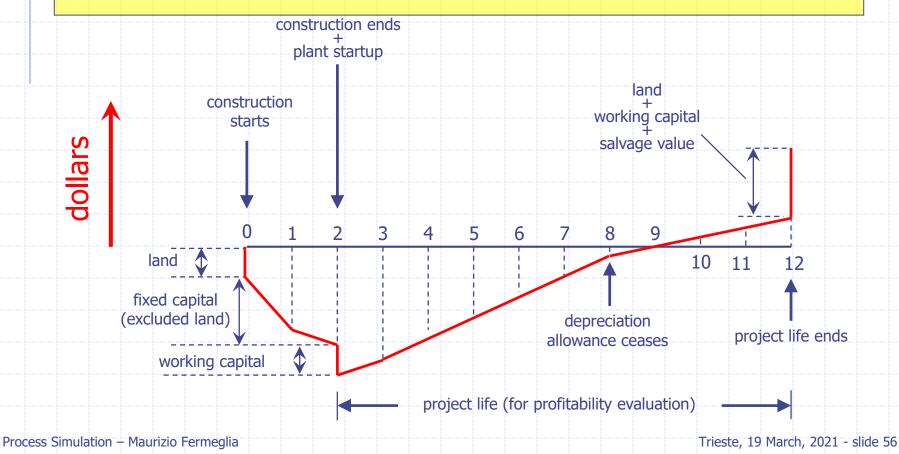


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# Cumulative discounted cash flow diagrams

- Building a new plant ususally requires 6 months to 3 years (e.g. 2 years, in the diagram below)
  - most of the capital is invested in the first year
  - at the end of the 2<sup>nd</sup> year the plant is started up
  - working capital is required to float the few months of operation (startup costs not accounted for)
  - the project life is 10 years (in the example below)





# **Objectives of LCCA**

- Identify costs that happen during the life of the "project"
  - First cost (construction, manufacturing)
  - Future costs (monthly, annual, intermittent, final)
- Determine a "total cost" with a common monetary basis
  - "Discount" all future costs to the present for comparison (e.g., present value)
  - Sum all costs on "net present value" (NPV) basis
- Compare alternatives
  - Best NPV?
  - Identify high cost components for re-design

### Example - Light Bulbs

- Should we choose incandescent, fluorescent or LED?
- "First" costs: bulbs costs \$1.25, \$1.50, \$2.49, respectively
- Operating costs
  - How long are they on? Hours  $\rightarrow$  kWh  $\rightarrow$  \$
- "Replacement" costs
  - How long do they last? 1,000 vs. 15,000 hrs
  - How much do they "cost to buy & change"
    - e.g., campus laborers cost \$48.67/hr
    - CMU/FMS no longer stocks incandescent bulbs

# Lightbulb analysis... a start

Assumptions			
Operating hours	8,760	24 hours/3	65 days/year
Cost of electricity	0.075	\$/kWh	
Changeout cost (1 hour of labor)	\$ 48.67	1 laborer	(2016)



# Lightbulb analysis... a start

	1.00					
Assumptions						
Operating hours		8,760	24 h	ours/365	i day	/s/year
Cost of electricity		0.075	\$/k\	Vh		
Changeout cost (1 hour of labor)	\$	48.67	1 lal	oorer	(20:	16)
Lightbulbs (60W equiv)			rl			150
	Inca	ndescent	Fluc		-	LED
Bulbs/pack		16		6		2
\$/pack	\$	19.98		8.98		4.98
\$/bulb	\$	1.25	\$	1.50	\$	2.49
Lumens		555		900		800
Rated life (hours)		1,000		10,000		15,000
Watts		60		13		9
Bulbs/year (rounded up)		9		0.876		0.584



# Lightbulb analysis... a start

Assumptions						
Operating hours		8,760	24	nours/365	5 da	ys/year
Cost of electricity		0.075	\$/k	Wh		
Changeout cost (1 hour of labor)	\$	48.67	1 la	borer	(20	16)
Lightbulbs (60W equiv)						
	Inca	ndescent	Flu	orescent		LED
Bulbs/pack		16		6		2
\$/pack	\$	19.98		8.98		4.98
\$/bulb	\$	1.25	\$	1.50	\$	2.49
Lumens		555		900		800
Rated life (hours)		1,000		10,000		15,000
Watts		60		13		9
Bulbs/year (rounded up)		9		0.876		0.584
Annual bulb replacement cost	\$	11.24	\$	1.31	\$	1.45
Annual operating cost	\$	39.42	\$	8.54	\$	5.91
Subtotal:	\$	50.66	\$	9.85	\$	7.37
Annual changeout labor	\$	438.03	\$	42.63	\$	28.42
Total annual cost	\$	488.69	\$	52.49	\$	35.79



6
12.98
\$ 2.16
750
5000
9
1.752

## Lightbulb analysis, more

So far, considered initial cost to purchase, install, and one year of operation

- What about the cost of the next years?
  - Lifespan of a project, planning horizon?
- We can account for the cost over the life cycle of a product using "discounting" to calculate the "present value" of those costs
  - We care more about current costs than future costs
  - Discount rates are applied to future costs
- Simple cost analysis considers only first costs, or of only first year costs,
  - Partial understanding
- Full life cycle accounting (aka "discounted cost assessment") provides sounder basis for decisionmaking
- Discounting allows for consideration of preferred present value of money
  - Costs are compared using a common basis

### Discounting future values to the present

Costs in the future are less important than costs in the present
 The present value of a future cost is represented by

$$P = \frac{r}{(1+r)^n}$$

#### where

- P = present value
- F = future value
- r = discount rate
- n = the year the cost is incurred

#### Back to our example:

- Initial costs are counted in Year 0
- Costs assumed to be incurred at the end of the year
- Year 5 example:
  - **\$1**
  - ∎ r=5%
  - ∎ n=5
  - Discount factor = [1/(1+0.05)5] = 0.784
  - PV of \$1 in Year 5 is \$0.78
- NPV is the sum of all costs, calculated on a present value basis

# Adding NPV to the light bulbs

	Yea	r								
		0		1	2	3	4	5	NP	v
Incandescent	\$	488.69	\$	474.46	\$ 460.64	\$ 447.22	\$434.19	\$ 421.55	\$	2,726.74
Fluorescent	\$	52.49	\$	50.96	\$ 49.47	\$ 48.03	\$ 46.63	\$ 45.28	\$	292.86
LED	\$	35.79	\$	34.75	\$ 33.74	\$ 32.75	\$ 31.80	\$ 30.87	\$	199.70
	Dise	count rate	e:							
		3%								

Note that this analysis uses single point assumptions

- Provides no understanding of uncertainty or sensitivity to assumptions
- Results last year showed fluorescent bulbs were preferable
- LED lifespan is improving!

# Life Cycle Costs of a Passenger Car

- What are life cycle costs for a car?
- Edmunds.com "True cost to own" calculator
  - <u>http://www.edmunds.com/t</u> <u>co.html</u>

Ownership Costs: 5 Year Breakdown Two 4dr Hatchback (1.8L 4-cyl. Hybrid CVT Automatic)



True Cost To Own\* \$25,517 \*Based on a 5-year estimate with 15,000 miles driven per year.

15213

Undate

Results for

Pittsburgh, PA

Total Cash Price \$15,907

Roll over chart to view prices.

#### 5 Year Details

	Year 1	Year 2	Year 3	Year 4	Year 5	5 Yr Total
Depreciation	\$3,170	\$1,491	\$1,312	\$1,163	\$1,043	\$8,179
Taxes & Fees	\$997	\$36	\$36	\$36	\$36	\$1,141
Financing	\$716	\$572	\$422	\$263	\$94	\$2,067
Fuel	\$792	\$8 <mark>1</mark> 6	\$840	\$865	\$891	\$4,204
Insurance	\$712	\$733	\$755	\$778	\$801	\$3,779
Maintenance	\$306	\$1,288	\$1,061	\$737	\$1,048	\$4,440
Repairs	\$203	\$296	\$343	\$400	\$465	\$1,707
True Cost to Own *	\$6,896	\$5,232	\$4,769	\$4,242	<mark>\$4,</mark> 378	\$25,517

Process sustainability and LCA – Maurizio Fermeglia