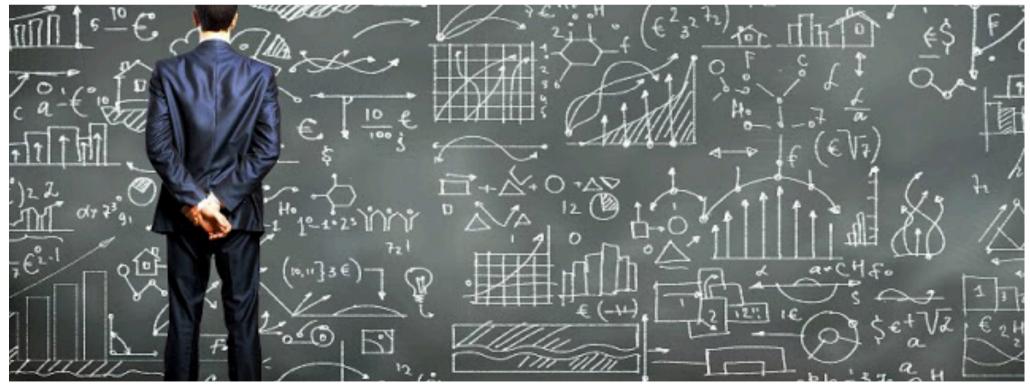


OPERATIONAL PRODUCTIVITY MEASURES

Measuring efficiency in physical terms





PARTIAL OPERATIONAL PRODUCTIVITY



100 km	67.2 miles
3.5 liter	 1 gallon



OPERATIONAL PRODUCTIVITY

# items sold	hectoliters of	hectoliters of wine				
square meters	hectares of v	hectares of vineyard				
square meters "se	erved"	# salable chairs				
# Full Time Equiva	ents	1 day of production	on			
# of products	# of dossiers	# of km	# of km sold			
hours of labor	# of clerks	# of day	# of km travelled			



HOW TO MEASURE RETAIL PERFORMANCE?



- 1. Number of Customers (Customer Traffic)
- 2. Effectivity (Retail Conversion Rate)
- 3. Average Sale (Average purchase value)
- 4. Items per purchase (Size of an average shopping cart)
- 5. Gross margin (Sales profit before costs)

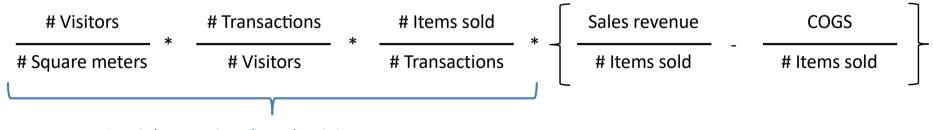
SOURCE: https://erply.com/how-to-measure-retail-performance-5-essential-metrics/



HOW TO LINK THE MEASURES TOGETHER



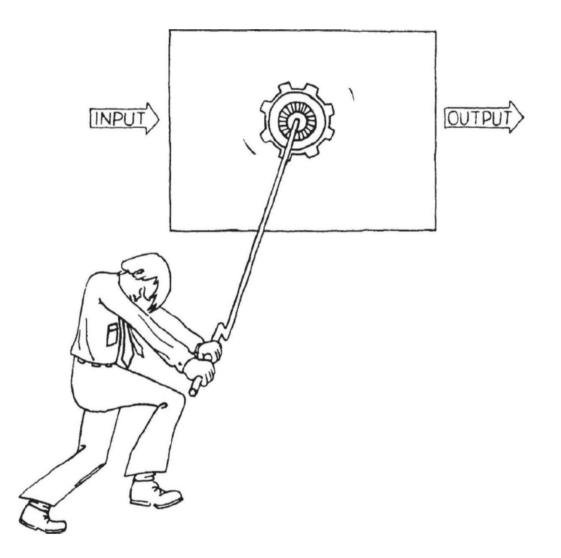
- 1. Number of Customers (Customer Traffic)
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Partial operational productivity measures

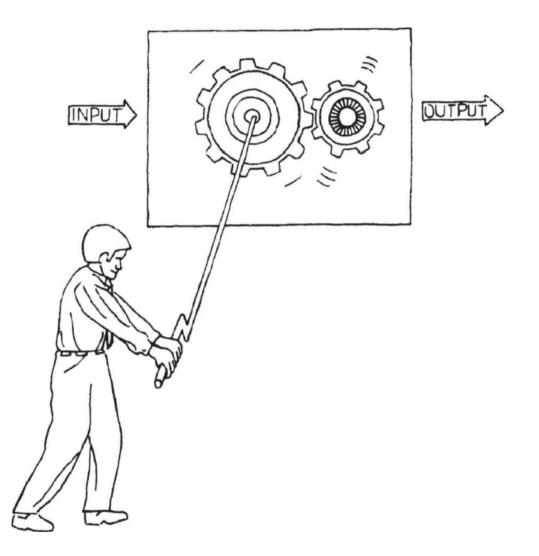


WORKING FASTER (HARDER ?)





WORKING SMARTER





WORKING HARDER OR SMARTER

«The workings of our black box can furnish us with the simplest and most useful definition of productivity. The productivity of any function occurring within it is the output divided by the labor required to generate the output. Thus, one way to increase productivity is to do whatever we are now doing, but faster. This could be done by reorganizing the work area or just by working harder. Here we've not changed what work we do, we've just instituted ways to do it faster—getting more activities per employee-hour to go on inside the black box. Because the output of the black box is proportional to the activity that occurs within it, we will get more output per hour. There is a second way to improve productivity. We can change the nature of the work performed: what we do, not how fast we do it. We want to increase the ratio of output to activity, thereby increasing output even if the activity per employee-hour remains the same. As the slogan has it, we want to "work smarter, not harder"».

Excerpt from: Andrew S. Grove. "High output management"



WHICH IS THE BEST?



CAB DRIVER FURIO

100 km travelled

8 liters

CAB DRIVER NEVIO

150 km travelled

12 liters



WHICH IS THE BEST?



CAB DRIVER FURIO

50 km sold

8 liters

CAB DRIVER NEVIO

50 km sold

12 liters

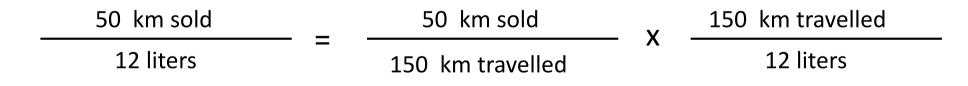


WHICH IS THE BEST?

CAB DRIVER FURIO

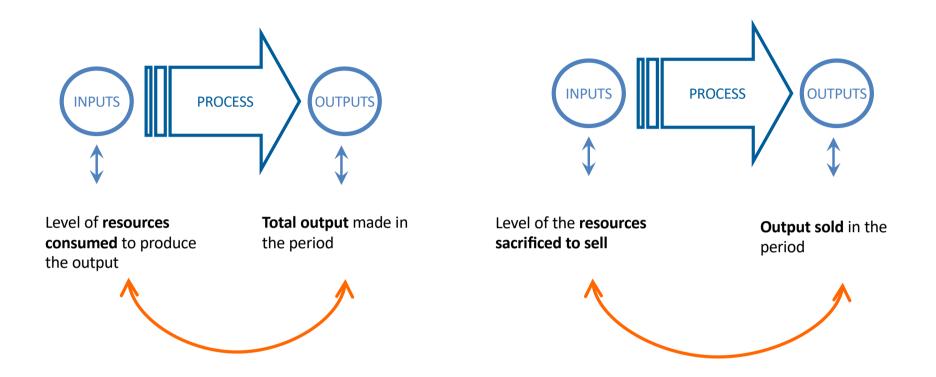
50 km sold	50 km sold	N	100 km travelled
8 liters	= 100 km travelled	X	8 liters

CAB DRIVER NEVIO





TWO DIFFERENT PERSPECTIVE



input and output compared must be coherent, in the sense that they must refer to the same entity (outputs made or outputs sold)



TWO DIFFERENT PERSPECTIVE: A VERY SIMPLE EXAMPLE

Let's imagine that in order to produce one unit of Product "K" we need 0,5 units of Resource "L" and that we have the following relationships between products obtained and sold:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
Made	850	730	620	670	630	600	4100
Sold	790	690	700	650	650	620	4100

Focus on outputs SOLD:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
(A) Output sold	790	690	700	650	650	620	4100
(B) Input used to make the whole production	395	345	350	325	325	310	2050
(C) Operational productivity = A/B	2,00	2,00	2,00	2,00	2,00	2,00	2,00

Focus on outputs MADE:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
(A) Output made	850	730	620	670	630	600	4100
(B) Input used to make the portion of product sold	425	365	310	335	315	300	2050
(C) Operational productivity = A/B	2,00	2,00	2,00	2,00	2,00	2,00	2,00



TWO DIFFERENT PERSPECTIVE: A MORE COMPLEX EXAMPLE

Let's imagine that in order to produce one unit of Product "K" we need 0,4 units of Resource "G" and that we have the following relationships between outputs obtained, sold and removed from inventory because obsolete:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
Made	600	570	610	650	620	550	3600
Sold	540	595	629	614	598	584	3560
Removed					28	12	40

Focus on outputs SOLD:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
(A) Outputs sold	540	595	629	614	598	584	3560
(B) Inputs used to make the outputs that have been sold	216	238	252	246	239	234	1424
(C) Inputs used to make the outputs that have been removed					11,20	4,80	16
(D) Operational productivity = A/(B+C)	2,50	2,50	2,50	2,50	2,39	2,45	2,47

Focus on outputs MADE:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
(A) Outputs made	600	570	610	650	620	550	3600
(B) Outputs removed					28	12	40
(C) Inputs used to make the outputs	240	228	244	260	248	220	1440
(D) Operational productivity = (A-B)/C	2,50	2,50	2,50	2,50	2,39	2,45	2,47



IN THE LONG RUN

OUTPUT _{SOLD}		OUTPUT _{SOLD}	*	OUTPUTMADE
INPUT _{USED}	=	OUTPUT _{MADE}	- @ -	\mathbf{INPUT}_{USED}

First example:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
(A) Output made	850	730	620	670	630	600	4100
(B) Input used to make the portion of product sold	425	365	310	335	315	300	2050
(C) Operational productivity = A/B	2,00	2,00	2,00	2,00	2,00	2,00	2,00

4,100 units	4,100 units	.1.	4,100 units	= 2,00
2,050 doses	4,100 units	* -	2,050 doses	- 2,00

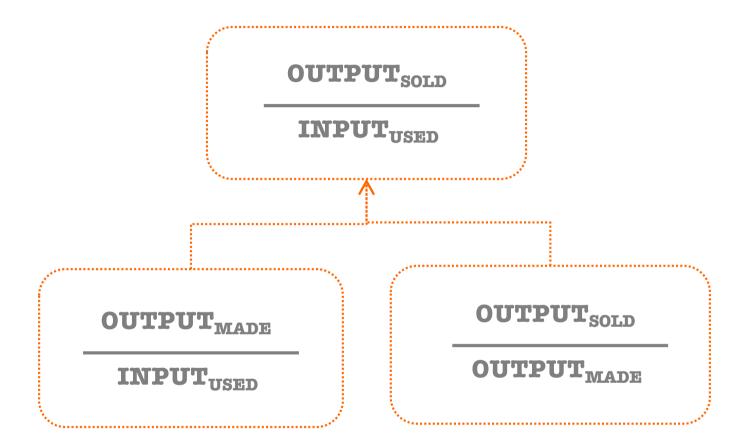
Second example:

	20X0	20X1	20X2	20X3	20X4	20X5	Total
(A) Outputs made	600	570	610	650	620	550	3600
(B) Outputs removed					28	12	40
(C) Inputs used to make the outputs	240	228	244	260	248	220	1440
(D) Operational productivity = (A-B)/C	2,50	2,50	2,50	2,50	2,39	2,45	2,47

3,560 units		3,560 units		3,600 units	- = 2,47
1,440 doses	=	3,600 units	*	1,440 doses	- 2,47



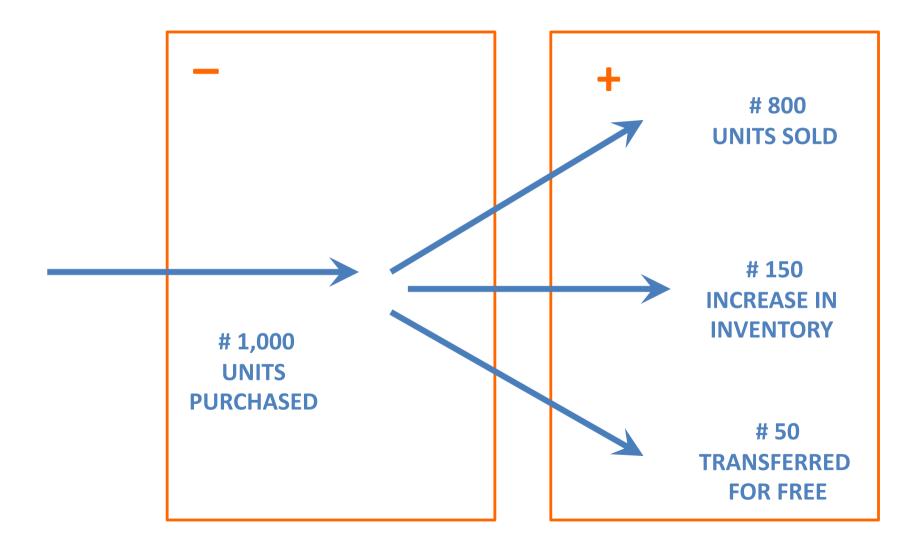
CAUSE AND EFFECT RELATIOSHIP



In the long run is necessarily less than or at most equal to 1! This component if not correctly managed **can only destroy value**

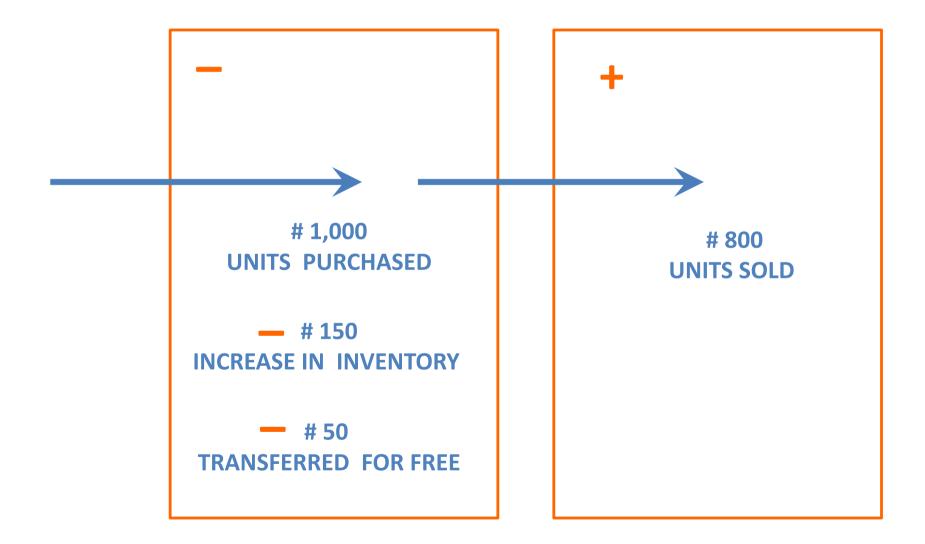


TOTAL OUTPUT INCOME STATEMENT (MERCHANDISING)



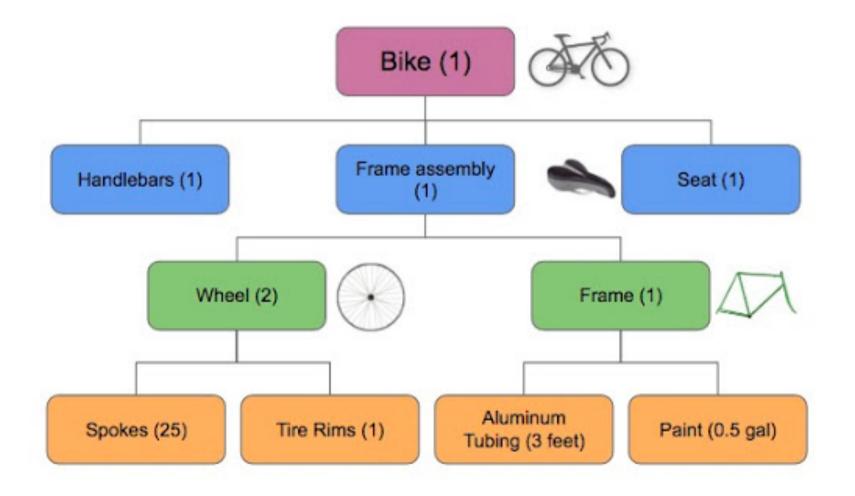


COGS INCOME STATEMENT (MERCHANDISING)



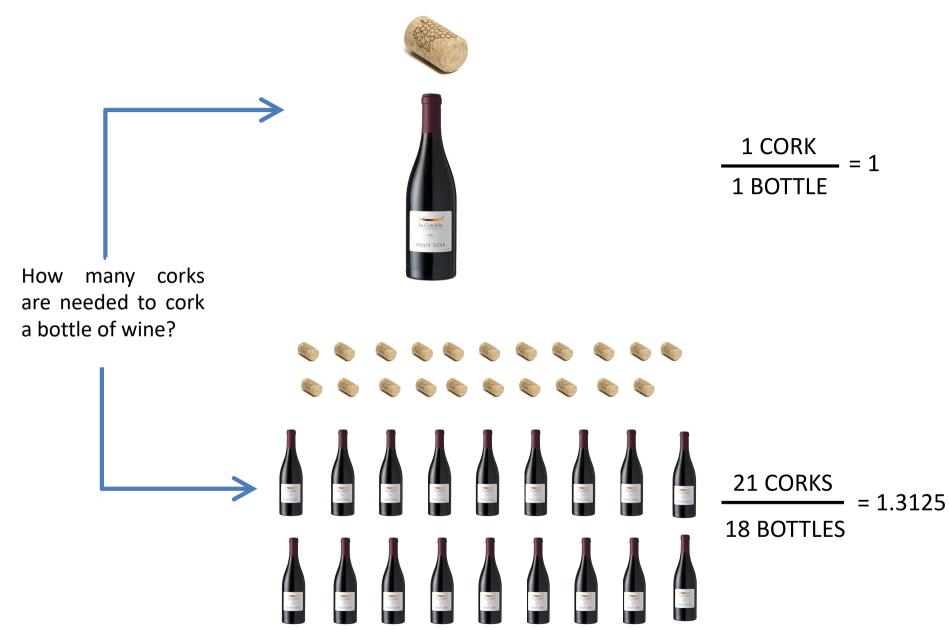


BILL OF MATERIALS





DIFFERENT STANDARDS





IDEAL VS NORMAL STANDARD

Companies set standards at one of two levels: ideal or normal.

- Ideal standards represent optimum levels of performance under perfect operating conditions.
- Normal standards represent efficient levels of performance that are attainable under expected operating conditions.

Some managers believe ideal standards will stimulate workers to ever-increasing improvement. However, most managers believe that ideal standards lower the morale of the entire workforce because they are difficult, if not impossible, to meet. Very few companies use ideal standards.

Most companies that use standards set them at a normal level. Properly set, normal standards should be rigorous but attainable. Normal standards allow for rest periods, machine breakdowns, and other "normal" contingencies in the production process.



SPOILAGE, SCRAP AND REWORK



Spoilage refers to unacceptable units that are discarded or sold for disposal value.Scrap is the material left over from the manufacture of the product; it has little or no value.Rework units are units produced that must be reworked into good units that can be sold in regular channels.

Normal: occurs under normal operating conditions; it is uncontrollable in the short term and is considered a normal part of production and product cost. → the cost incurred is absorbed by the cost of good units produced.

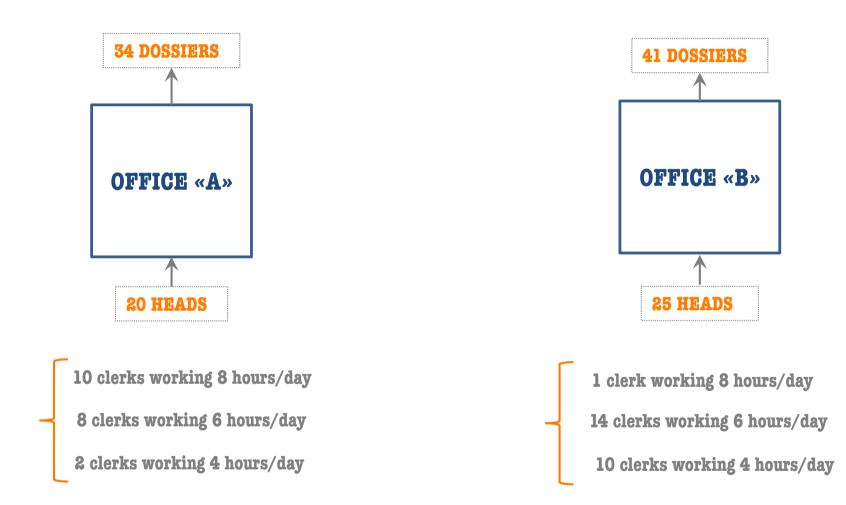
"Level" of the problem -



Abnormal: *is in excess over the amount of normal spoilage expected under normal operating conditions.*

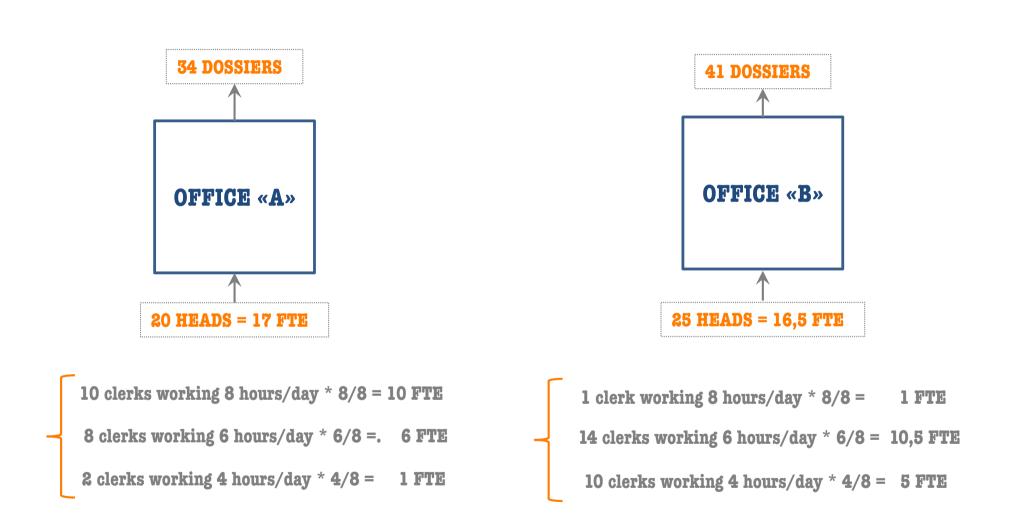
→ the cost incurred is charged as a loss to operations in the period detected.

COMPARISON BETWEEN TWO OFFICES





COMPARISON BETWEEN TWO OFFICES



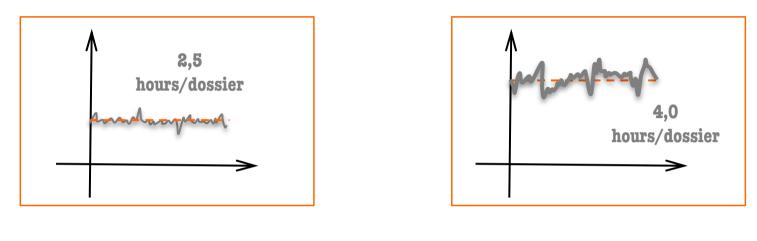


DIFFERENT KINDS OF OUTPUTS





ESTABLISHING EQUIVALENCE



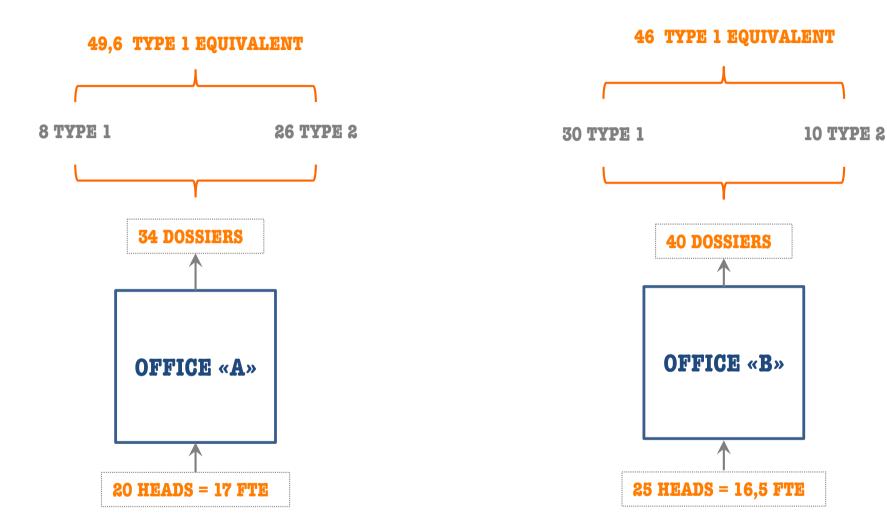
DOSSIER TYPE 1

DOSSIER TYPE 2





DIFFERENT KINDS OF OUTPUTS







DIFFERENT WINE BOTTLE SIZES



AVERAGE SALES PRICE "PER BOTTLE"

The owner of Birre dal Mondo S.r.l., a company that sells beer imported from abroad, wishes to calculate the average unit selling price of a particular S.K.U. (Stock Keeping Unit) for the purpose of calculating the breakeven point.

The brand in question is sold in bottles of different sizes. The sales figures for the period under consideration are as follows:

	330 cl format	14,580 bottles sold	€ 10,206.00
--	---------------	---------------------	-------------

- 660 cl format 39,126 bottles sold € 43,038,60
- 1000 cl format 24,168 bottles sold € 36,252.00

Required:

The owner asks you to calculate the average sales price "per bottle". Can you help him out?

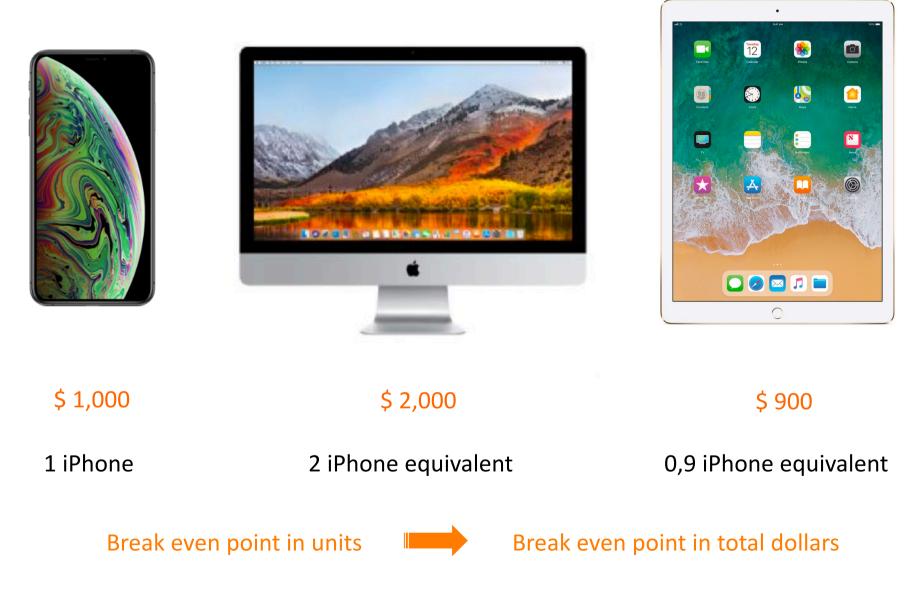


AVERAGE SALES PRICE "PER BOTTLE": SOLUTION

Format	Bottles Sold	Sales Revenue	Price per bottle	Conversion Rate	Equivalent bottles	
330	14,580	€ 10,206.00	€ 0,70	0,50	7,290	
660	39,126	€ 43,038.60	€ 1,10	1,00	39,126	
1000	24,165	€ 36,252.00	€ 1,50	1,52	36,614	
		€ 89.496,60			83,030	€ 1,08



PRICE AS "HOMOGENIZATION FACTOR"



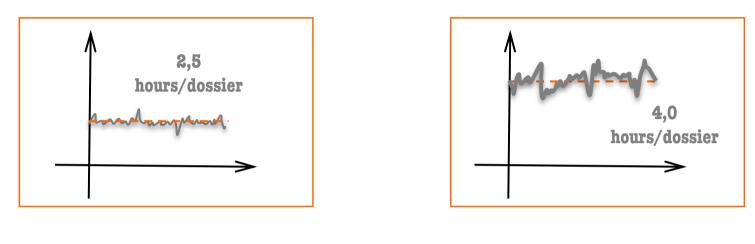


QUANTITY OF DIRECT MATERIALS USED





HOURS OF DIRECT WORK USED



DOSSIER TYPE 1

DOSSIER TYPE 2





WORK IN PROCESS

Total Manufacturing Costs	1.504.085
Manufacturing Overheads	660.330
Direct Labour	366.850
Direct Materials	476.905

Finished Products	3.554
WIP # 2	2.300
WIP # 1	4.500

Required:

Determine the cost of one product.



EQUIVALENT UNIT OF PRODUCTION

	WIP #1	WIP #2	Finished Products	WIP #1	WIP #2	Finished Products
Direct Materials	75,00%	20,00%	5,00%	75,00%	95,00%	100,00%
Direct Labour	0,50	1,25	0,25	0,50	1,75	2,00
Manufacturing Overheads	1,00	4,50	0,50	1,00	5,50	6,00
Total Manufacturing Costs						

		WIP #1		WIP #2	Fir	nished Products		WIP #1		WIP #2		Finished Products
Direct Materials	€	48,75	€	13,00	€	3,25		48,75		61,75		65,00
Direct Labour	€	12,50	€	31,25	€	6,25	€	12,50	€	43,75	€	50,00
Manufacturing Overheads	€	15,00	€	67,50	€	7,50	€	15,00	€	82,50	€	90,00
Total Manufacturing Costs	€	76,25	€	111,75	€	17,00	€	76,25	€	188,00	€	205,00

37,20% 91,71% 100,00%



EQUIVALENT UNIT OF PRODUCTION

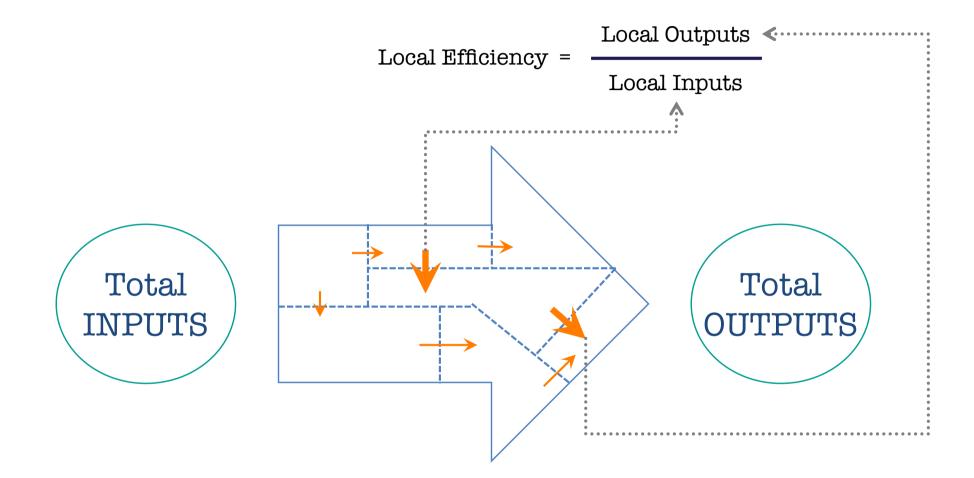
Direct Materials	476.905	7.337	€	65,00
Direct Labour	366.850	7.337	€	50,00
Manufacturing Overheads	660.330	7.337	€	90,00
Total Manufacturing Costs	1.504.085	7.337	€	205,00

Finished Products	3.554	100,00%	3.554
WIP # 2	2.300	91,71%	2.109
WIP # 1	4.500	37,20%	1.674
			7.337

Cost per unit =
$$\frac{1,504,085}{7,737}$$
 = 205



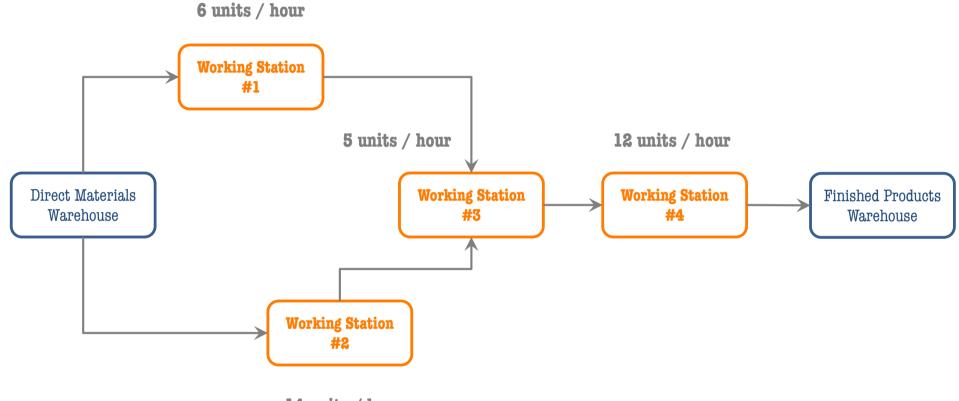
LOCAL EFFICIENCY





67 |

ANALYSIS OF A SIMPLE PROCESS



14 units / hour



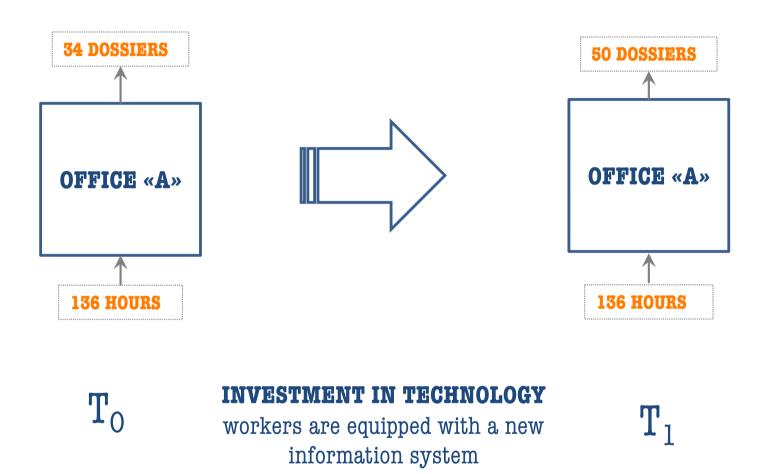
CAUTION IN INTERPRETING PARTIAL MEASURES







CAUTION IN INTERPRETING PARTIAL MEASURES



It should always be remembered that <u>any measure of partial productivity cannot isolate the</u> <u>relationships of formally considered inputs and outputs alone</u>.



MEASURING CHANGES IN PRODUCTIVITY

«Actual productivity ratios by themselves convey little information about productive efficiency or whether the company has improving or declining productivity.

It is possible, however, to make a statement about increasing or decreasing productivity efficiency by measuring changes in productivity. To do so, the actual current productivity measures are compared with the productivity measures of a prior period.

This prior period is referred to as the base period **and** serves to set the benchmark or standard for measuring changes in productive efficiency. The prior period can be any period desired.

For strategic evaluations, the base period is usually chosen as an earlier year. For operational control, the base period tends to be close to the current period—such as the preceding batch of products or the preceding week».



ADVANTAGES OF PARTIAL MEASURES

«Partial measures allow managers to focus on the use of a particular input.

Operating partial measures have the advantage of being easily interpreted by everyone within the organization. Consequently, partial operational measures are easy to use for assessing productivity performance of operating personnel. Laborers, for instance, can relate to units produced per hour or units produced per pound of material. Thus, partial operational measures provide feedback that operating personnel can relate to and understand—measures that deal with the specific inputs over which they have control.

The ability of operating personnel to understand and relate to the measures increases the likelihood that the measures will be accepted.



DISADVANTAGES OF PARTIAL MEASURES

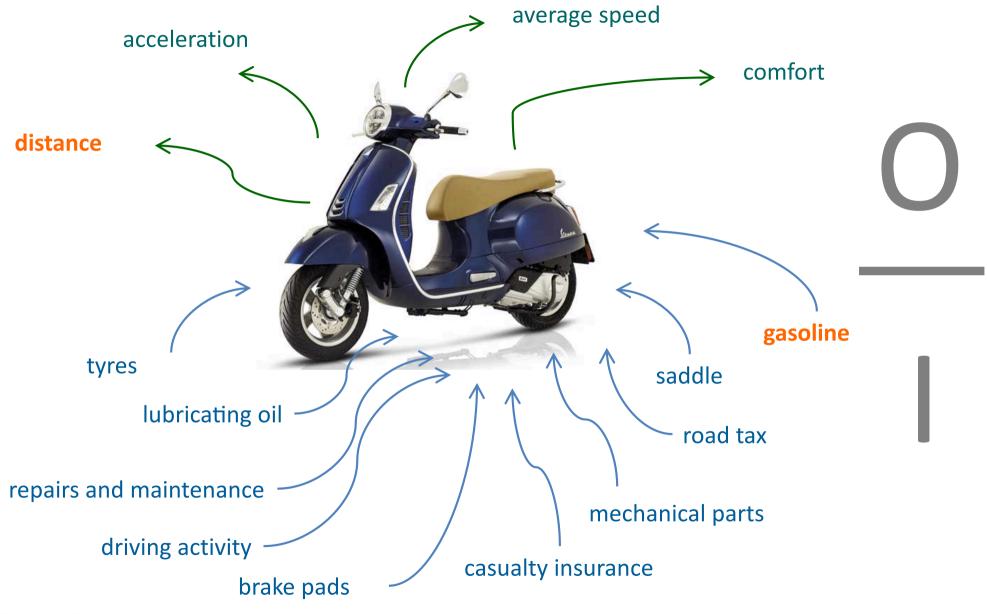
Partial measures, used in isolation, can be misleading.

A decline in the productivity of one input may be necessary to increase the productivity of another. Such a trade-off is desirable if overall costs decline, but the effect would be missed by using either partial measure.

For example, changing a process so that direct laborers take less time to assemble a product may increase scrap and waste while leaving total output unchanged. Labor productivity has increased, but productive use of materials has declined. If the increase in the cost of waste and scrap outweighs the savings of the decreased labor, then overall productivity has declined.



DIFFERENT INPUTS AND DIFFERENT OUTPUTS





SOME CONSEQUENCES

Two important conclusions can be drawn from the analysis of disadvantages of partial productivity measures.

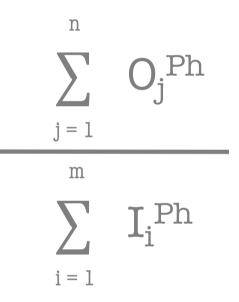
First, the possible existence of trade-offs mandates a total measure of productivity for assessing the merits of productivity decisions. Only by looking at the total productivity effect of all inputs can managers accurately draw any conclusions about overall productivity performance.

Second, because of the possibility of trade-offs, a total measure of productivity must assess the aggregate financial consequences and, therefore, should be a financial measure.



WHY IT IS DIFFICULT TO COMPUTE....

Total operational productivity measure:



There is a problem of heterogeneity both in the components of the numerator and in those that make up the denominator.



FINACIAL PRODUCTIVITY

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