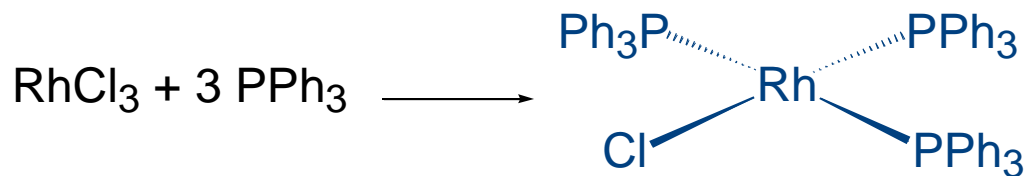
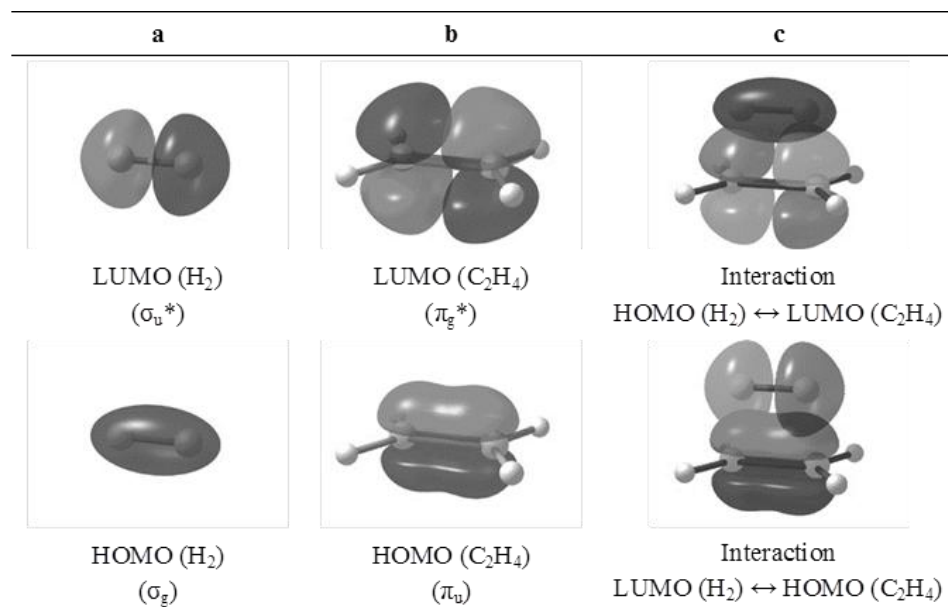
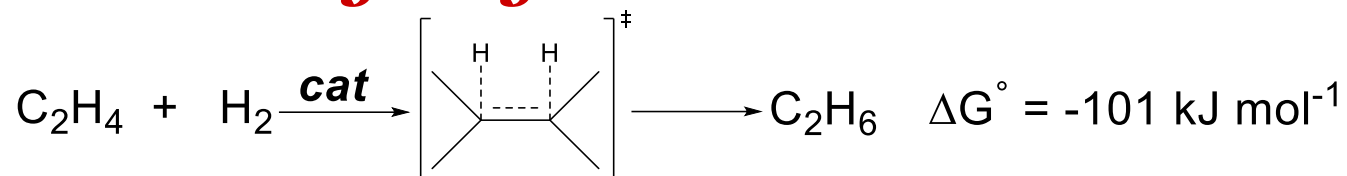
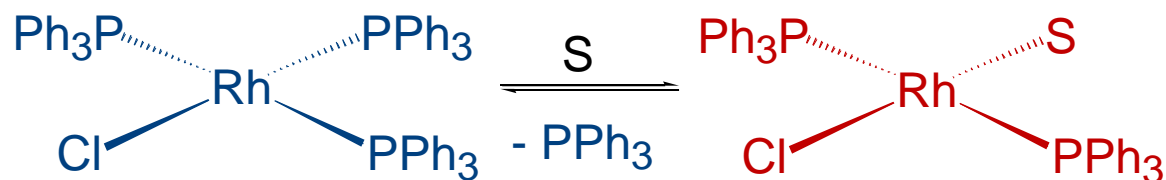


# Hydrogenation reactions

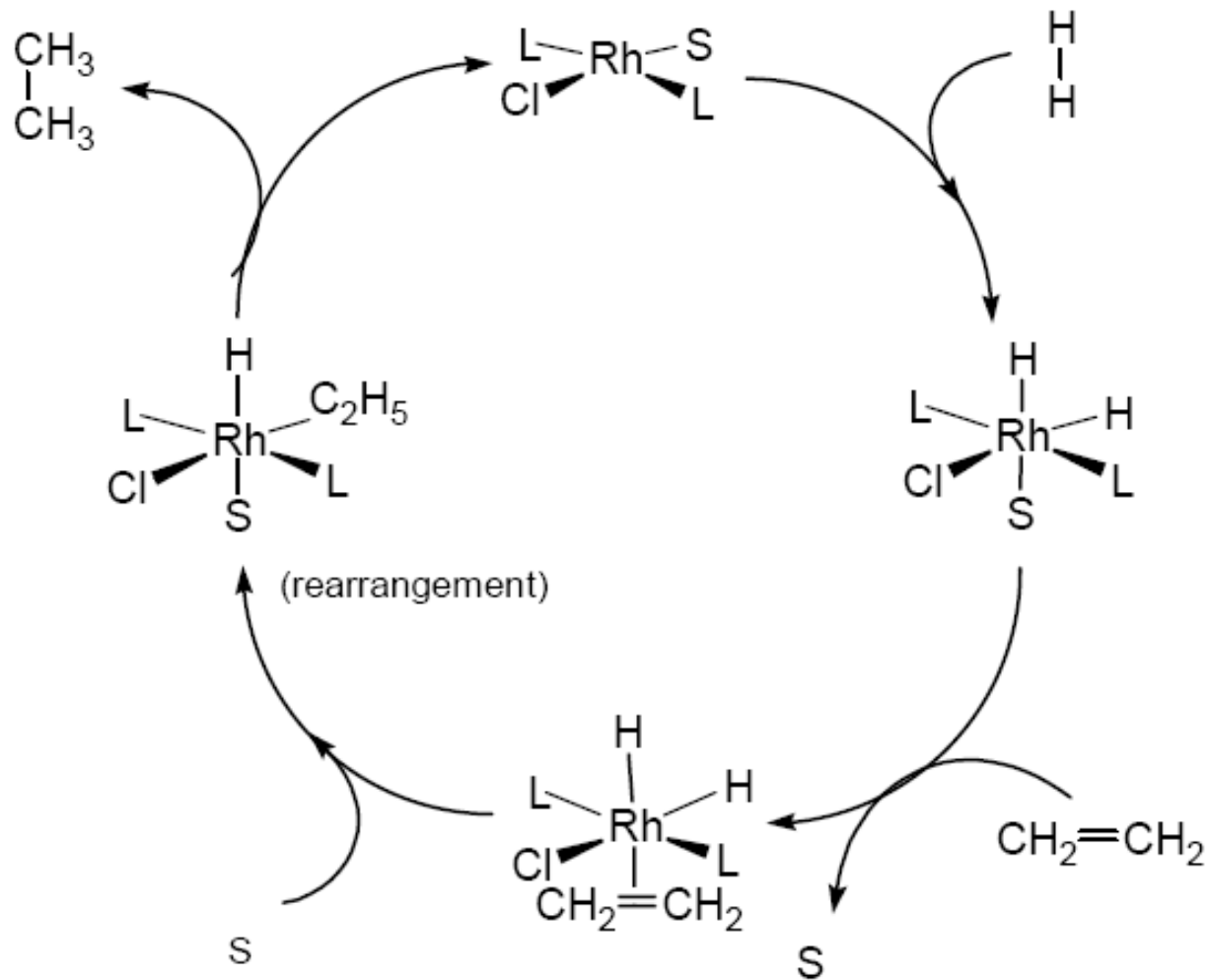


*Wilkinson's catalyst*



*The active species*

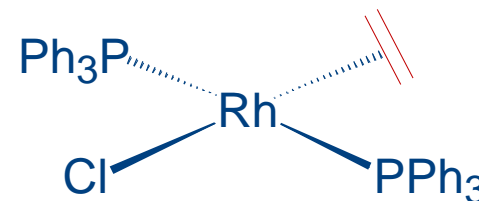
# *The catalytic cycle*



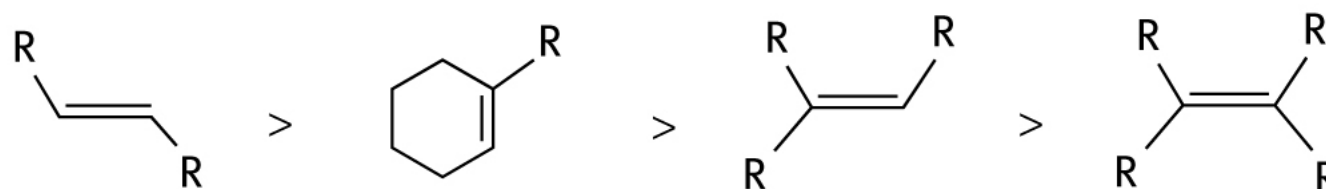
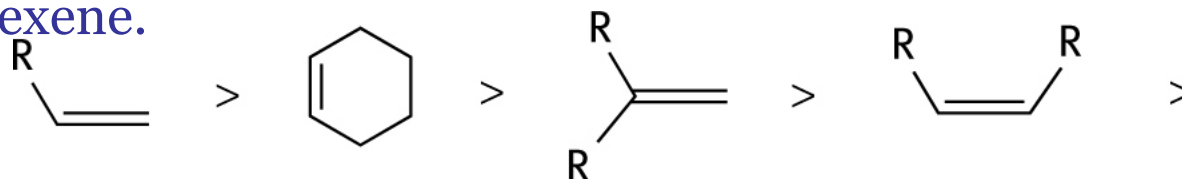
## *The effect of ancillary ligands*

| <i>Ligand:</i>                                   | <i>Relative reactivity:</i> |
|--------------------------------------------------|-----------------------------|
| $(4\text{-ClC}_6\text{H}_4)_3\text{P}$           | 1.7                         |
| $\text{Ph}_3\text{P}$                            | 41                          |
| $(4\text{-CH}_3\text{C}_6\text{H}_4)_3\text{P}$  | 86                          |
| $(4\text{-CH}_3\text{OC}_6\text{H}_4)_3\text{P}$ | 100                         |

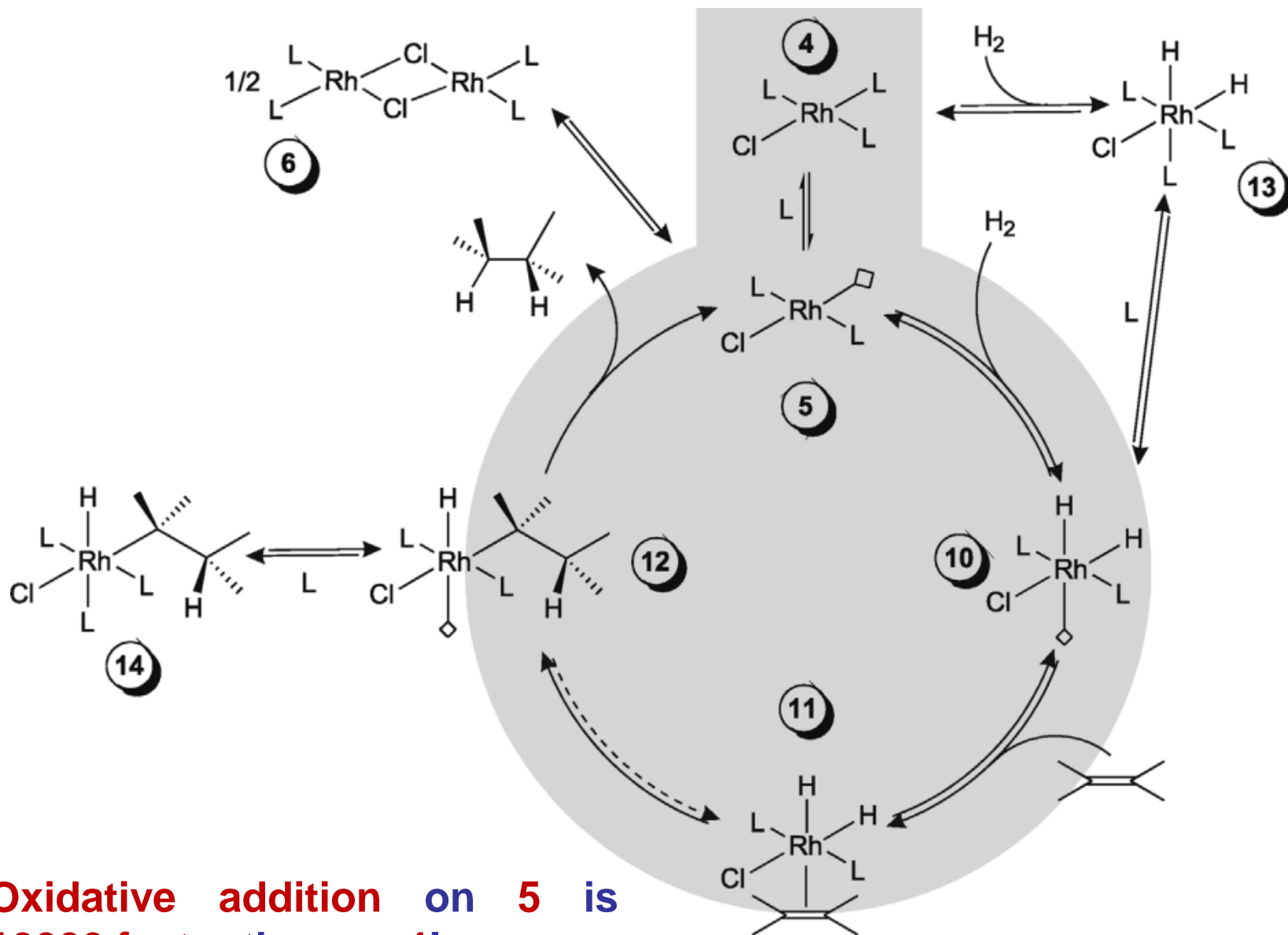
**Effect of alkene:** the Wilkinson catalyst is **not able** to hydrogenate ethene.



Cyclohexene > methyl cyclohexene; 1-hexene > cis 2-hexene > trans 2-hexene.



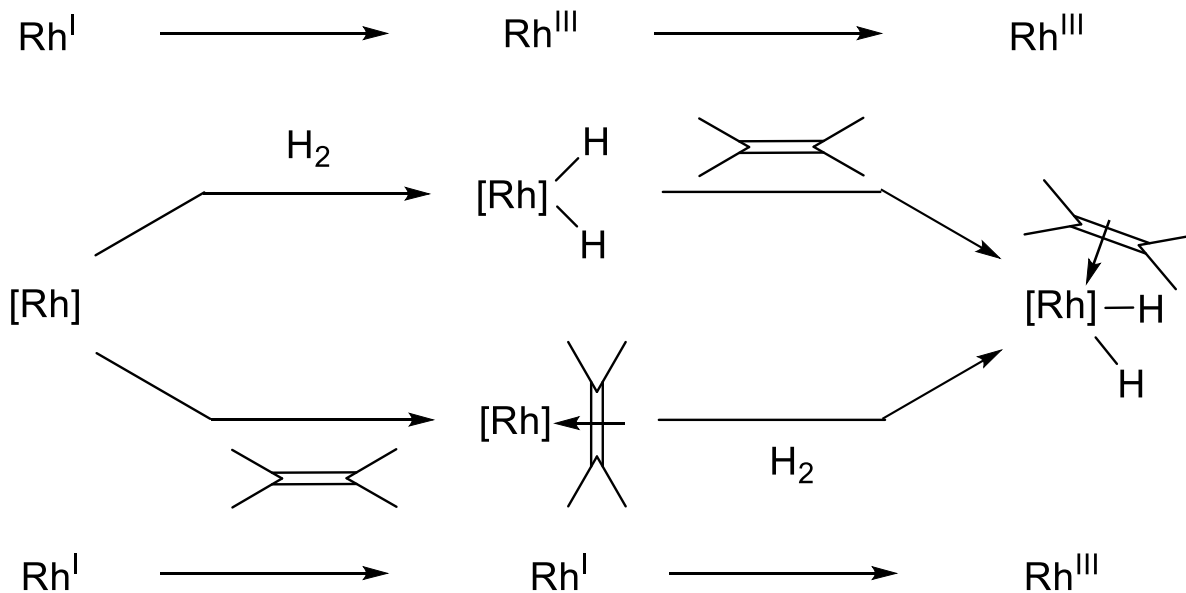
# The catalytic cycle



**Oxidative addition on 5 is 10000 faster than on 4!**

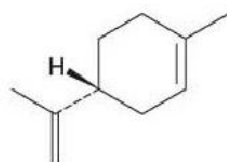
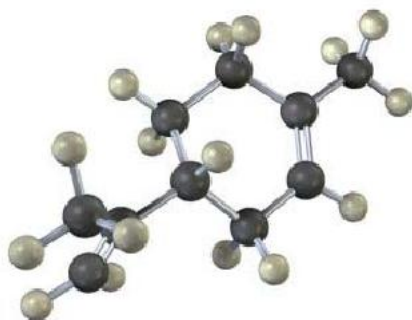
# Two mechanisms

## hydride mechanism

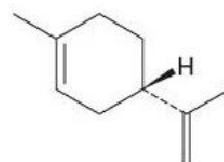


## olefin mechanism

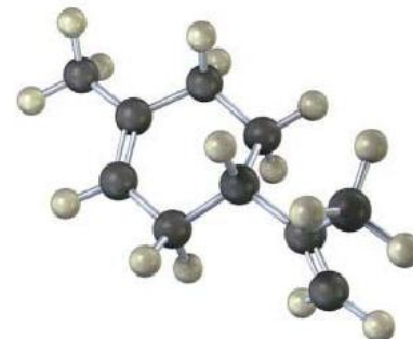
# *Chirality in nature*



**(+)-Limonene**  
**(in oranges)**



**(-)-Limonene**  
**(in lemons)**



## Top Drugs

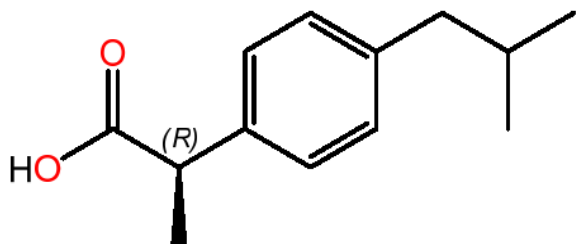
- About **1/3** of medicinal drugs are **chiral**
- In **9 out of 10** of the top selling drugs, the active ingredient is **chiral**

| NAME            | GLOBAL SALES<br>2008 (BILLION \$) | ACTIVE INGREDIENT   | FORM OF ACTIVE<br>INGREDIENTS | THERAPEUTIC EFFECT                   |
|-----------------|-----------------------------------|---------------------|-------------------------------|--------------------------------------|
| <b>LIPITOR</b>  | <b>10.3</b>                       | <b>ATROVASTATIN</b> | Single Enantiomer             | Lipid-Lowering agent                 |
| <b>ZOCOR</b>    | <b>6.1</b>                        | <b>SIMVASTATIN</b>  | Single Enantiomer             | Lipid-Lowering agent                 |
| <b>ZYPREXA</b>  | <b>4.8</b>                        | <b>OLANZAPINE</b>   | Achiral                       | Psychotropic agent                   |
| <b>NORVASC</b>  | <b>4.5</b>                        | <b>AMLODIPINE</b>   | Racemate                      | Calcium channel blocker              |
| <b>PROCRIT</b>  | <b>4.0</b>                        | <b>EPOETIN A</b>    | Protein                       | Stimulant of blood cells production  |
| <b>PREVACID</b> | <b>4.0</b>                        | <b>LANSOPRAZOLE</b> | Racemate                      | Inhibitor of gastric acid secretion  |
| <b>NEXIUM</b>   | <b>3.8</b>                        | <b>ESOMEPRAZOLE</b> | Single Enantiomer             | Inhibitor of gastric acid secretion  |
| <b>PLAVIX</b>   | <b>3.7</b>                        | <b>CLOPIDOGREL</b>  | Single Enantiomer             | Inhibitor of platelet aggregation    |
| <b>ADVAIR</b>   | <b>3.7</b>                        | <b>SALMETEROL</b>   | Racemate                      | $\beta_2$ -Adrenergic bronchodilator |
|                 |                                   | <b>FLUTICASONE</b>  | Single Enantiomer             | Anti-inflammatory agent              |
| <b>ZOLOFT</b>   | <b>3.4</b>                        | <b>SERTALINE</b>    | Single Enantiomer             | Inhibitor of serotonin re-uptake     |
| <b>TOTAL</b>    | <b>48.3</b>                       |                     |                               |                                      |

Rouhi, A. M.: *Chem. Eng. News*. **2009**, June 14, p. 47  
 Rouhi, A. M.: *Chem. Eng. News*. **2009**, Sept. 6, p.41.

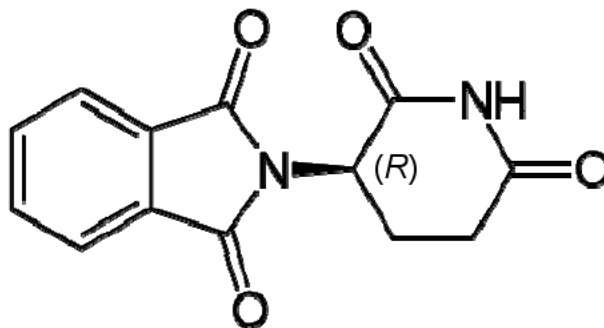
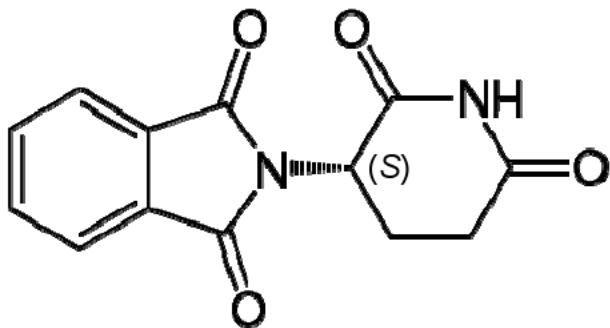
# Chirality in drugs

## Ibuprofen (Moment)



*R* enantiomer: analgesic, anti-inflammatory;  
*S* enantiomer : inactive, slightly inhibit the *R* enantiomer.

## Thalidomide

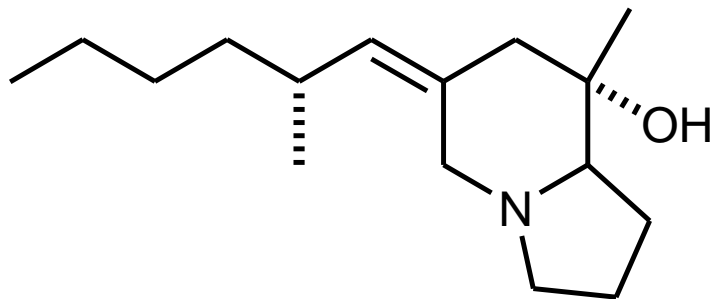


*R* enantiomer: sedative;  
*S* enantiomer: teratogen.

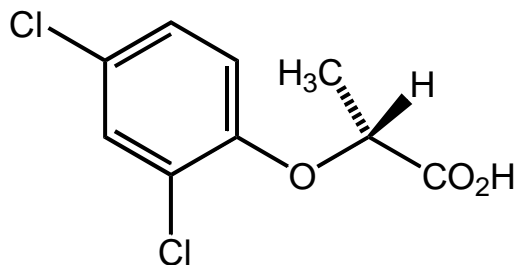


# Chirality *in compounds*

PTX (+)-251D

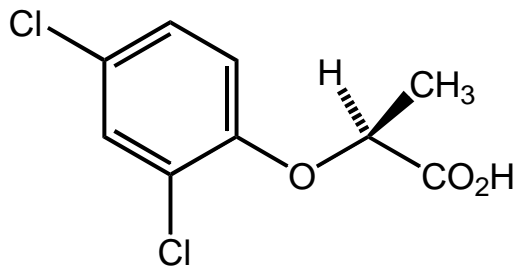


Enantiomer (+): mosquito repellent of high effectiveness;  
Enantiomer (-): effectiveness 10 times lower.



**(R)-(+)-Dichloroprop (Active)**

*R* enantiomer: herbicide;  
*S* enantiomer: inactive.



**(S)-(-)-Dichloroprop (Inactive)**

# ***Asymmetric catalysis***

*Life depends on molecular chirality. R. Noyori*

It represents the most convenient method for the production of enantiomerically pure organic compounds.

Other methods are:

- The reaction between a prochiral substrate and an **achiral reagent leading to a** racemic mixture, which requires a resolution in the two enantiomers;
- The reaction between a prochiral substrate and a **chiral reagent** in stoichiometric amount;
- **Enzymatic Catalysis.**

At the beginning of '90: **88 %** of chiral drugs were sold as **racemates**;

Drug distribution in **2008**: **63 %** as pure enantiomers,  
**32 %** as achiral compounds; **5 %** as a racemate.

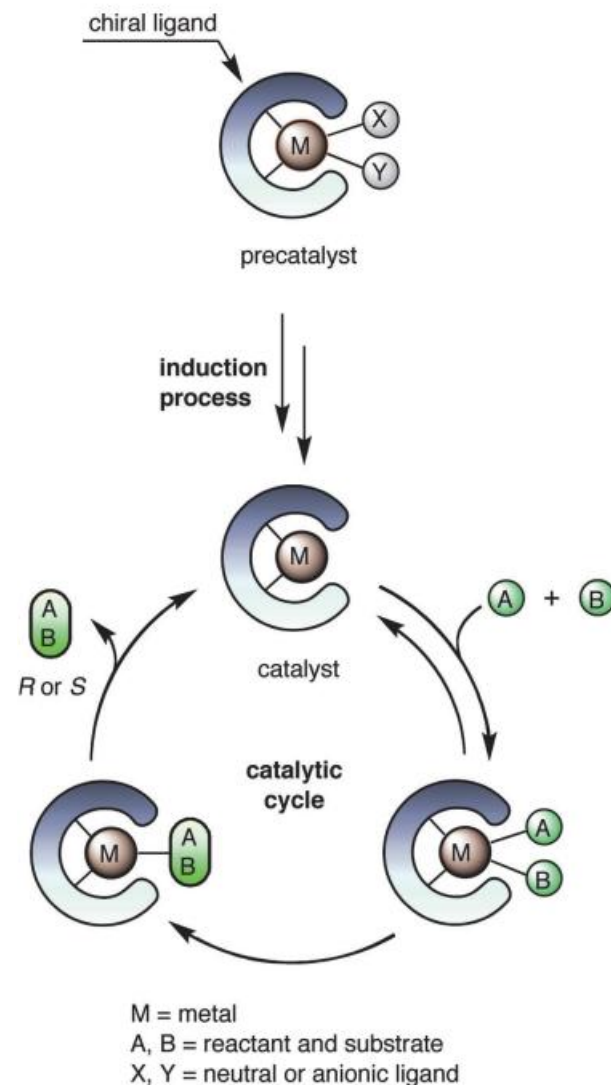
R. Noyori, *Angew. Chem. Int. Ed.* **2013**, 52, 79.

# Asymmetric catalysis

Asymmetric catalysis is based on the ability of a **chiral organometallic compounds** to discriminate with high precision (energetic differences exceeding  $10 \text{ kJ mol}^{-1}$ ) between enantiotopic faces of a prochiral substrate.

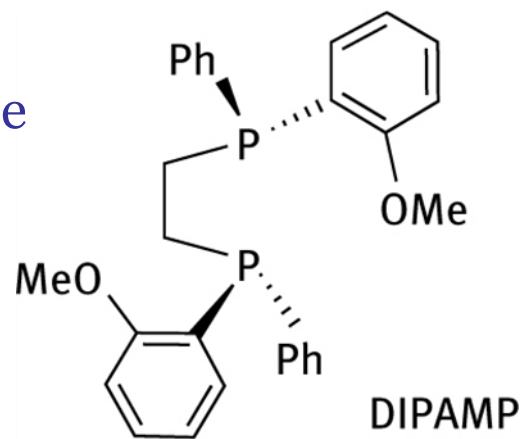
The **chiral organometallic compounds** consist of a chiral organic ligand bound to the metal ion.

Measurement of the enantiomeric excess: HPLC with a **polysaccharide-based chiral stationary phase**. It allows for the **direct analysis** of the obtained chiral products, **without** the need of **derivatization**.

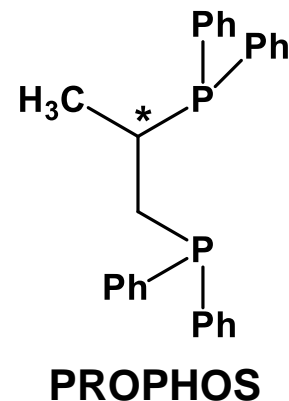
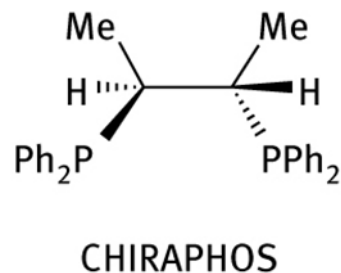
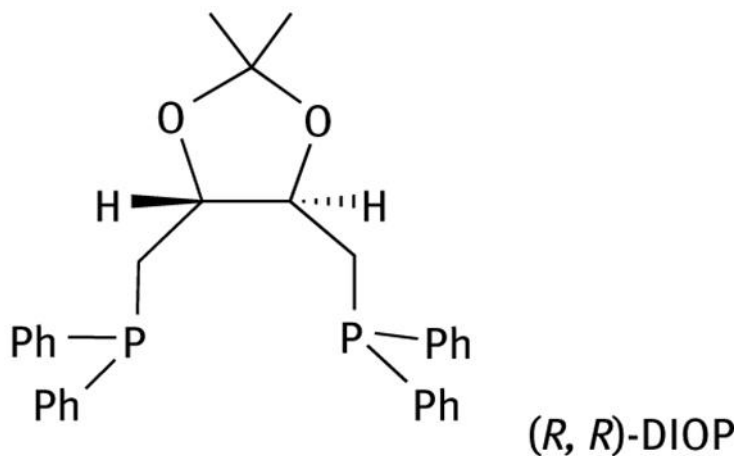


# Chiral *bidentate* phosphines

## 1. Chirality at the phosphorus atom

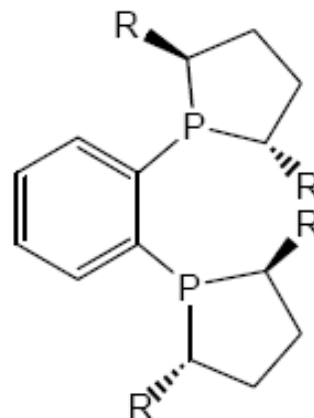


## 2. Chirality on the backbone



# Chiral *bidentate* phosphines

3. Chiral substituents on phosphorus



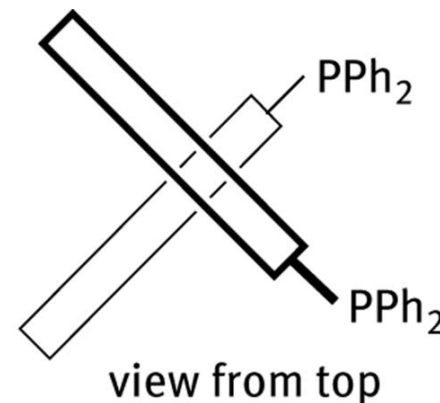
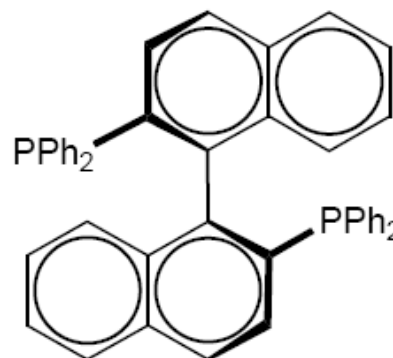
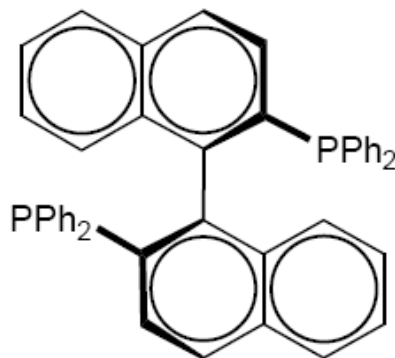
**DuPHOS**

**R = CH<sub>3</sub>, C<sub>2</sub>H<sub>5</sub>, iC<sub>3</sub>H<sub>7</sub>**

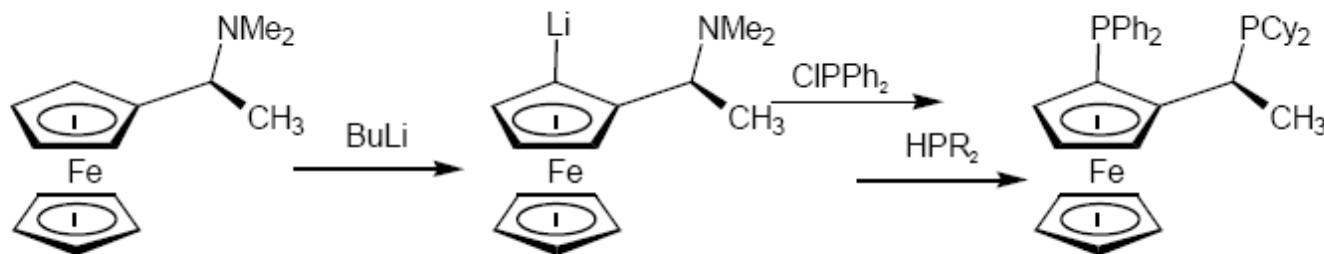
4. Axial (or helical) chirality

**BINAP**

The two enantiomers



5. Planar chirality

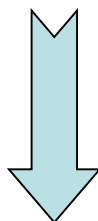


**JosiPhos**

## *Prochiral Substrates*

When planar molecules possessing a double bond that does not have  $C_{2v}$  symmetry coordinates to a bare metal ion a **chiral complex** is formed. This planar molecule is a **prochiral molecule**.

Depending on the enantiotopic face involved in the coordination, one of the **two enantiomers** is obtained.

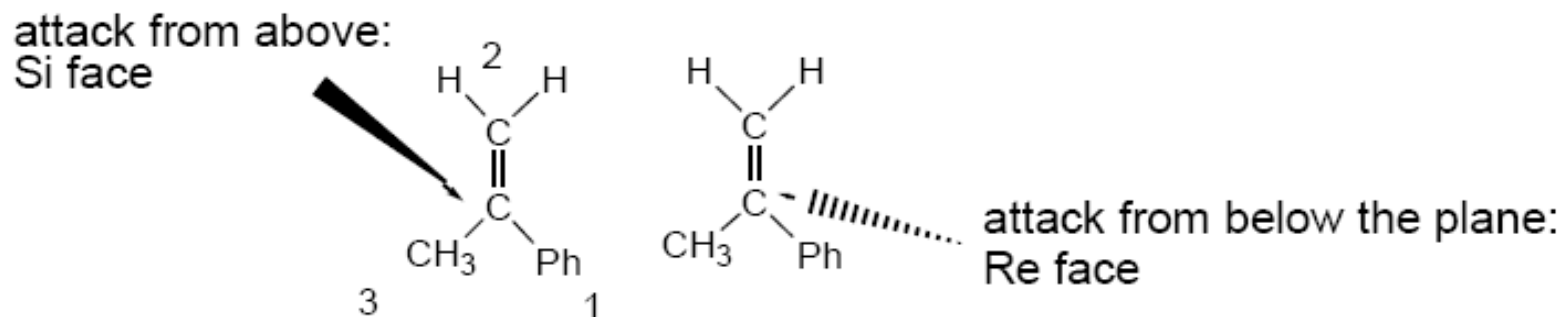


When a **prochiral molecule** coordinates to a **chiral metal complex**, the resulting complex is a **diastereomer**.

When the **chiral metal complex** coordinates to both faces of the alkene, a mixture of **diastereomers** can form.

**Diastereomers** have **different energies** and thus they have different properties and **different reactivities**.

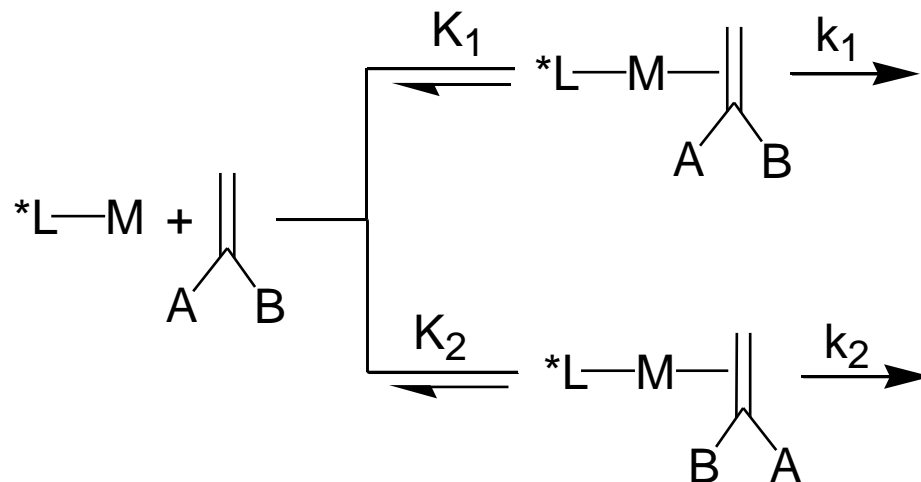
# Enantiotopic faces



For complexes of planar molecules to metals the rules to denote the faces of the planar molecules are called **re** face and **si** face.

If all four substituents of the alkene are different, it is necessary to determine the re/si faces of both carbon atoms, leading to **re,re** and **si,si** or **re,si** and **si,re**.

There is no correlation between the **enantiotopic face of the alkene** and the **absolute configuration of the formed stereogenic centre**: **re** face can lead to both **R** and **S** and **si** face can lead to both **R** and **S**. It depends on the catalytic reaction.



Basic principle of asymmetric catalysis:

A **high optical yield** is achieved, if:

a. The equilibrium between the two **diastereomers** is **COMPLETELY** shifted to one side;

or

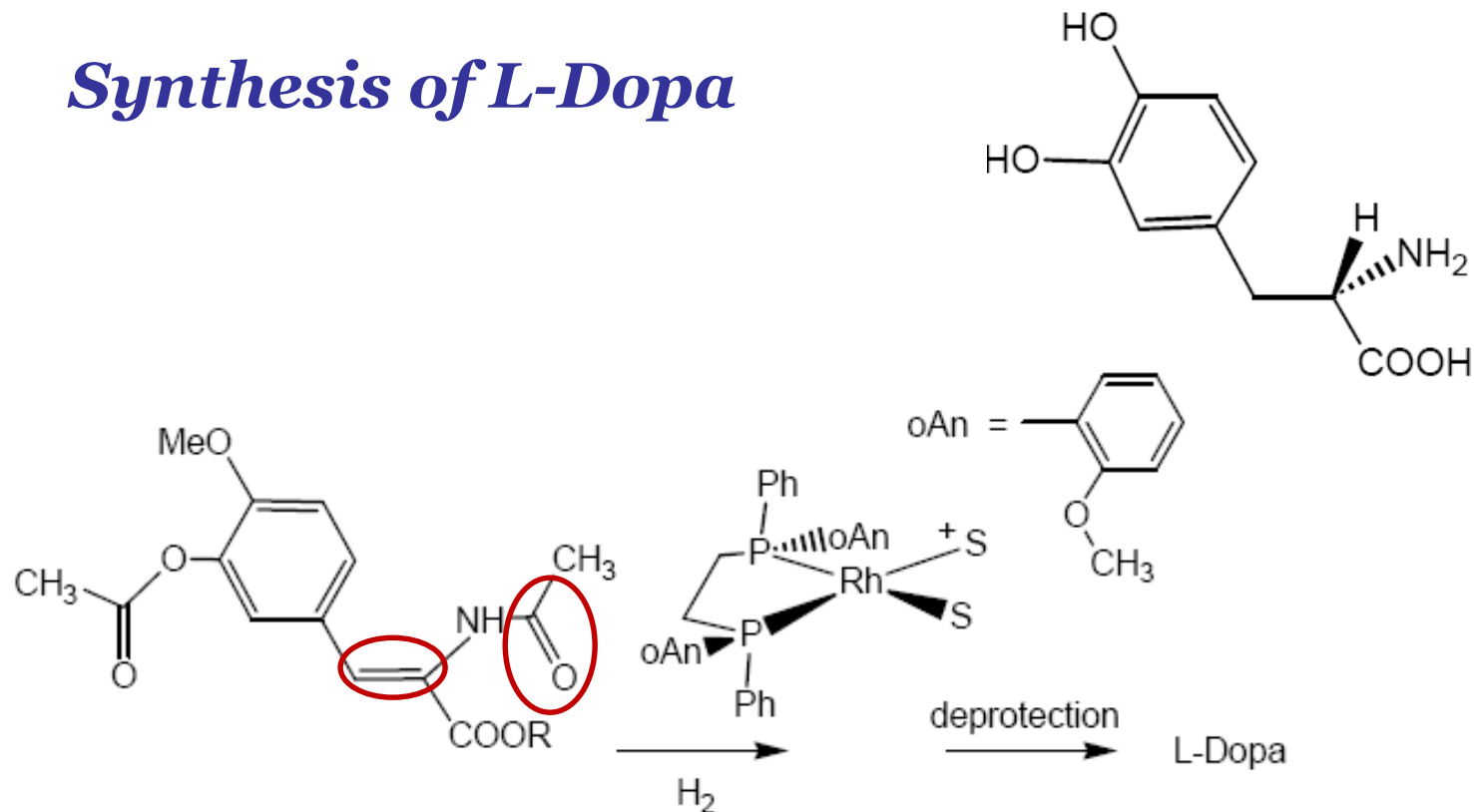
b. The equilibrium between the two **diastereomers** is **NOT** completely shifted to one side :

b1. the **thermodynamically more stable** species is also the most reactive;

b2. the **thermodynamically less stable** species is by far the most reactive: **kinetically controlled enantioselectivity**.



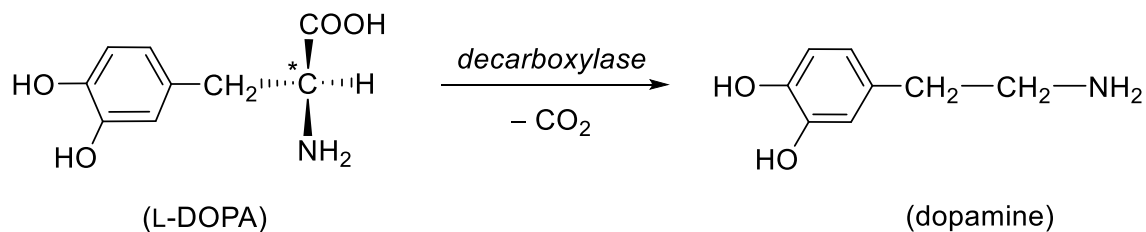
# Synthesis of L-Dopa



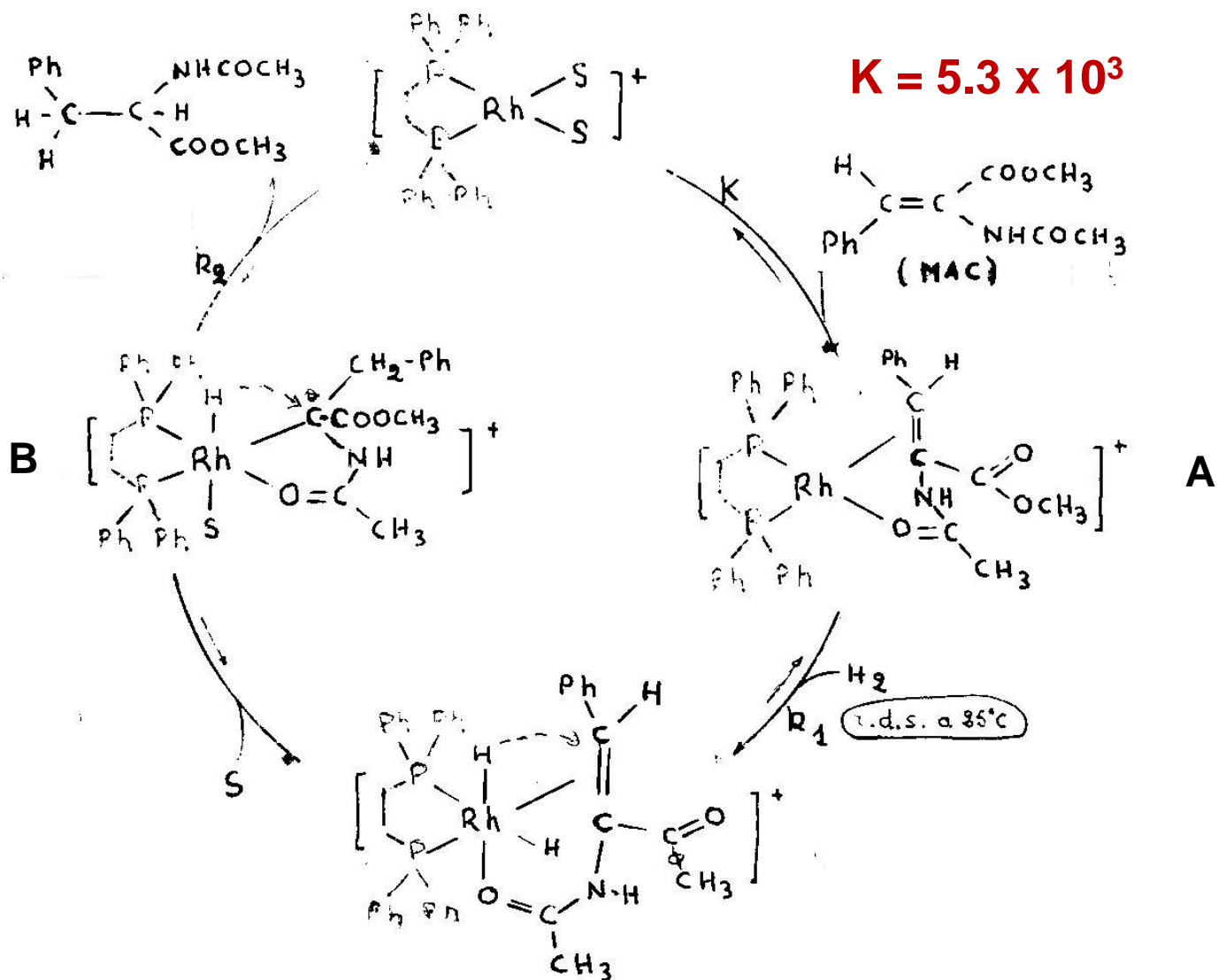
**TON = 20000**

**TOF = 1000 h<sup>-1</sup>**

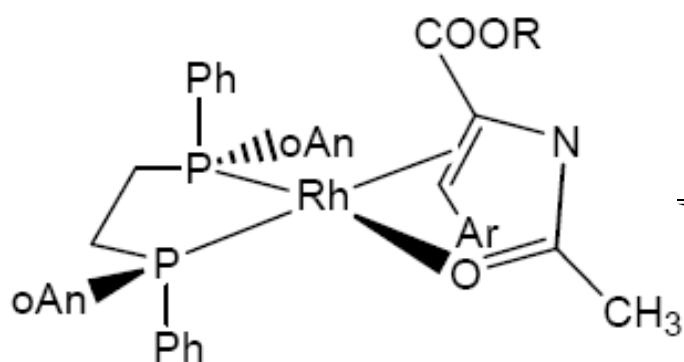
**ee = 95 %**



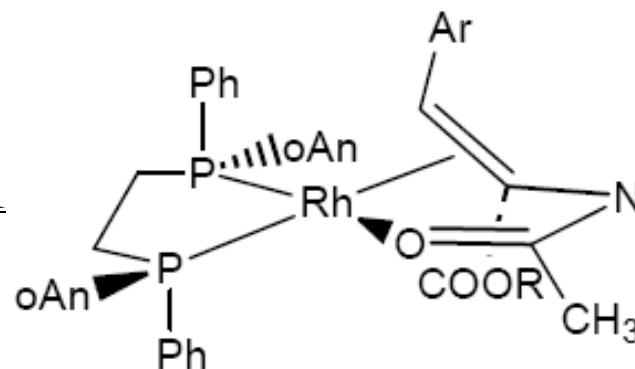
## The “achiral” catalytic cycle



## The steps of the *enantioselective* catalytic cycle

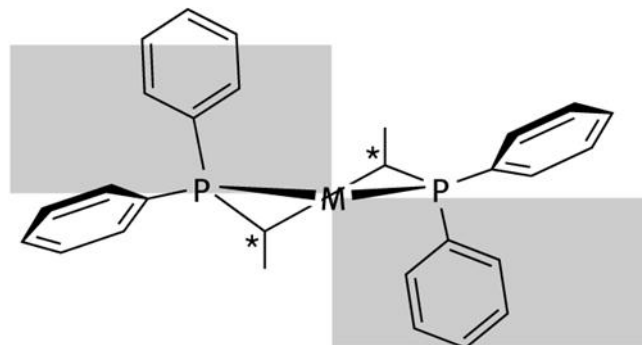
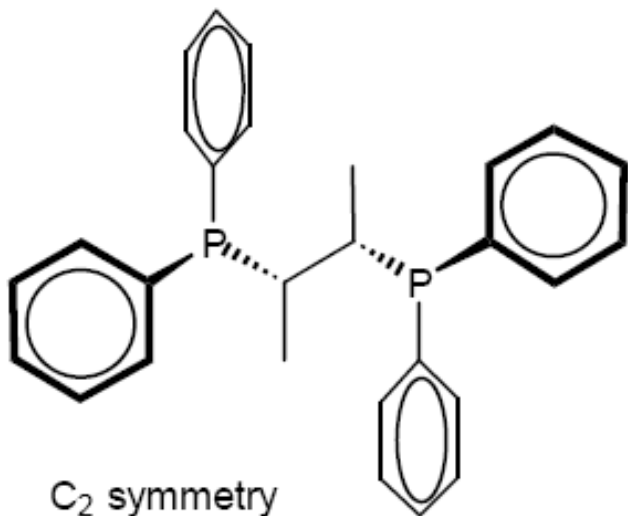


si,si-face complex, major

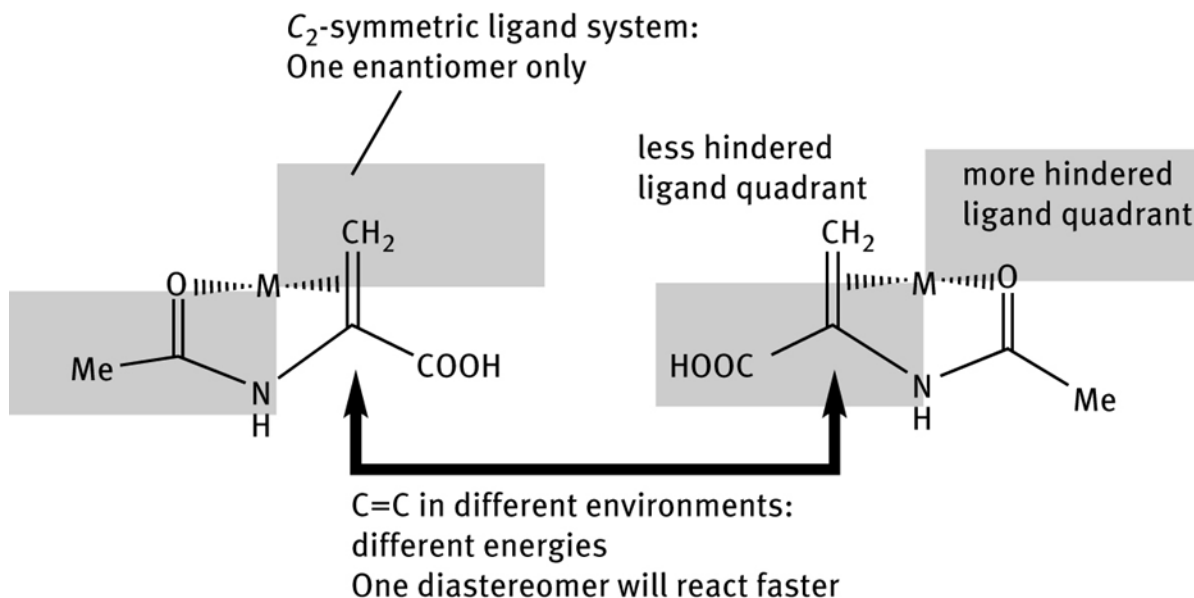


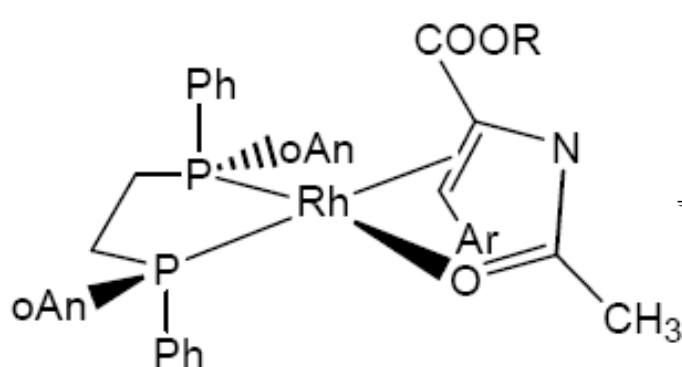
re,re-face complex, minor

# The steps of the *enantioselective* catalytic cycle



Chiral bridge:  
 Locked in one conformation  
 Translates into  $C_2$ -symmetric geometry around M  
 Shaded areas indicate crowded ligand quadrant

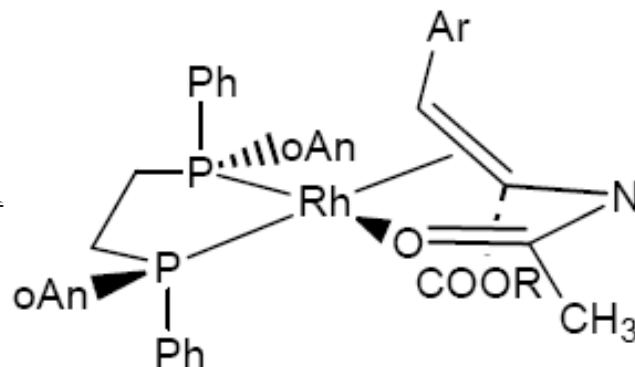




si,si-face complex, major

si gives R Dopa

RR-DIPAMP produces S-Dopa



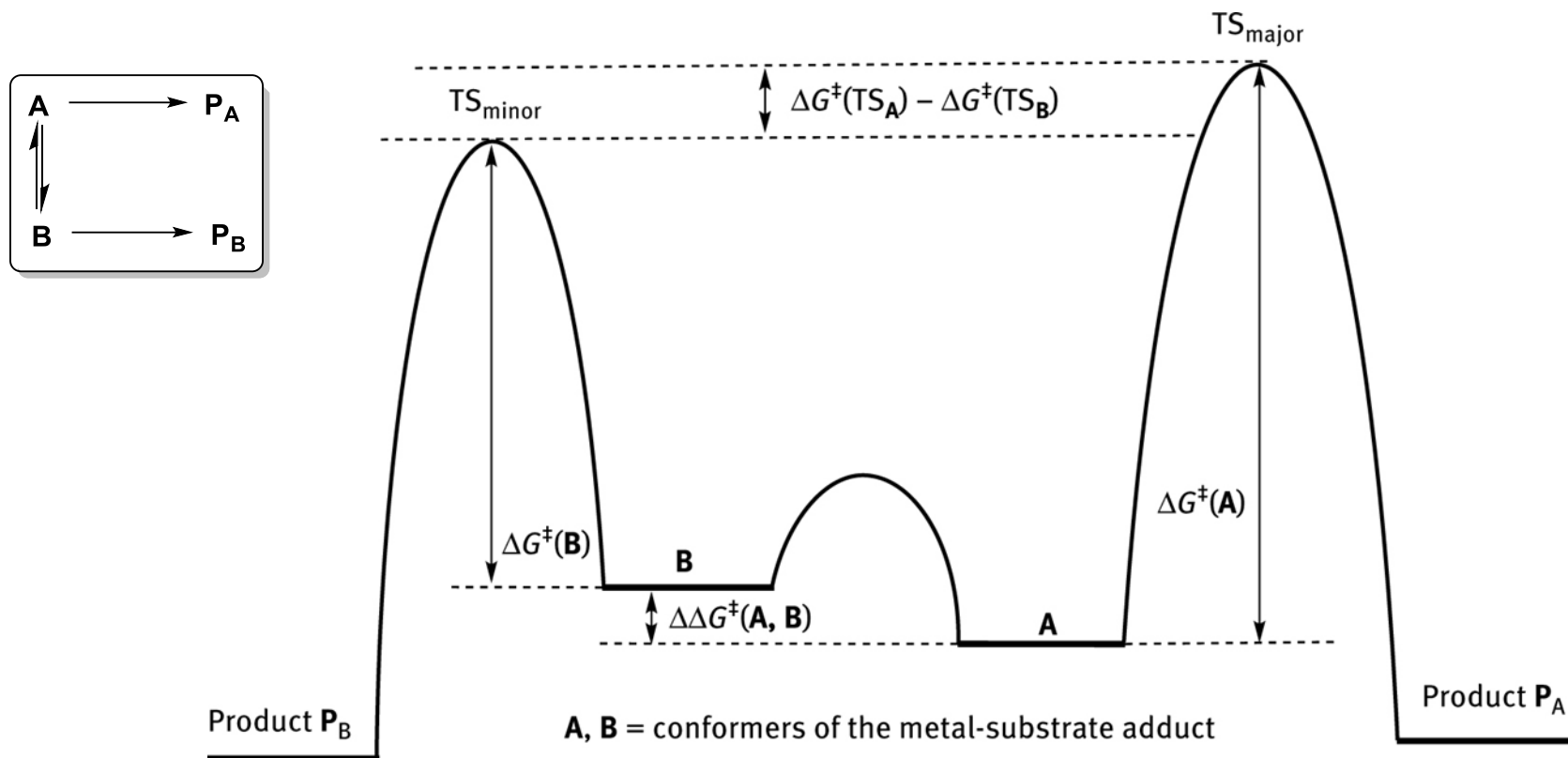
re,re-face complex, minor

re gives S-Dopa

RR-DIPAMP produces S-Dopa

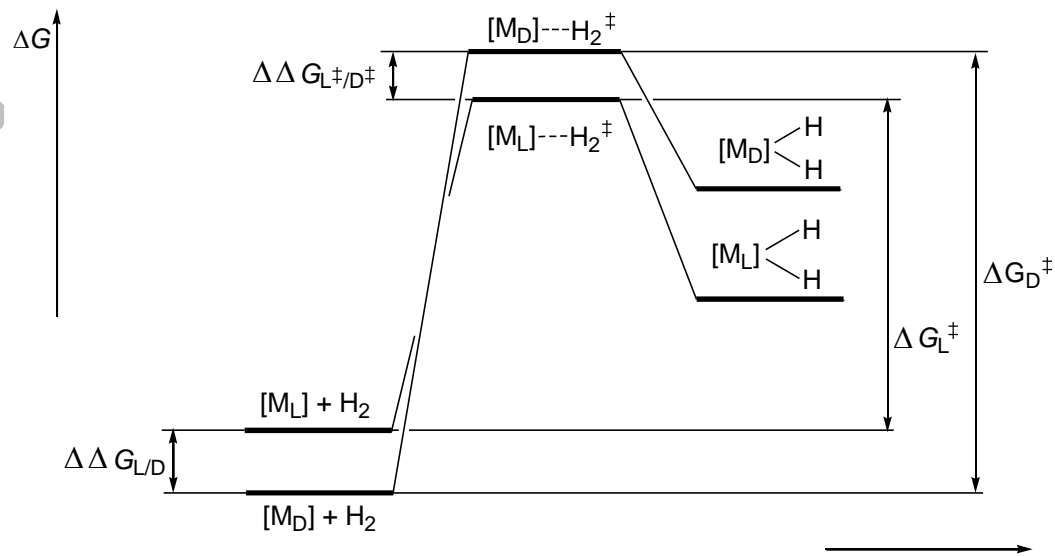
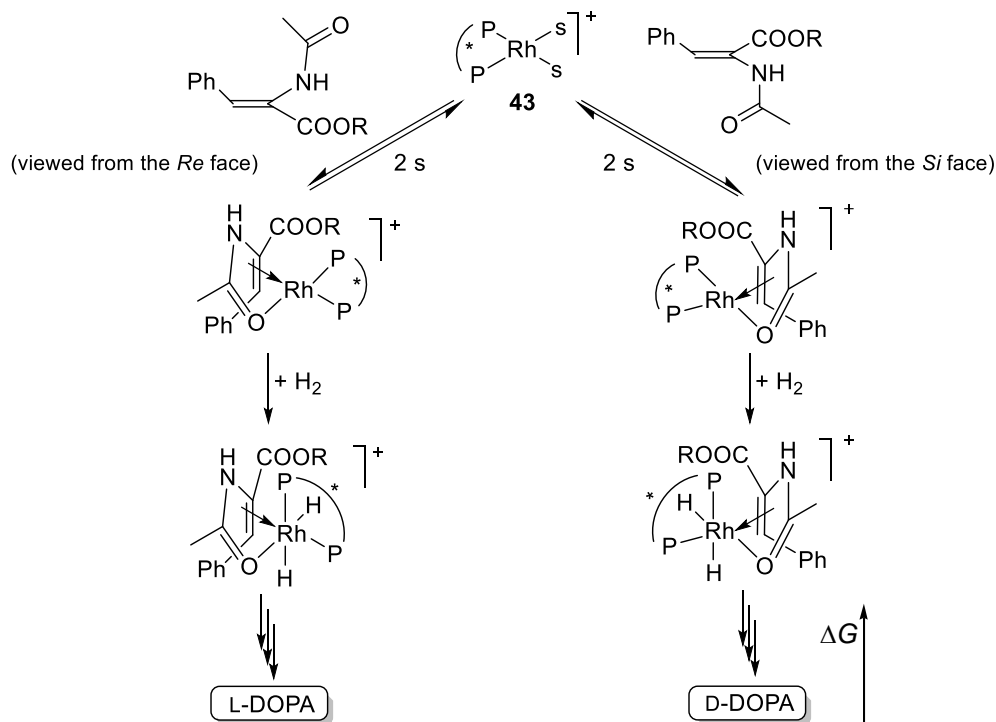
Enantioselectivity is under kinetic control and it does not depend on the position of the equilibrium between the two diastereomers.

# The Curtin-Hammett principle

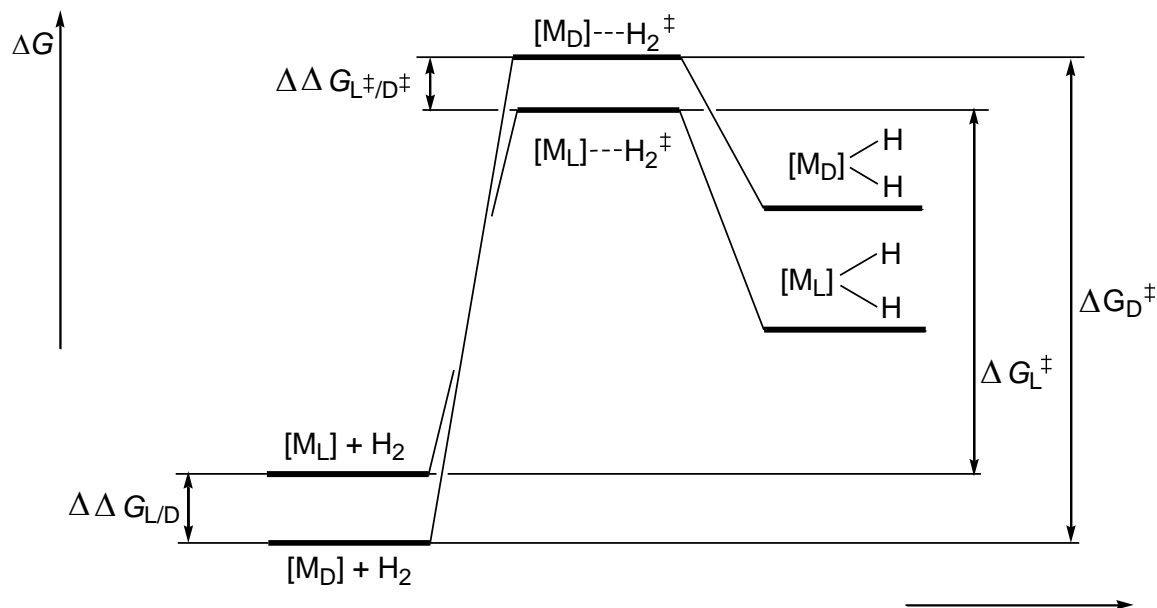


In cases where the cat-sub adduct exists as **2 conformers**, A and B, which exchange **more rapidly** than the subsequent formation of the products  $P_A$  and  $P_B$ , then the product composition  $P_A/P_B$  is determined by **energy difference of the two transition states** and **NOT** by the difference in activation energy, neither by the position of the equilibrium between the two conformers of the reactants,  $c_A/c_B$ .

# The steps of the *enantioselective* catalytic cycle



# The steps of the *enantioselective* catalytic cycle



$\Delta\Delta G_{L/D}$  = difference in **thermodynamic stability** between the two diastereomers

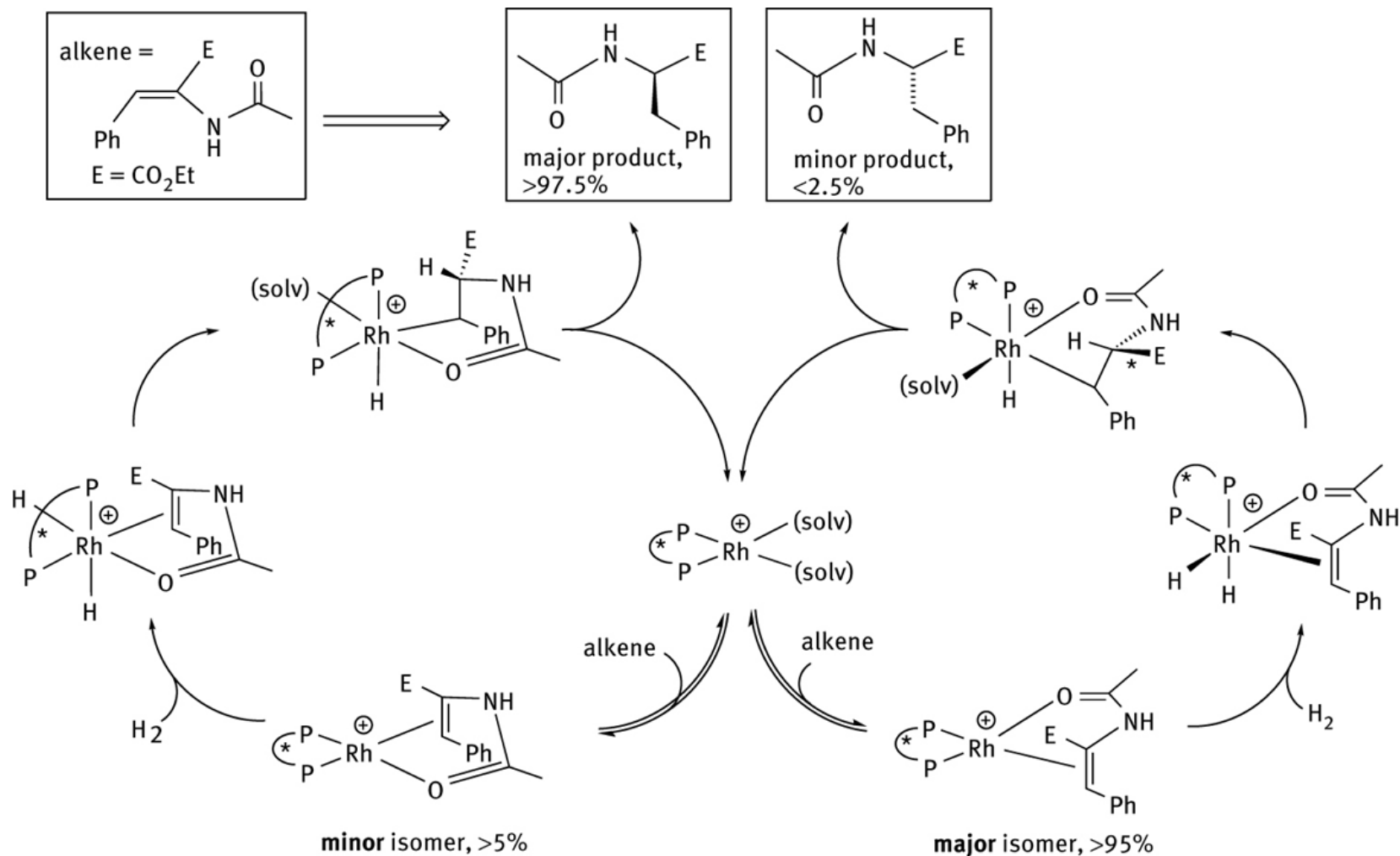
$$\Delta\Delta G_{L/D} = -RT \ln K_{L/D}$$

$\Delta\Delta G_{L\pm/D\pm}$  = difference between the **Gibbs free energies of the transition states**; determines the **reaction rates** of the two diastereomers; determines the enantiomeric excess;

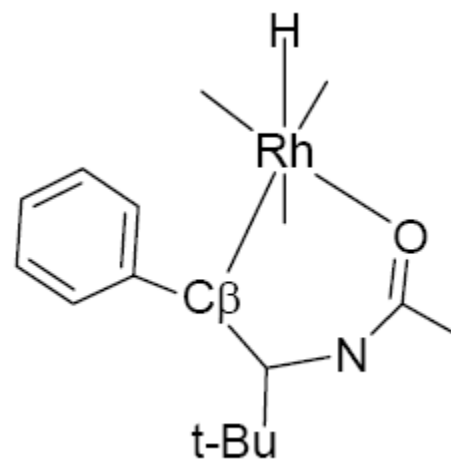
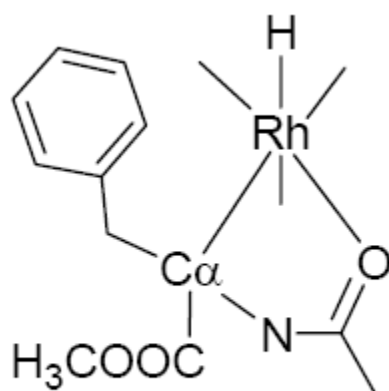
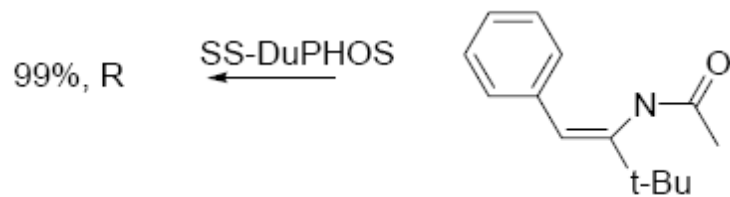
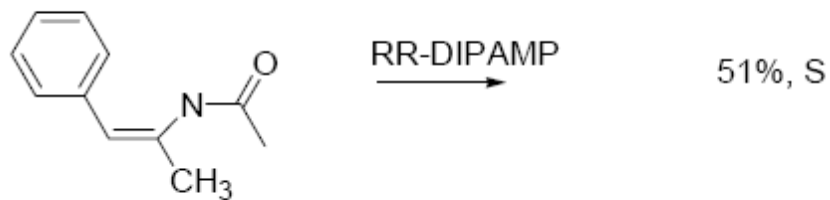
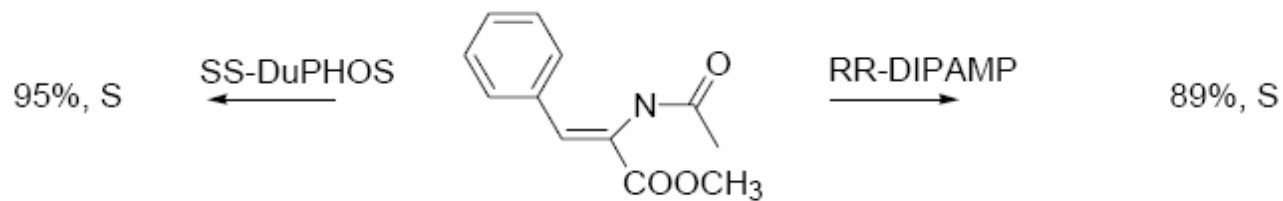
$\Delta G_{L\pm} - \Delta G_{D\pm}$  = difference between the **Gibbs free energies of activation for the two reactions** on the two diastereomers; does **NOT** determine ee!



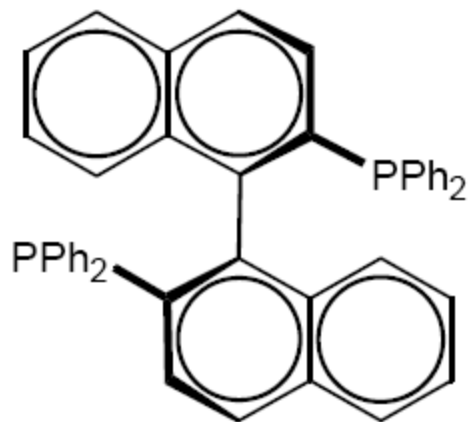
# The enantioselective catalytic cycle



# *The effect of the substrate*

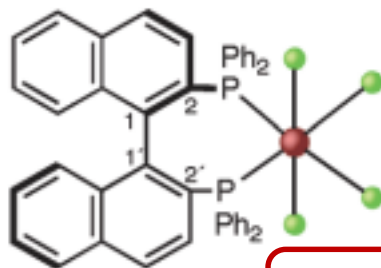


# Examples of other *ligands* for *asymmetric hydrogenation*

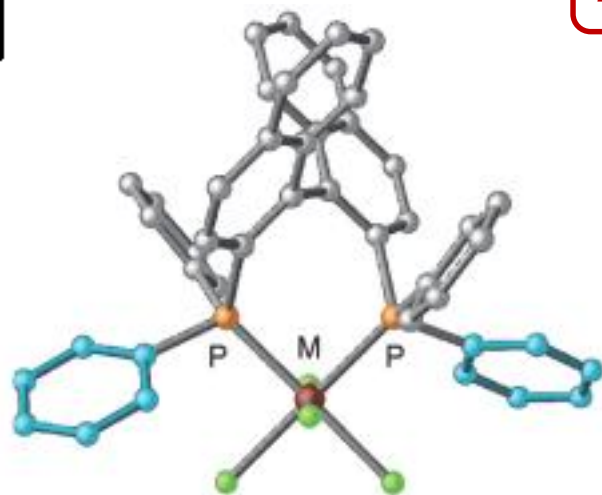


S-BINAP

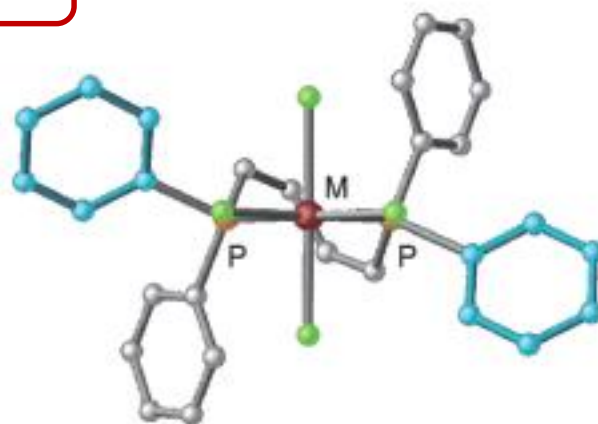
Dihedral angle  
between naphthyl  
planes:  $74.4^\circ$ ;  
Bite angle P-Rh-P:  
 $91.8^\circ$ .



*Rh*

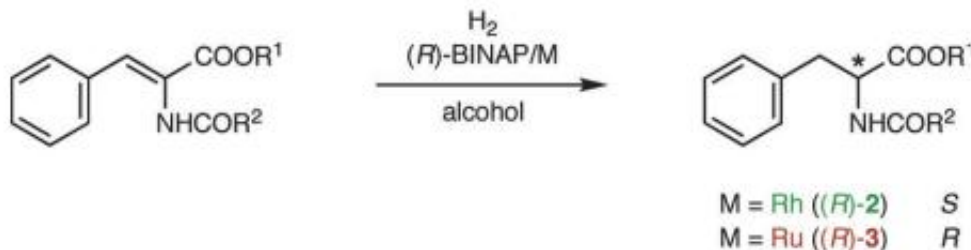


top view

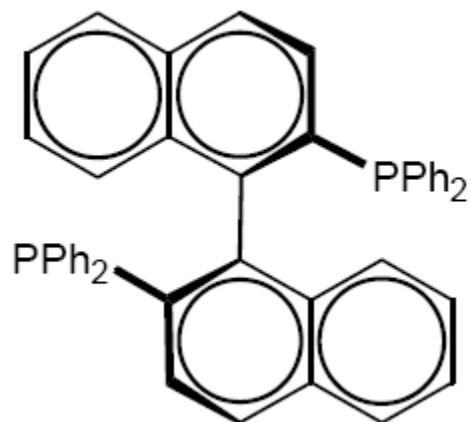


side view

Asymmetric hydrogenation of  
dehydroamino acids:  $H_2$  4  
atm, r.t., yield: 97%, **high e.e.**  
in **S** enantiomer.



# Examples of other *ligands* for *asymmetric hydrogenation*

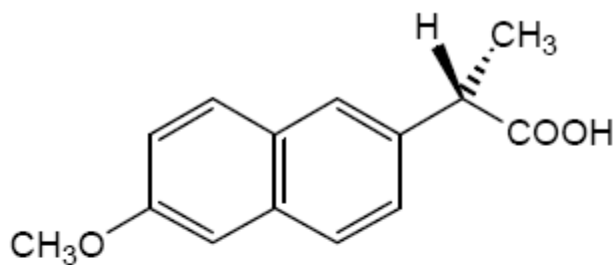


S-BINAP

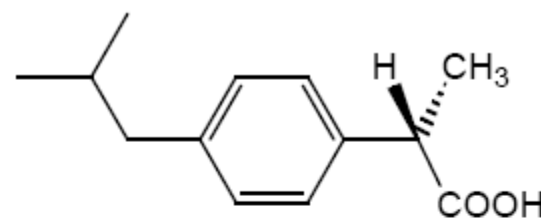
BINAP/Ru complexes are efficient catalysts for **asymmetric hydrogenation** reactions of prochiral alkenes, which **do not** have additional polar groups.



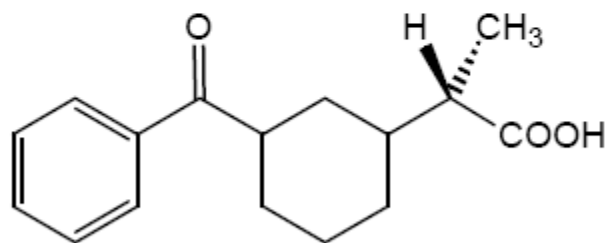
Dihedral angle between naphthyl planes: **65.6°**;  
Bite angle P-Ru-P: **90.6°**.



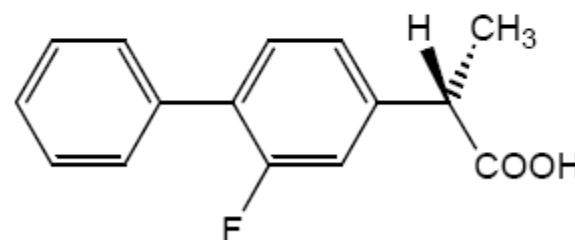
Naproxen



Ibuprofen

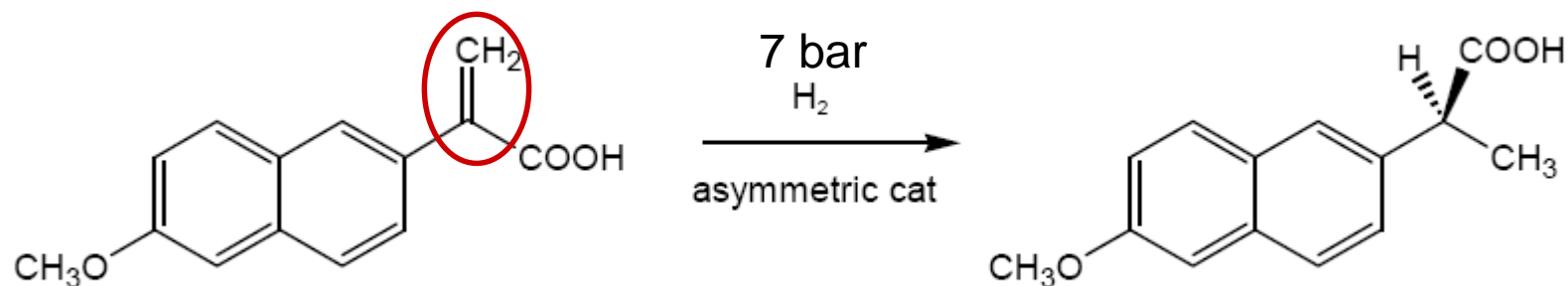


Ketoprofen



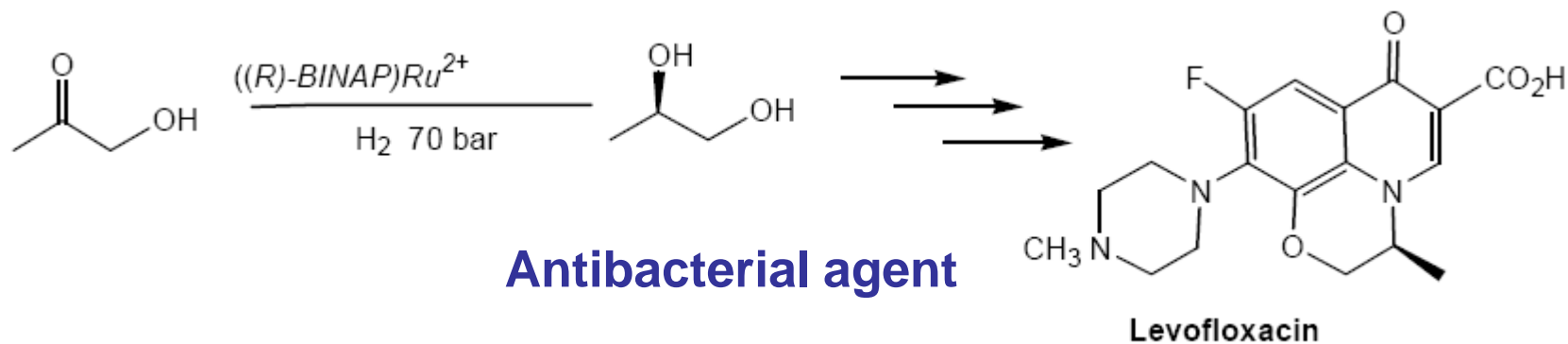
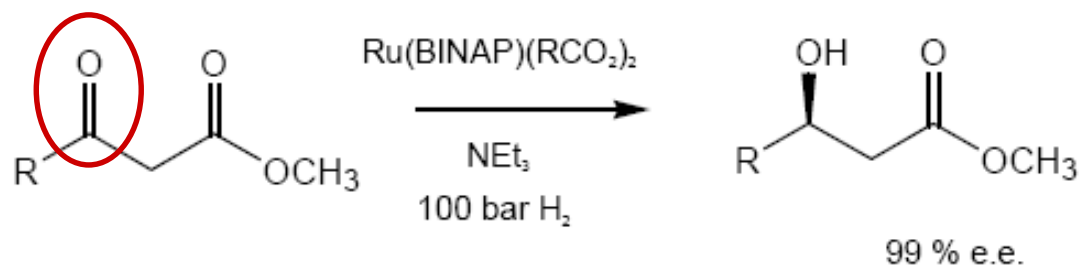
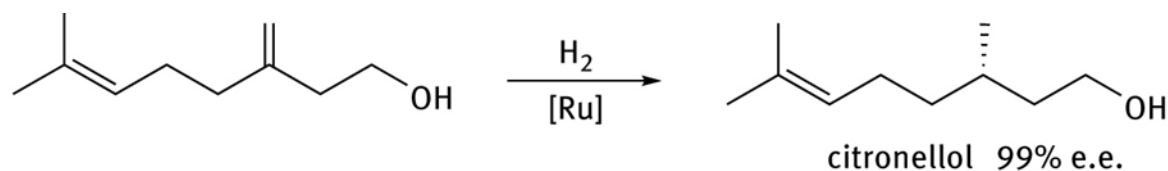
Flurbiprofen

# Monsanto route to S-Naproxan; hydrogenation step



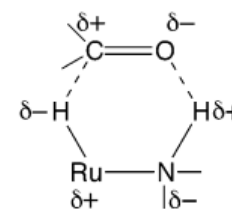
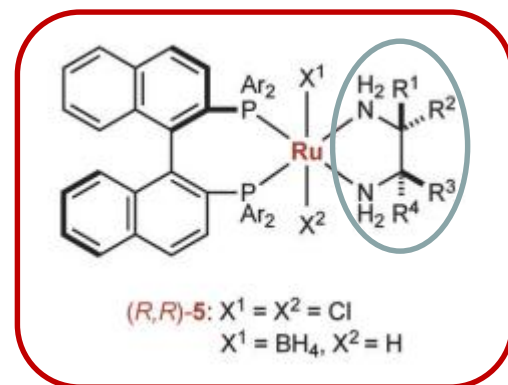
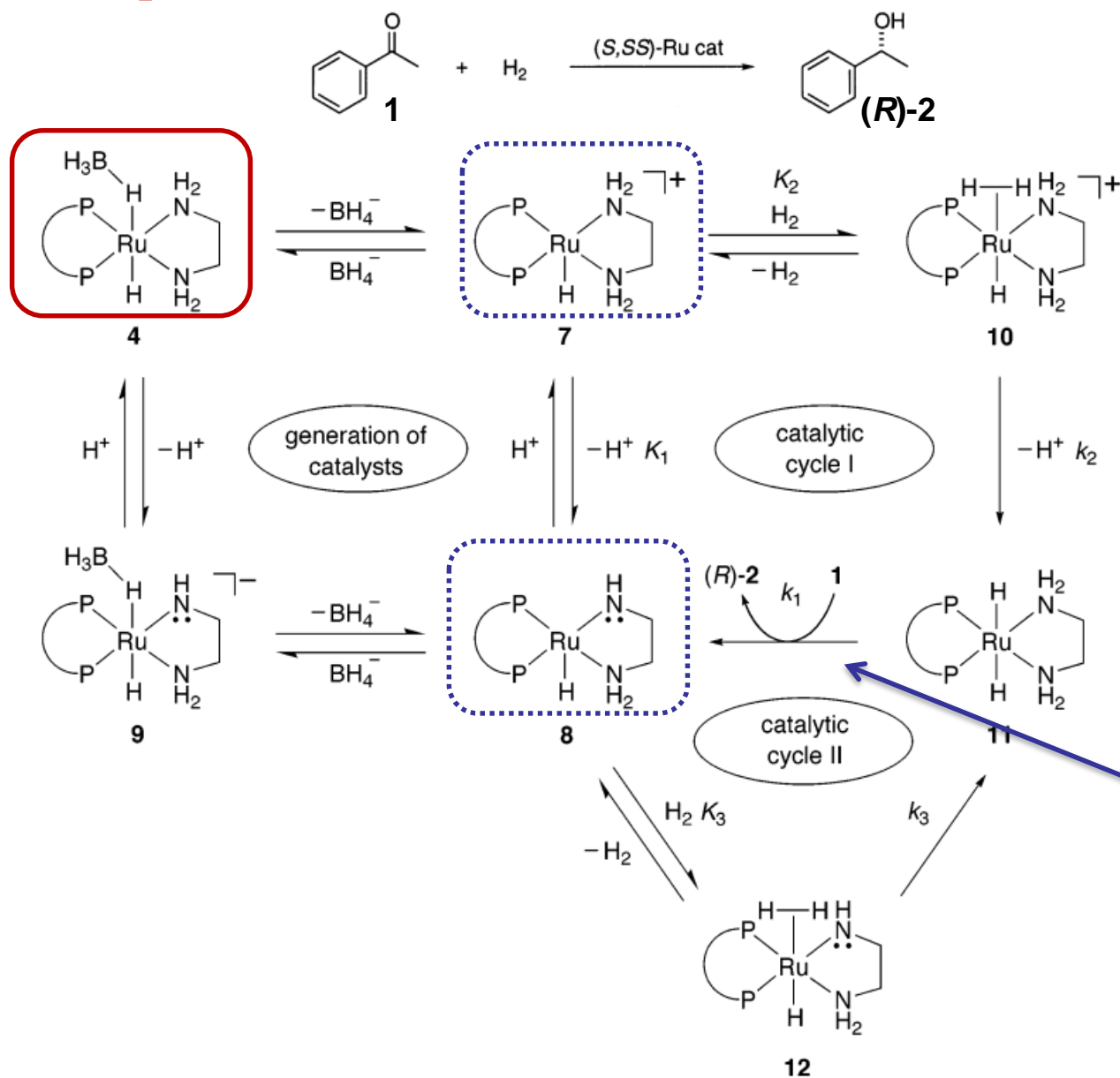
**TON = 3000**

**ee = 98.5 %**



# The catalytic system *Ru*/BINAP

## Outer-sphere Mechanism



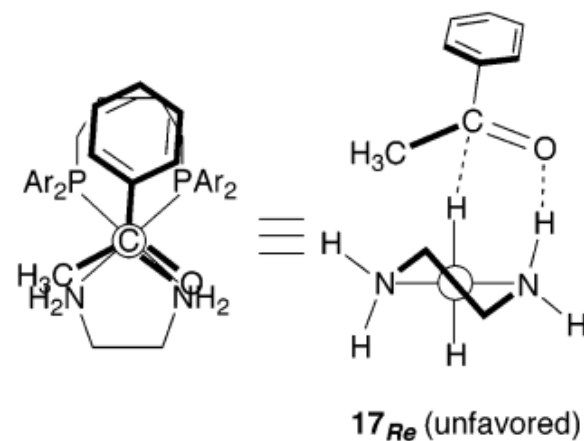
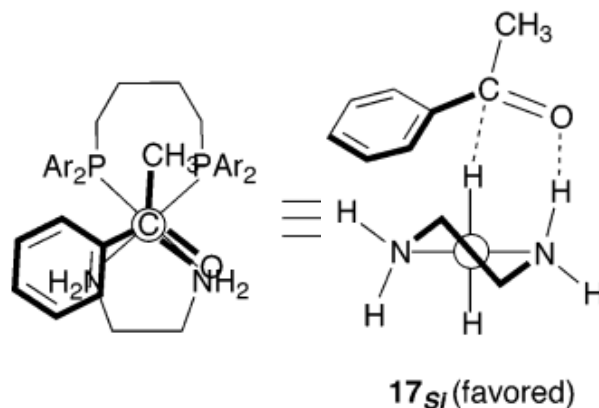
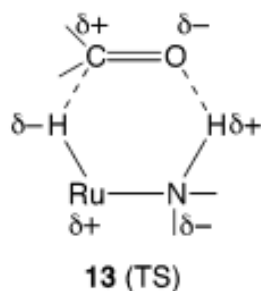
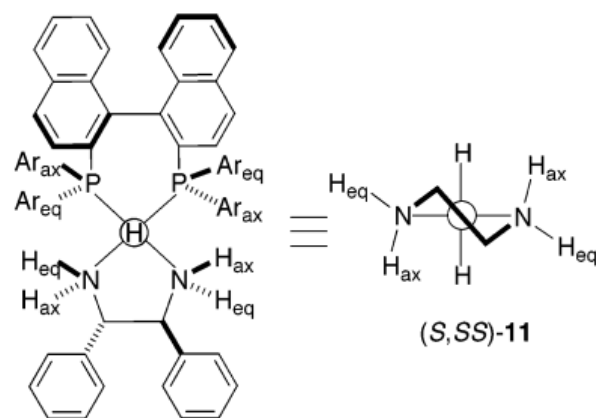
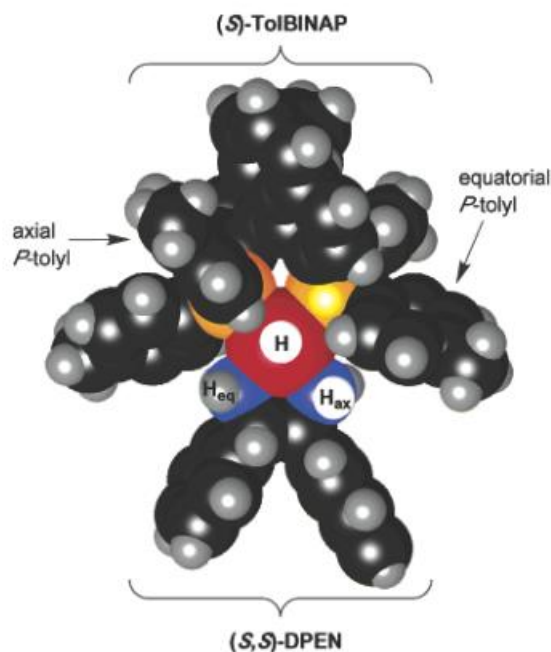
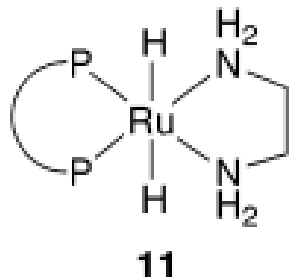
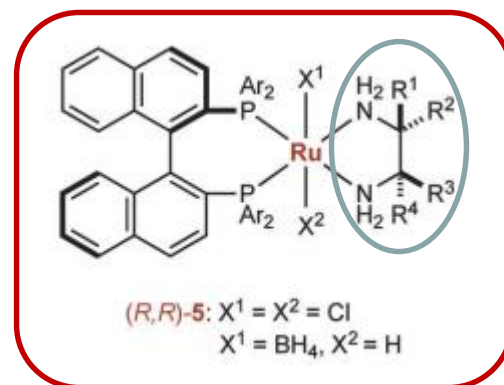
TS

Irreversible  
Step

# The catalytic system *Ru/BINAP*

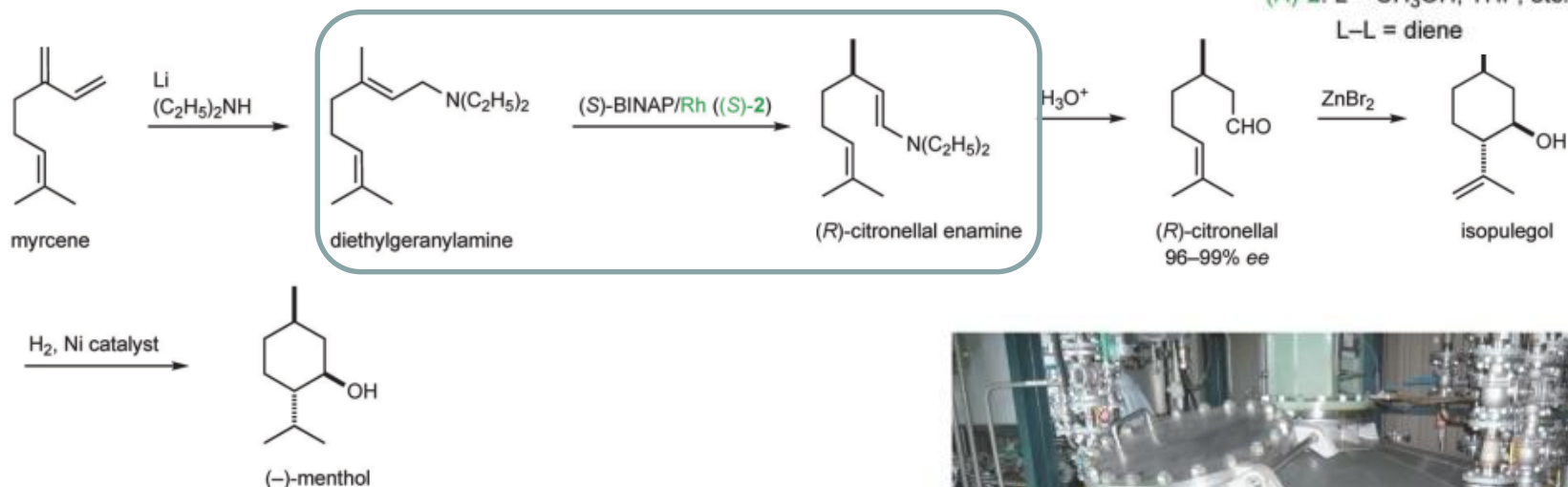
## Outer-sphere Mechanism: enantioselection

Key intermediates and their molecular modelling



# The catalytic system *Rh*/BINAP

## Asymmetric 1,3-hydrogen shift reaction



9 ton di geranylamine

9.8 kg of Rh/BINAP

**TON: 200 000**

2.7 m<sup>3</sup> di THF

Product:

2800 ton/year of (-)-menthol;

(*R*)-citronellal ee 98% vs 80% ee of the natural product collected from rose oil.

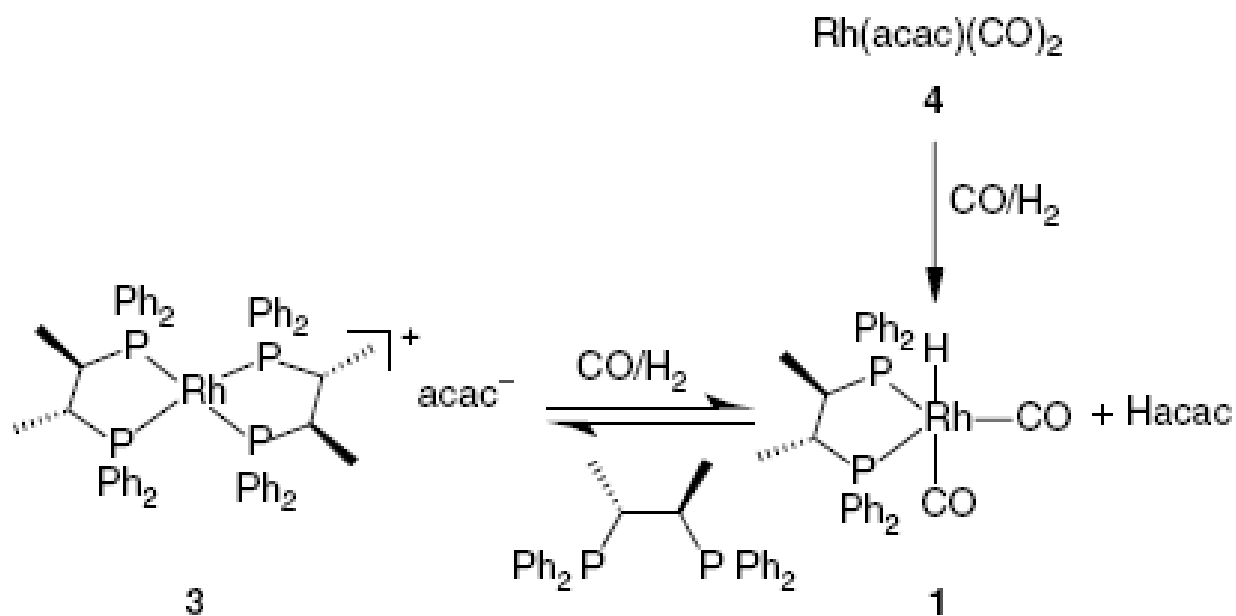
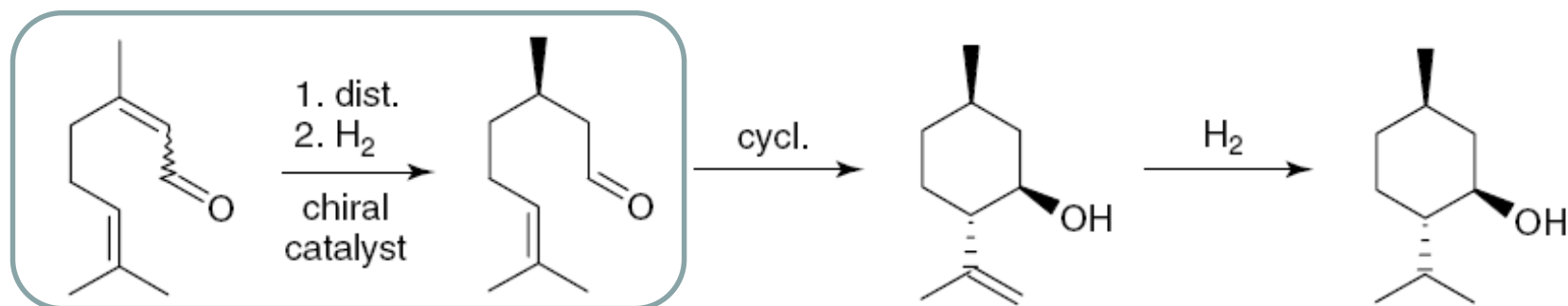


**Takasago Reactor (in 2012)**



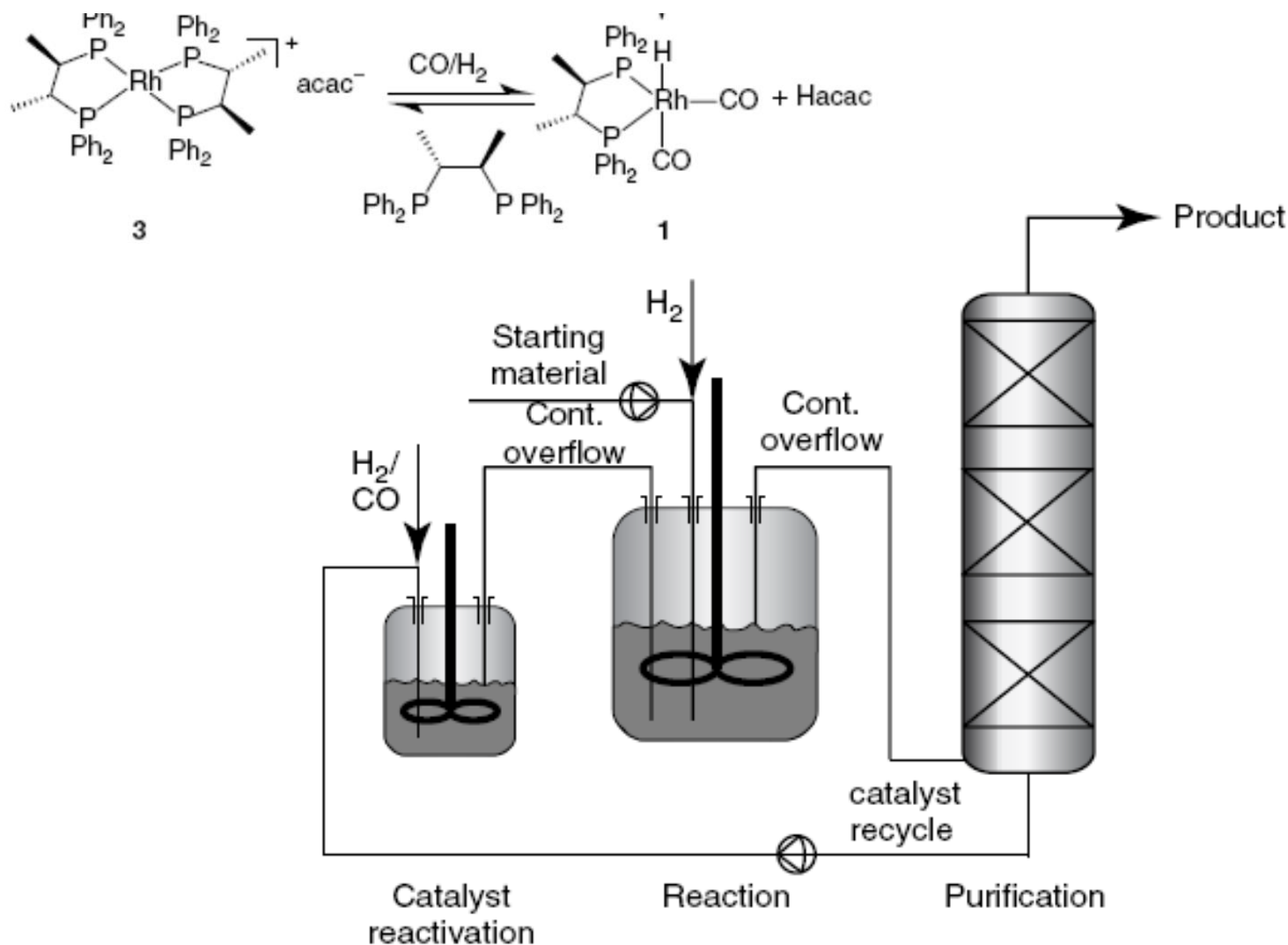
# The catalytic system *Rh/Chiraphos* (BASF)

Asymmetric hydrogenation for synthesis of L-menthol



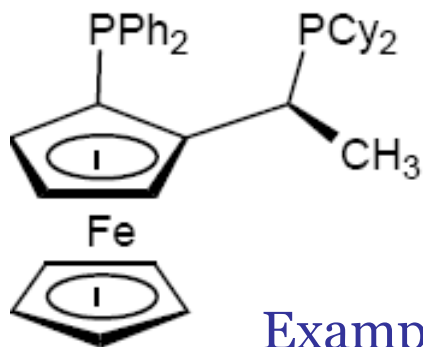
# The catalytic system *Rh/Chiraphos* (BASF)

## Flow scheme of the continuous process



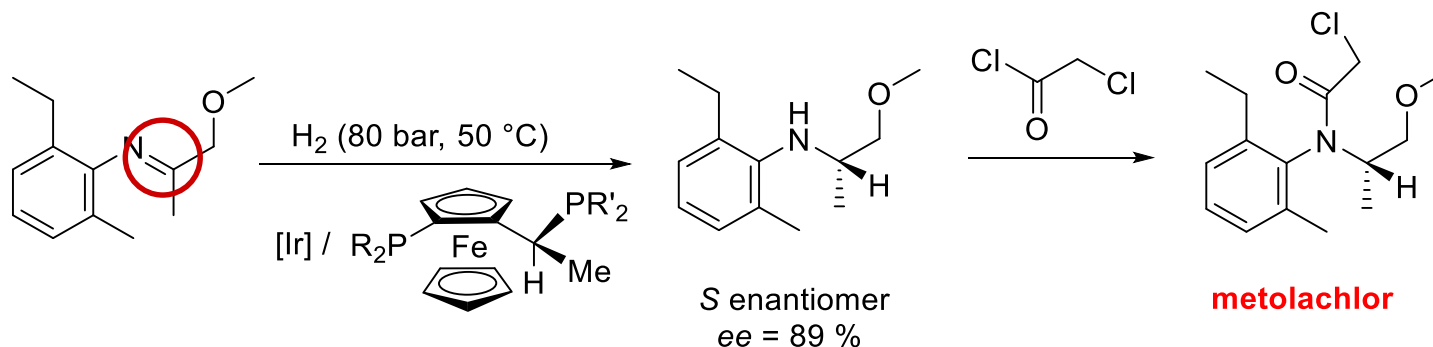
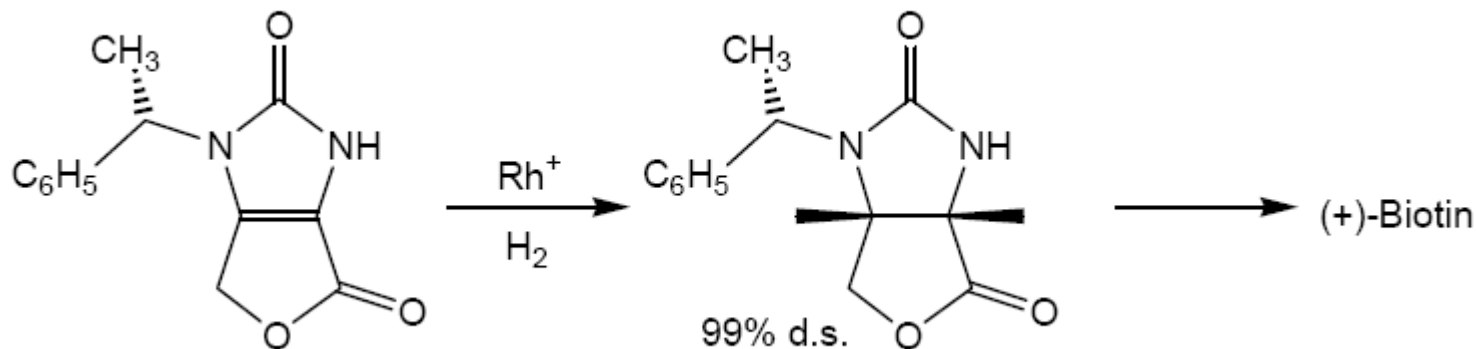
**TON = 100 000**

# Examples of other *ligands* for *asymmetric hydrogenation*



JosiPhos

Examples of JosiPhos industrial applications

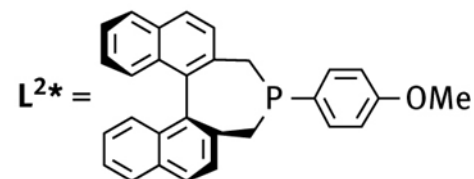
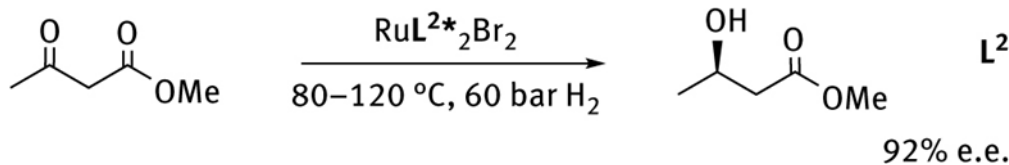
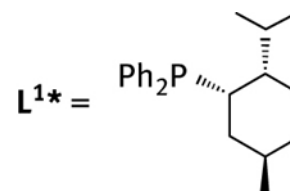
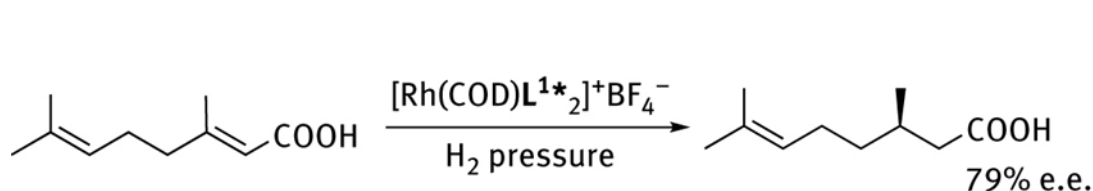
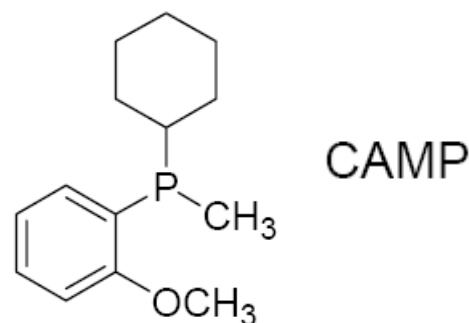
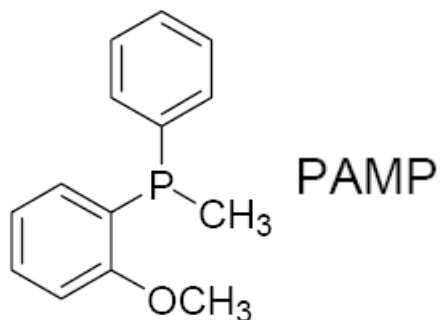


20 000 ton/year;  $\text{TON} = 10^6$ ;  $\text{TOF} = 200\,000\text{ h}^{-1}$

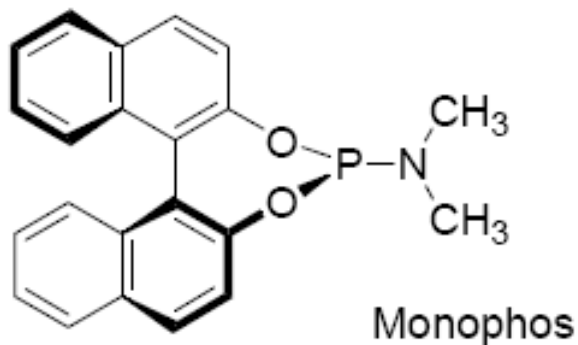
## Chiral *bidentate* phosphines

1. They ensure the **cis geometry** at the catalyst;
2. The effectiveness of the chirality transfer can be tuned by varying both the hydrocarbon bridge between the two phosphorus atoms and/or the **substituents** on the phosphorus atoms.

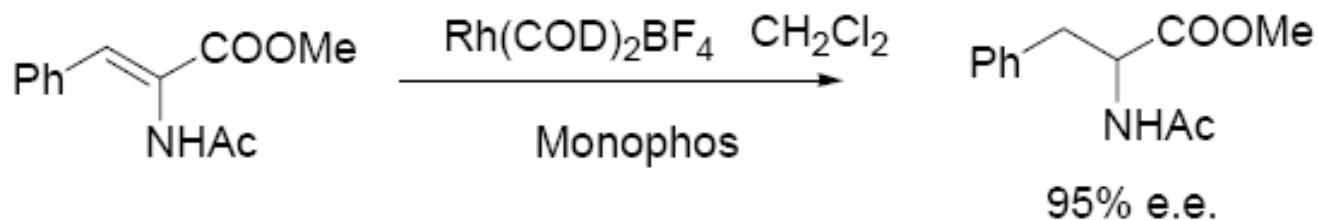
## Chiral *monodentate* phosphines



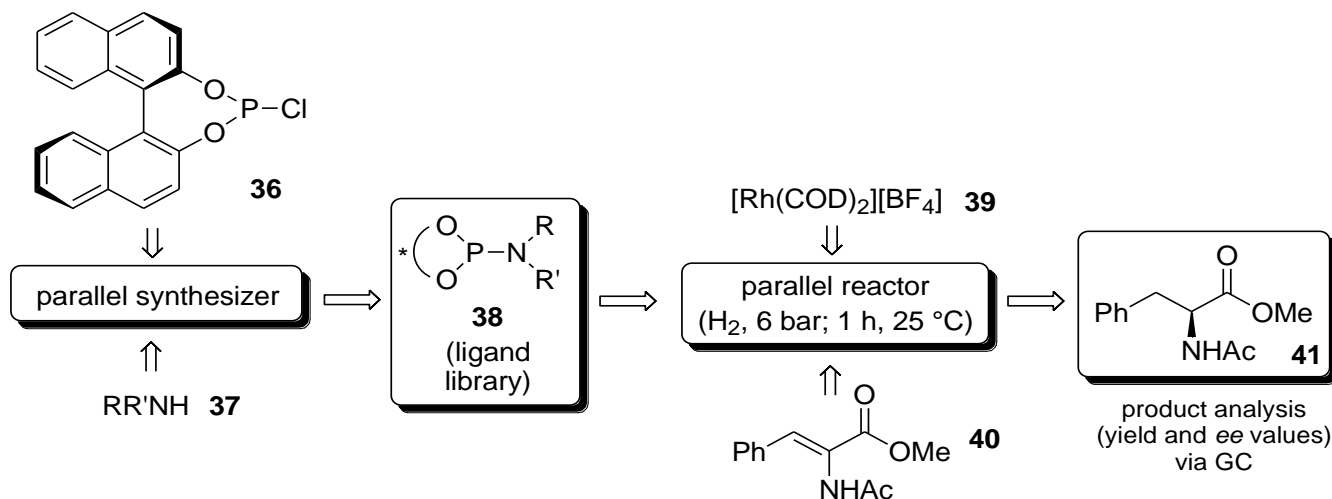
# Chiral *monodentate* phosphines



The class of **phosphoramidites**;  
**Axial chirality**;  
**Binaphthol backbone (BINOL)**;  
Versatility of **substituents on nitrogen atom**.



An example of application of **combinatorial chemistry** to **catalysis**.



*An example of a parallel reactor for **high-throughput** screening*



# *Achiral and chiral **nitrogen**-donor ligands*

Amines:

$sp^3$  hybridised nitrogen-donor atom;

Hard ligands;

Strong  $\sigma$ -donor;

Stabilise high-valent metal complexes.

Pyridines and other N-heterocycles:

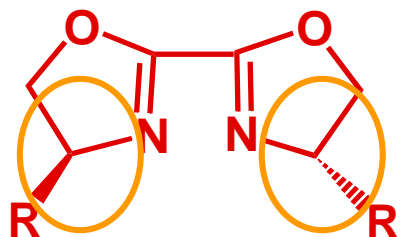
$sp^2$  hybridised nitrogen-donor atom;

Soft ligands;

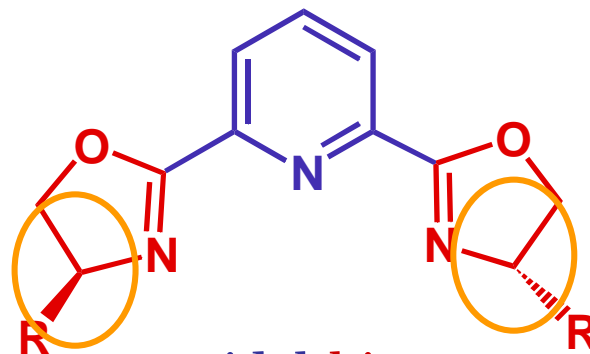
Good  $\sigma$ -donor and poor  $\pi$ -acceptor;

Stabilise medium-, high-valent metal complexes.

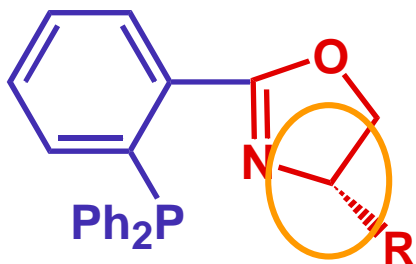
# Examples of classes of **nitrogen-donor** ligands



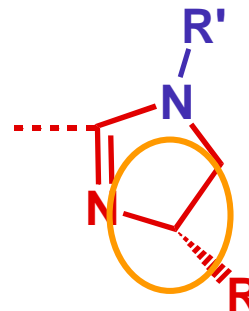
bi-oxazolines



Pyridyl-bis-oxazolines



phosphine-oxazolines



imidazolines



# Examples of enantioselective catalytic reactions using **phosphine-oxazolines**

